Media Release

Ambuja Cements Firms Up Its Next Growth Phase with ~30 MTPA Expansion

EDITOR'S SYNOPSIS

- With a total growth capex program of around Rs. 14,500 Cr, new expansion programme to add ~30 MTPA of cement capacity across key markets.
- Planned capacity additions strengthen Ambuja's manufacturing network across the high growth markets in East, West and North.
- Expansion includes new capacities across Assam, Bihar, Jharkhand, Gujarat, Maharashtra and Uttar Pradesh.
- Current cement capacity at 113.5 MTPA across a pan-India footprint of 24 integrated plants and 24 grinding units. Proposed expansion will take capacity to 155 MTPA by FY'30.
- 4.6 MTPA commissioned in H1 FY'27. Another 5.6 MTPA expected to commission / ramp up during H2 FY'27 taking total capacity to 119 MTPA by March 2027.

Ahmedabad, 02 November 2026: Ambuja Cements Limited, part of the Adani Portfolio and one of India's leading building materials solutions providers, has firmed up its next phase of expansion, with new greenfield and brownfield projects planned to add ~30 MTPA of cement capacity across key markets. The programme will expand its manufacturing network across the East, West and North, building on its current 113.5 MTPA pan-India cement capacity across 24 integrated plants and 24 grinding units.

The expansion includes new grinding capacities of ~15.5 MTPA in West Cluster, 11.6 MTPA in East Cluster and 2.9 MTPA in North Cluster. We are adding capacities in East Cluster at **Rangia (2.9 MTPA), Hojai (2.9 MTPA)** in Assam; **Godda (2.9 MTPA)** in Jharkhand; **Muzaffarpur (2.9 MTPA)** in Bihar; West Cluster at **Mundra (2.9 MTPA) and Hazira (2.9 MTPA)** in Gujarat; **Raigad (2.9 MTPA), Kalyan (2.9 MTPA), Dahanu (0.7 MTPA) and Amravati (2.9 MTPA)** in Maharashtra; and North cluster at **Dadri Line 2 (2.9 MTPA)** in Uttar Pradesh. The programme also includes new clinker capacity in East cluster at **Umrangso (4 MTPA)** in Assam, West cluster at **Maratha (4 MTPA)** and **Mundra (2.3 MTPA)**, strengthening the upstream network required to support the expanded grinding footprint.

Mr. Vinod Bahety, CEO – Cement Business, Adani Group, said, "Our next phase of expansion is focused on quality of growth and creating a more balanced manufacturing network. By strengthening the link between clinker and grinding capacity and expanding closer to the high growth potential key markets, we are building greater flexibility into the network. As we scale, our focus is on combining market reach with logistics and cost efficiencies so that every capacity addition strengthens the competitiveness of the overall business. We have a vibrant supply chain ecosystem with stronger Brand Equity and share of Premium Cement in these markets. The growth footprint will compliment well with our value based strategic growth.

This phase of growth and additional debottlenecking initiatives will ramp up total capacity to 155 MTPA by FY'30. The total growth capex program is around Rs. 14,500 Cr. Apart from increasing market share, these capacities will also help to reduce manufacturing cost by bringing higher efficiencies. Being closer to the market, it will also help in reducing lead distance and thereby logistics cost. In all, it will pave the journey to achieve a cost of Rs. 4,000 PMT by FY'28".

The new programme builds on capacity expansion already under execution. During H1 FY27, the Company added 4.6 MTPA through the 1.2 MTPA brownfield expansion at Dahej in Gujarat, the new 2.4 MTPA Salai Banwa Grinding Unit in Uttar Pradesh and a 1.0 MTPA brownfield expansion at Kalamboli in Maharashtra, taking overall cement capacity to 113.5 MTPA.

The near-term pipeline will further strengthen this base, with another **3.2 MTPA** across **Bathinda GU (1.2 MTPA)** in Punjab (North cluster), **Jodhpur Penna IU (2 MTPA)** in Rajasthan, stabilised and expected to ramp up in H2 FY'27. In addition, the **Warisaliganj GU (2.4 MTPA)** in Bihar (East Cluster) will be commissioned in H2 FY'27. The Company's total capacity is expected to reach 119 MTPA by end of March 2027.

Since the acquisition, Ambuja has completed **11 capacity projects**, adding **16.3 MTPA of cement capacity and 9.0 MTPA of clinker capacity** up to 30 September 2026. The new 30 MTPA expansion programme represents the next leg of this journey, further strengthening the scale, geographic reach and efficiency of its pan-India manufacturing network of 25 Integrated Units (IU), 37 Grinding Units (GU) and 3 Clinker Units (CU).

About Ambuja Cements Limited

Ambuja Cements Limited is the 9th largest cement company globally, a key part of the diversified Adani Portfolio – the country's fastest-growing portfolio of sustainable businesses. With a cement capacity of 113.5 MTPA across 24 integrated manufacturing plants and 24 grinding units, Ambuja Cements is at the forefront of building a greener, stronger India. The Company is accelerating its decarbonisation journey through investments in 1 GW of renewable energy (solar + wind), 376 MW of Waste Heat Recovery Systems (WHRS) by FY'28, a partnership with Leilac Limited for low-carbon cement production and a partnership with Coolbrook to deploy zero-carbon RotoDynamic Heater™ (RDH™) technology. Ambuja Cements continues to remain water positive and plastic negative. It is committed to net-zero by 2050, being amongst the four large-scale building materials companies in the world, with its near-term and net-zero targets validated by the Science Based Targets initiative (SBTi). Its blended cement products are GreenPro certified, and its innovative products are listed in the GRIHA product catalogue. The Company operates a captive port network with ten terminals for cleaner, cost-effective bulk cement shipments. Recognised among 'India's Most Trusted Cement Brand' by TRA Research, Ambuja Cements is the world's first cement manufacturer to join the Alliance for Industrial Decarbonization (AFID), a global alliance facilitated by IRENA and a member of LeadIT, first global high-level initiative on reaching net-zero emissions from heavy industry.

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