

MCW / ENV /16 / 2024/

25.11.2024

To,
The Scientist E, IA - (Industry Sector)
The Ministry of Environment & Forest & Climate Change
2nd Floor, Pritivi Block
Jor Bag Road, Aliganj,
New Delhi- 110003

Sub : **Submission of half yearly EC compliance report for cement plant for the period of April 2024 to September 2024 by M/s Ambuja Cements Ltd. (Unit: Maratha Cement Works, Upparwahi), Chandrapur (Maharashtra).**

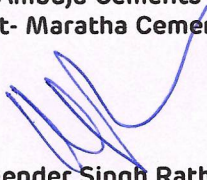
Ref: EC Identification No. EC23A1102MH5578159N, File No. IA-J-11011/292/2006-IA-II(IND-I)
Dtd. 03.11.2006

Dear Sir,

Kindly refer to the above subject matter and referred EC letter; we are submitting herewith six-monthly compliance report for the Period of April 2024 to September 2024 for the various conditions stipulated in above referred EC for cement plant. We are sending the EC compliance report through email on following address moef@nic.in, monitoring-ec@nic.in, ccb.cpcb@nic.in, mscb.cpcb@nic.in, rochandrapur@mpcb.gov.in, ms@mpcb.gov.in, pratik.cpcb@gov.in, apccfcentral-ngp-mef@gov.in

We hope that you will find this information in order please.

**For Ambuja Cements Ltd.
(Unit- Maratha Cement Works)**



**Mahender Singh Rathore
Unit Head**

Encl:- as above.

Copy :

1. The Member Secretary, Central Pollution Control Board, Survey No. 110, Dhankude Multipurpose Hall (PMC), Near Fab India, Baner Road, Baner, Pune – 410045
2. The Regional Officer, Maharashtra Pollution Control Board, Udyog Bhawan, 1st Floor, Railway Station Road, Chandrapur (MH)
3. The Member Secretary, Maharashtra Pollution Control Board, Kalpataru Points, 4th Floor, Matunga Scheme, Road No.8, Opp. Sion Circle, Mumbai.
4. The Regional Director, Ministry of Environment, Forest & CC, Regional Office (WCZ), Ground Floor, East Wing, New Secretariat Building, Civil Line, Nagpur-440001

Ambuja Cements Ltd

(Unit – Maratha Cement Works)

At Post : Upparwahi – 442908, Taluka – Korpana, Dist. - Chandrapur (M.S.)

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CIN: L26942GJ1981PLC004717

HALF YEARLY ENVIRONMENTAL COMPLINACE REPORT

(PERIOD APRIL 2024 to SEPTEMBER 2024)

For

Expansion of Integrated Cement Project (Clinker - 2.85 to 6.15 Million TPA, Cement 4.75 to 10 Million TPA and WHR - 45 MW) by Installation of New Line – II, by M/s. Ambuja Cements Limited (Unit: Maratha Cement Works), located at Villages: Upparwahi & Kukkudsat, Taluka: Korpana and Villages: Bhendvi & Hardona, Taluka: Rajura, District: Chandrapur, Maharashtra

EC Identification No. EC23A1102MH5578159N

File No. IA-J-11011/292/2006-IA-II(IND-I)

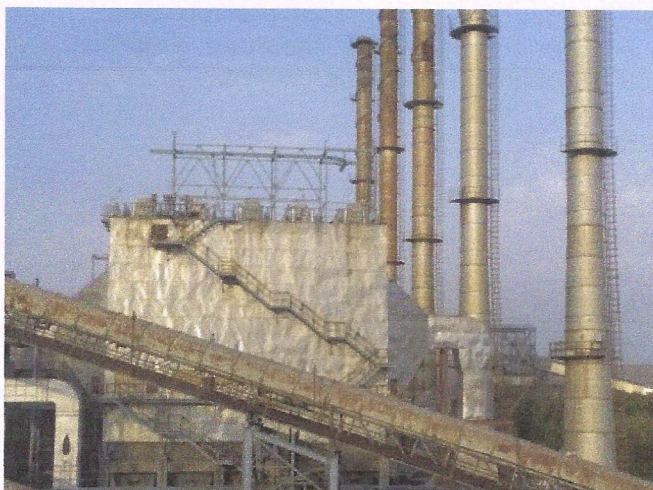
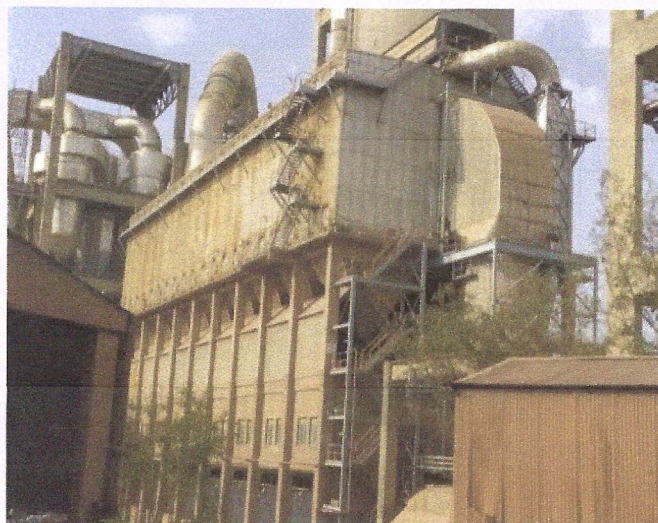
SN	Conditions	Compliance Status
A.	Specific Condition:	
(i)	This Environmental clearance is granted subject to final outcome of Hon'ble Supreme Court of India, Hon'ble High Court, Hon'ble NGT and any other Court of Law, if any, as may be applicable to this project	Noted.
(ii)	The project proponent shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be implemented.	Unit is implementing the EMP proposed for environmental safeguard.
(iii)	The project proponent shall utilize modern technologies for capturing of carbon emitted and shall also develop carbon sink/carbon sequestration resources capable of capturing more than emitted. The implementation report shall be submitted to the IRO, MoEF&CC in this regard.	Proposed expansion is under the implementation, which included the waste heat recovery power plant and same will support us toward carbon emission reduction as well as BAT to be implemented.
(iv)	Village Uparwahi (0.28 km, WNW), Village Ambiguda (0.5 km, SE), Village Mangi Lahan (0.5 km, E) along with other 53 villages and other sensitive areas within the study area of the project site. Proponent shall take appropriate environmental safeguard measures to minimise the impact on the habitation of the locals. PP needs to strengthen green belt all around the plant area to reduce the dust pollution. The PP shall also include some of these locations in its environmental monitoring programme.	Complying with. Unit has implemented thick green belt along boundary and inside the plant and colony premises.
(v)	Tutra Nala is passing through the railway line of the plant. Mangi Nala is flowing adjacent to the project in North-East direction along with	Complied.

	other water bodies. A robust and full proof Drainage Conservation scheme to protect the natural drainage and its flow parameters; along with Soil conservation scheme and multiple Erosion control measures shall be implemented.	Natural flow of Tutra Nala and Mangi Nala has not been disturbed due to project activity and will be ensure in future also.		
(vi)	The PP shall obtain the requisite Environment Clearance(s) for the proposed expansion of limestone mines to meet the raw material requirement of the proposed project.	Complying with. The proposed expansion in Limestone Mine (ML-I and ML-II) under in process to obtain EC from ministry of environment. For ML-I, public hearing has completed and final EAC meeting is awaited. For ML-II, TOR has granted, and documents submitted for public hearing at MPCB.		
(vii)	The total water requirement after proposed expansion of 8960 m3/day shall be met from Pagadigudam Dam, Ground water and Mine pits. PP shall obtain necessary permissions from the Competent Authority. PP shall explore the possibility for gradual phase out of ground water through alternate source to reduce dependency on ground water.	Complying with. <ul style="list-style-type: none">• Total water requirement will be within limit after implementation of proposed Line-II.• Unit has obtained the NOC from Central Ground Water Authority.		
(viii)	Three tier Green Belt shall be developed in at least 33% of the project area in a period of 3 years along the project site of adequate width and tree density shall not be less than 2500 per ha. Survival rate of green belt developed shall be monitored on periodic basis to ensure that damaged plants are replaced with new plants in the subsequent years. PP shall also develop greenbelt in the form of shelter belt comprising of total of 6 rows of 2x2 m plantation with tall trees & broad leaves with thick canopy along with windshield inside the plant premises to act as green barrier for air pollution & noise levels towards sensitive areas nearby project site. Compliance status in this regard, shall be submitted to concerned Regional Office of the MoEF&CC.	Complied. Total area of plant & colony – 194.65 Ha. Plantation completed till – 45.89 Ha. Now, we have started to gap filling wherever opportunity in the area. Thick green barrier has developed along the boundary wall.		
(ix)	All the commitments made towards socio-economic development of the nearby villages shall be satisfactorily implemented. The action plan based on the social impact assessment study of the project as per the EMP in accordance to the Ministry's OM dated 30.09.2020 amounting to Rs. 22.50 Crores shall be strictly implemented, and progress shall be submitted to the Regional Office of MoEF&CC.	Complying with. CSR activity has implemented at Ambuja Cement Ltd (Maratha Cement Works) details are given below:		
S.N.	Name of Village	Financial Year	Details of works along with budget spent on CSR activities under*	

			Health	Education	Environmental Improvement/ awareness	Any other activities	Total amount in Lakhs
1	Kukudsath, Lakhmapu Upparwahi, Bhendavi, Sonapur, Saleguda, Kargao Kh, Dhanakdev Markagondi, Kargao B Nandgao, Ekodi, Bhoyegaon, Kawthala, Mangi Bhuj, Hardona KH, Isapur, Hirapur, Pimpalgao, Thutra	23-24	69.16	95.11	70.47	149.83	384.57
2	Kukudsath, Lakhmapu Upparwahi, Bhendavi, Sonapur, Saleguda, Kargao Kh, Dhanakdev Markagondi, Kargao B Nandgao, Ekodi, Bhoyegaon, Kawthala, Mangi Bhuj, Hardona KH, Isapur, Hirapur, Pimpalgao, Thutra	22-23	74.24	92.74	89.33	105.33	361.64
3	Kukudsath, Lakhmapu Upparwahi, Bhendavi, Sonapur, Saleguda, Kargao Kh, Dhanakdev Markagondi, Kargao B Nandgao, Ekodi, Bhoyegaon, Kawthala, Mangi Bhuj, Hardona KH, Isapur, Hirapur, Pimpalgao, Thutra	21-22	50.15	49.17	40.47	108.96	248.75
4	Kukudsath, Lakhmapu Upparwahi, Bhendavi, Sonapur, Saleguda, Kargao Kh, Dhanakdev Markagondi, Kargao B Nandgao, Ekodi, Bhoyegaon, Kawthala, Mangi Bhuj, Hardona KH, Isapur, Hirapur, Pimpalgao, Thutra	20-21	61.95	59.47	59.33	72.86	253.61
5	Kukudsath, Lakhmapu Upparwahi, Bhendavi, Sonapur, Saleguda, Kargao Kh, Dhanakdev Markagondi, Kargao B Nandgao, Ekodi, Bhoyegaon, Kawthala, Mangi Bhuj, Hardona KH, Isapur, Hirapur, Pimpalgao, Thutra	19-20	67.56	69.9	92.95	57.20	287.61

(x)	PP shall undertake village adoption programme and prepare and implement the action plan to develop them into a model village.	Noted.
(xi)	The recommendations of the approved Site-Specific Wildlife Management Plan shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the six-monthly compliance report to the concerned Regional Office of the MoEF&CC.	Complying with. Wildlife conservation plan has submitted to DFO office vide our letter no. MCW/EMD/03/2024/571 dated 03.01.2024, approval is awaited. After approval implementation will be started.
(xii)	A roadmap must be drawn up to attain carbon neutrality consistent with Country's commitment to achieve carbon neutrality by 2070.	Noted.
(xiii)	PP shall carry out period soil testing to monitor the soil degradation and undertake appropriate measures to prevent the same.	Noted.
B.	General Conditions	
I.	Statutory compliance:	
(i)	The Environment Clearance (EC) granted to the project/ activity is strictly under the provisions of the EIA Notification, 2006 and its amendments issued from time to time. It does not tantamount/ construe to approvals/ Consent/ permissions etc., required to be obtained or standards/conditions to be followed under any other Acts/Rules/Subordinate legislations, etc., as may be applicable to the project.	Noted.
II.	Air quality monitoring and preservation	
(i)	The project proponent shall install 24x7 continuous emission monitoring system at process stacks to monitor stack emission as well as 06 Nos. Continuous Ambient Air Quality Station (CAAQMS) for monitoring AAQ parameters with respect to standards prescribed in Environment (Protection) Rules 1986 as amended from time to time. The CEMS and CAAQMS shall be connected to SPCB and CPCB online servers and calibrate these systems from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Complying with. In existing plant (Line-1) OCEMS has installed at Kiln, cooler, coal mill, cement mills and CPP stacks. The real time data link with MPCB and RTDMS portal. In proposed Line-2 OCEMS will be installed before commissioning of plant. Presently three CAAQMS has installed and additionally one more CAAQMS will be installed. Existing CAAQMS has linked with MPCB and CPCB.
(ii)	The project proponent shall carryout Continuous Ambient Air Quality monitoring for common/criterion parameters relevant to the main pollutants released (e.g. PM10 and PM2.5 in reference to PM emission, and SO2 and NOx in reference to SO2 and NOx emissions) within and outside the plant area (at least at four locations one within and three outside the	Complying with. Presently three CAAQMS has installed and additionally one more CAAQMS will be installed, which included core and buffer area. Existing CAAQMS has linked with MPCB and CPCB. Periodical ambient quality monitored by NABL lab and report is enclosed in Annexure-1 .

	plant area at an angle of 120° each), covering upwind and downwind directions.	
(iii)	The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through laboratories recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Noted and complying.
(iv)	Sampling facility at process stacks shall be provided as per CPCB guidelines for manual monitoring of emissions.	Complied.
(v)	Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources, so as to comply prescribed stack emission and fugitive emission standards.	<p>Complied.</p> <p>In existing unit (Line-1) air pollution control equipment's have been installed (kiln – RABH, Cooler- ESP, CPP- ESP, Coal Mill – Bag House, Cement Mills- bag House).</p> <p>Best available technology, APC will be installed in proposed Line-2 also.</p>



(vi)	The project proponent shall provide leakage detection and mechanized bag cleaning facilities for better maintenance of bags.	Complied. All the bag filter has provision for DP measurement, proper air purging for bags cleaning.
(vii)	Sufficient number of mobile or stationery vacuum cleaners shall be provided to clean plant roads, shop floors, roofs, regularly.	Complying with. Road sweeping machine (03 nos.) has deployed in plant and daily cleaning of road is in practice.
(viii)	Ensure covered transportation and conveying of raw material to prevent spillage and dust generation. The project proponent use leak proof trucks/dumpers carrying coal and other raw materials and cover them with tarpaulin.	Complying with. We have implemented the practice to maximum inbound and outbound transportation of raw material and finished product by rail, partially transported through truck which is locally purchased and properly covered with tarpaulin. Fly ash is transported through closed bulker.
(ix)	The project proponent shall provide primary and secondary fume extraction system at all heat treatment furnaces.	Possibility to be explored.
(x)	Wind shelter fence and chemical spraying shall be provided on the raw material stockpiles.	Complied. Limestone, coal, and other raw material stored in covered shed and during the unloading and stacking, water spray is being done by mist spray system.
(xi)	Design the ventilation system for adequate air changes as per prevailing norms for all tunnels, motor houses, Oil Cellars.	Complied. Ventilation system has provided at required location.
(xii)	Pollution control system in the plant shall be provided as per the CREP Guidelines of CPCB.	Complied. CREP guideline is being followed.
(xiii)	The project proponent shall adopt the Clean Air practices like mechanical collectors, wet scrubbers, fabric filters (bag houses), electrostatic precipitators, combustion systems (thermal oxidizers), condensers, absorbers, adsorbers, and biological degradation. Controlling emissions related to transportation shall include emission controls on vehicles as well as use of cleaner fuels. Sufficient numbers of additional truck mounted Fog/Mist water cannons shall be procured and operated regularly inside the project premises and also in the surrounding villages to arrest suspended dust in the atmosphere.	Complied. Unit has installed the Clean Air practices like mechanical collectors, fabric filters (bag houses), electrostatic precipitators. Additional truck mounted Fog/Mist water cannons shall be procured.
(xiv)	Bag filters shall be cleaned regularly, and efficiency of bag filter system shall be monitored at regular intervals.	Complied. Periodical check up of bag filter is in practice.
(xv)	Water Sprinklers/Water mist system shall be installed near raw material yards, operational units and other strategic locations to control fugitive emissions from the plant.	Complied. Permanent water mist spray has installed in unloading hopper to control the fugitive dust.
(xvi)	The particulate matter emissions from the process stacks shall be less than 30 mg/Nm ³	Complied. Particulate matter emissions from all the process stacks are within the prescribed limits

	and measures shall be undertaken as per the submitted action plan. Efficient Air monitoring equipment shall be installed.	(30 mg/Nm ³) for cement plant and (<50 mg/Nm ³) for CPP.
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Monthly average results of stacks emission are given below (all results are in mg/Nm³):-

Stacks	April,24	May,24	June,24	July,24	Aug,24	Sept 24
Kiln/ Raw Mill	-	28.4	27.1	25.4	28.9	-
Coal Mill	-	27.9	26.8	24.1	24.5	-
Cooler	-	25.6	21.5	23.2	20.1	-
Cement Mill-1	10.6	20.8	20.9	17.8	21.4	22.8
Cement Mill-2	-	-	22.4	-	-	24.3
Cement Mill-3	25.8	27.5	-	21.3	22.6	-
Cement Mill-4	24.8	-	-	20.4	-	-
Cement Mill-5	-	-	-	20.5	17.3	21.6
CPP Boiler-1	-	-	-	-	30.1	-
CPP Boiler-2	-	-	30.4	-	-	-
CPP Boiler-3	-	-	-	-	-	-
CPP Boiler-4	-	-	31.7	-	13.4	-
CPP Boiler-5	26.1	-	-	-	20.3	18.9

(xvii)	Following additional arrangements to control fugitive dust shall be provided: (a). Fog / Mist Sprinklers at all on bulk raw material storage area (at the transfer points) like Iron Ore, Coal and for Fly Ash and similar solid waste storage areas. (b). Proper covered vehicle shall be used while transport of materials. (c). Wheel washing mechanism shall be provided in entry and exit gates with complete recirculation system.	Complying with. Permanent water mist spray has installed in unloading hopper to control the fugitive dust. Fly ash stored in silo. Material transported through trucks are properly covered. Implementation will be extended in proposed Line-2 also.
(xviii)	Provide Low NO _x burners as primary measures and SCR /NSCR technologies as secondary measure to control NO _x emissions.	Complied. Low NO _x burner has installed in existing Line-1 and same will be implemented in Line-2 also.
(xix)	The emission norms applicable for the cement plant shall be adhered to.	Noted and complying with.
(xx)	Dioxin and Furan monitoring shall be carried out once in six months at cement kiln stack.	Noted.

(xxi)	DeSOx system shall be provided dry type. NOx level shall be maintained below 600 mg/Nm ³ by using best available technology.	<p>Complying with. Sox and NOx emission are within the prescribed limits. Monthly average results of Sox and NOx are given below (all results are in mg/Nm³);</p> <table border="1"> <thead> <tr> <th>Months</th><th>Kiln (RABH stack- SOx)</th><th>Kiln (RABH stack- NOx)</th></tr> </thead> <tbody> <tr> <td>April, 24</td><td>-</td><td>-</td></tr> <tr> <td>May, 24</td><td>223.9</td><td>219.9</td></tr> <tr> <td>June, 24</td><td>239.4</td><td>228.8</td></tr> <tr> <td>July, 24</td><td>232.8</td><td>220.2</td></tr> <tr> <td>August, 24</td><td>224.3</td><td>214.6</td></tr> <tr> <td>Sept, 24</td><td>-</td><td>-</td></tr> </tbody> </table>	Months	Kiln (RABH stack- SOx)	Kiln (RABH stack- NOx)	April, 24	-	-	May, 24	223.9	219.9	June, 24	239.4	228.8	July, 24	232.8	220.2	August, 24	224.3	214.6	Sept, 24	-	-
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Sept, 24	-	-																					
(xxii)	Petcoke dosing shall be controlled automatically to control SO ₂ emission from chimney within the prescribed limits.	Complied. Pet coke consumption at our unit is very low.																					
(xxxiii)	PP shall identify the Source of fluoride emissions and action plan to mitigate the same shall be implemented.	Noted.																					
(xxiv)	Pollution control system in the cement plant shall be provided as per the CREP Guidelines of CPCB.	<p>Complied.</p> <ul style="list-style-type: none"> • ESP and Bag House have been installed at major process stack. • Bag filters has proved at belt transfer point. • Enclosure has provided at material unloading hopper. • Mist water spray system has installed at all prominent location of dust generation to control it. • Covered shed and silo provided for raw material and finished product storage. • Concrete road constructed. • Periodical maintenance of APC equipment's. 																					
(xxv)	During operational phase at Captive Power Plant, Action Plan to monitor coke/coal dust exposures in different process plants using personal and area air samplers and to compare with permissible limits as per Indian Factories Act, 1948 shall be implemented.	Noted.																					
(xxvi)	The coal dust should be monitored at coal unloading, crushing, furnace areas and should be within 2 mg/m ³ , respirable dust fraction containing less than 5% quartz as per Indian Factories Act, 1948.	Complied. Monitoring report is given below:																					

Six Monthly Average Values of Fugitive Emission Monitoring
(From April - 2024 to September - 2024)

Sr.NO.	Location	SPM in (µg/m ³)	CPCB Standard (µg/m ³)
1	Limestone stockpile area	1003	5000

2	Near Cement Mill Area	1842	
3	Near Packing Plant	2287	
4	Near Fly Ash Silo	1501	
5	Near Kiln Area	866	
6	Near Clinker Silo area	1492	
7	Coal yard area	1720	2000
8	Near CHP area	973	
9	Coal Mill area	895	

Note :- All the Values are Monthly Average Values.

III.	Water quality monitoring and preservation	
(i)	The project proponent shall install 24x7 continuous effluent monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986 as amended from time to time and connected to SPCB and CPCB online servers and calibrate this system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	As per the OCEMS guideline, this has excluded to install the continuous effluent monitoring system in cement industry.
(ii)	The project proponent shall monitor regularly ground water quality at least twice a year (pre and post-monsoon) at sufficient numbers of piezometers/sampling wells in the plant and adjacent areas through labs recognized under Environment (Protection) Act, 1986 and NABL accredited laboratories.	Complying with. Post monsoon (Nov 2024) ground water level and quality report is enclosed in Annexure-2 .
(iii)	Garland drains and collection pits shall be provided for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off.	Complied. All the raw material stored in covered shed. Rainwater collected through separate drain and passed through siltation tank.
(iv)	Water meters shall be provided at the inlet to all unit processes in the plants.	Complied. Digital water flow meter has installed.
(v)	The project proponent shall make efforts to minimise water consumption in the plant complex by segregation of used water, practicing cascade use and by recycling treated water.	Complied. No wastewater is generated from Cement Plant. Wastewater generated from CPP is treated in ETP and Domestic wastewater is treated in STP. Treated water is recycled back in the process. We have installed sewage treatment plant having capacity of 1000 KLD and Effluent treatment plant of capacity 550 KLD. The treated water from both the plant is being used in process for cooling purpose. Zero water discharge condition is maintained.
(vi)	The proposed project shall be designed as "Zero Liquid Discharge" Plant. ETP shall be installed and there shall be no discharge of effluent from the plant. Domestic effluent shall be treated in Sewage Treatment Plant. Suitable measures shall be adopted for sewage water	Noted.

	handling to ensure no contamination of any kind of water body.	
(vii)	All stockyards shall have impervious flooring and shall be equipped with water spray system for dust suppression. Stock yards shall also have garland drains and catch pits to trap the run off material and shall be implemented as per the action plan submitted in EIA/EMP report.	Complied. All the raw material stored in coved shed. Rainwater collected through separate drain and passed through siltation tank. Mist water spray system has installed at material unloading point.
(viii)	Rainwater harvesting shall be implemented to recharge/harvest water as per the action plan submitted in the EIA/EMP report.	Complied. Rainwater is being harvested in two harvesting pits having capacities of approx. 34500 m ³ and 28000 m ³ and used for gardening and in process for cooling, around 1500 m ³ through rooftop rainwater harvesting is used for ground water recharge. Our CSR wing ACF has constructed 40 No's of Check Dams, 21 No's of Farm Ponds & 3 No's of RRWH structures in the nearby area for rainwater harvesting.

We are using excavated mines pit for rainwater storage. We have increased our rainwater harvesting capacity around 714838 m³, which is being used in plant for various purposes. We have made rainwater harvesting pits in plant premises and in colony area having capacity of 36000 and 27840 m³ respectively. We have also done rooftop water harvesting in colony area having rainwater harvesting potential around 1550 m³.



(ix)	Air Cooled condensers shall be used in the captive power plant.	Complied. Air cooled condenser has installed.
IV.	Noise monitoring and prevention	
(i)	Noise pollution shall be monitored as per the prescribed Noise Pollution (Regulation and Control) Rules, 2000 and amendments thereof, and report in this regard shall be submitted to Regional Officer of the Ministry as a part of six-monthly compliance report.	Complied. Ambient noise is being monitored and report is given below.
(ii)	The ambient noise levels should conform to the standards prescribed under E(P)A Rules, 1986 viz. 75 dB(A) during daytime and 70 dB(A) during nighttime.	Complied. Ambient noise is being monitored.
(iii)	PP shall identify extreme hot areas through heat stress survey as well as noise monitoring within process plants to ensure that workers not exposed above 90 dBA levels as per Factories Act, 1948.	Noted.
V.	Energy Conservation measures	
(i)	Provide solar power generation on roof tops of buildings, for solar light system for all common areas, streetlights, parking around project area and maintain the same regularly;	Complied. LED light has provided in plant and colony, same practice will be extended in proposed Line-2 also.
(ii)	Provide LED lights in their offices and residential areas.	Complied. LED light has provided in plant and colony, same practice will be extended in proposed Line-2 also.
(iii)	The project proponent make efforts to achieve power consumption less than 65 units/tonne for Portland Pozzolona Cement (PPC) and 85 units/tonne for Ordinary Portland Cement (OPC) production and thermal energy consumption of 670 Kcal/Kg of clinker.	Effort is being taken to achieve the thermal and energy consumption.
(iv)	Maximize utilization of fly ash, slag and sweetener in cement blend as per BIS standards.	Noted.
(v)	Maximize utilization of alternate fuels and Co-processing to achieve best practice norms.	Complying with. Alternative fuel is being used in existing kiln and same practice will be extended in proposed Line-2 also.
(vi)	Waste heat recovery system shall be provided for kiln and cooler.	Complying with. WHRS has installed in existing kiln with 15 MW capacity. And proposed to install WHRS with Line-2.
VI.	Waste management	
(i)	Oil Collection pits shall be provided in oil cellars to collect and reuse/recycle spilled oil.	Noted.
(ii)	Kitchen waste shall be composted or converted to biogas for further use.	Noted.
(iii)	100% utilization of fly ash shall be ensured. All the fly ash shall be provided to cement and brick manufacturers for further utilization and Memorandum of Understanding in this regard	Complied. Fly ash generated from own captive power plant is 100 % utilized within the cement plant for PPC cement manufacturing. Apart from

	shall be submitted to the Ministry's Regional Office.	this we are sourcing the fly ash from nearby thermal power plant.
(iv)	The Plastic Waste Management Rules 2016, inter-alia, mandated banning of identified Single Use Plastic (SUP) items with effect from 01/07/2022. In this regard, CPCB has issued a direction to all the State Pollution Control Boards (SPCBs)/Pollution Control Committees (PCCs) on 30/06/2022 to ensure the compliance of Notification published by Ministry on 12/08/2021. The technical guidelines issued by the CPCB in this regard is available at https://cpcb.nic.in/technical-guidelines-3/ . All the project proponents are hereby requested to sensitize and create awareness among people working within the Project area as well as its surrounding area on the ban of SUP in order to ensure the compliance of Notification published by this Ministry on 12/08/2021. A report, along with photographs, on the measures taken shall also be included in the six-monthly compliance report being submitted by the project proponents.	Complied. Single use plastic is prohibited at our premises. Awareness campaign is being carried out to the employee, workmen as well as society.
(v)	A proper action plan must be implemented to dispose of the electronic waste generated in the industry.	Complied. E- waste is being sold to authorized recycler only.
VII.	Green Belt	
(i)	The project proponent shall prepare GHG emissions inventory for the plant and shall submit the programme for reduction of the same including carbon sequestration by trees.	Noted. After commissioning of proposed Line-2, GHG inventory will be carried out.
(ii)	Project proponent shall submit a study report on Decarbonisation program, which would essentially consist of company's carbon emissions, carbon budgeting/ balancing, carbon sequestration activities and carbon capture, use and storage and offsetting strategies. Further, the report shall also contain time bound action plan to reduce its carbon intensity of its operations and supply chains, energy transition pathway from fossil fuels to Renewable energy etc. All these activities/ assessments should be measurable and monitor able with defined time frames.	Noted. After commissioning of proposed Line-2, said study will be carried out.
(iii)	Greening and Paving shall be implemented in the plant area to arrest soil erosion and dust pollution from exposed soil surface.	Complied. Wherever required, we use paver block.
VIII.	Public hearing and Human health issues	
(i)	Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.	Complying with. HIRA is implemented at our unit.

(ii)	The project proponent shall carry out heat stress analysis for the workmen who work in high temperature work zone and provide Personal Protection Equipment (PPE) as per the norms.	Complied. Personal protective equipment's is being provided to employee and workmen.
(iii)	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP. Safe drinking water, medical health care, creche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	Complying with. Company has own residential township, most the employees are residing in colony and few works are from nearby villages. Colony has well established STP of 1000 KLD.
(iv)	Occupational health surveillance of the workers shall be done on a regular basis and records maintained.	Complied. Pre employment medical checkup and periodical medical checkup is in practice to all employee and workmen.
IX.	Environment Management	
(i)	The project proponent shall comply with the provisions contained in this Ministry's OM vide F.No. 22-65/2017-IA.III dated 30/09/2020. As part of Corporate Environment Responsibility (CER) activity, company shall adopt nearby villages based on the socio-economic survey and undertake community developmental activities in consultation with the village Panchayat and the District Administration as committed.	Complying with. CER guideline has been implemented.
(ii)	The company shall have a well laid down environmental policy duly approve by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements/ deviation/ violation of the environmental / forest / wildlife norms / conditions. The company shall have defined system of reporting infringements / deviation / violation of the environmental / forest / wildlife norms / conditions and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report.	Complied. Corporate environmental policy is well defined and displayed at prominent location.
(iii)	A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly to the head of the organization.	Complied. Separate Environmental Cell both at the project and company head quarter level, has been set up under the control of senior Executive.
(iv)	Performance test shall be conducted on all pollution control systems every year and report shall be submitted to Integrated Regional Office of the MoEF&CC.	Complying with. Stack emission of APC equipment is being monitored and performance test will be carried out.
X.	Miscellaneous	

(i)	The project proponent shall make public the environmental clearance granted for their project along with the environmental conditions and safeguards at their cost by prominently advertising it at least in two local newspapers of the District or State, of which one shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent's website permanently.	Complied. The advertisement was given in two local newspapers namely "Hitavada" and "Maha Vidarbh" on 23.02.2024 and the copy of the same was submitted. The details enclosed as Annexure - 3.
(ii)	The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.	Complied. The copies of the EC have submitted to the local bodies, Panchayats and municipal Bodies as well as relevant offices of the Government. Copy of same is enclosed in Annexure-4.
(iii)	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on half-yearly basis.	Complying. Half yearly EC compliance report is being uploaded at company website. https://www.ambujacement.com/Sustainability/environment-data
(iv)	The project proponent shall monitor the criteria pollutants level namely; PM10, SO2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.	Complied. OCEMS and CAAQMS has installed and periodical monitoring by NABL lab is also in practice.
(v)	Action plan for developing connecting and internal road in terms of MSA as per IRC guidelines shall be implemented.	Complied. All internal roads has concreted as per guideline.
(vi)	The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the ministry of Environment, Forest and Climate Change at environment clearance portal.	Complied. EC compliance report is being submitted periodically.
(vii)	The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.	Complied. Every year environment statement in Form-V is being submitted to board before 30 th September.
(viii)	The project proponent shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.	Noted.
(ix)	The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report, commitment made during	Noted and agreed.

	Public Hearing and also that during their presentation to the Expert Appraisal Committee.	
(x)	The recommendations of the approved Site-Specific Wildlife Management Plan (in case of involvement of Schedule-I species) shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the six-monthly compliance report to the concerned Regional Office of the MoEF&CC.	Complying with. Wildlife conservation plan has submitted to DFO office vide our letter no. MCW/ EMD/ 03/ 2024/ 571 dated 03.01.2024, approval is awaited. After approval implementation will be started.
(xi)	The PP shall put all the environment related expenditure, expenditure related to Action Plan on the PH issues, and other commitments made in the EIA/EMP Report etc. in the company web site for the information to public/public domain. The PP shall also put the information on the left over funds allocated to EMP and PH as committed in the earlier ECs and shall be carried out and spent in next three years, in the company web site for the information to public/public domain.	Complying with. Details has annexed with this EC compliance report.
(xii)	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forests and Climate Change (MoEF&CC).	Noted and agreed.
(xiii)	Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.	Noted and agreed.
(xiv)	The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	Noted and agreed.
(xv)	The Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner shall implement these conditions	Noted and agreed.
(xvi)	The Regional Office of this Ministry shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information/monitoring reports.	Noted and agreed.
(xvii)	Any appeal against this EC shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	Noted and agreed.

Ambuja Cements Ltd.
 (Unit: - Maratha Cement Works, Upparwahi)
Air Quality Monitoring Results
For Captive Limestone Mines, Cement Plant and Captive Power Plant
Six Monthly Average Values of Ambient Air Quality
(From April 2024 to Septemeber 2024)

SN	Months	Ambient Air Quality Results ($\mu\text{g}/\text{m}^3$)																			
		House (L- Type)				Near Bachelor Accommodation				L.S. Crusher				Near magazine Section				Near Water Pond			
		PM2.5	PM10	Sox	Nox	PM2.5	PM10	Sox	Nox	PM2.5	PM10	Sox	Nox	PM2.5	PM10	Sox	Nox	PM2.5	PM10	Sox	Nox
1	April, 2024	34.28	70.16	9.24	14.28	33.21	70.67	9.17	14.17	35.06	75.08	8.84	16.75	27.9	52.32	9.15	15.25	81.3	36.48	9.25	15.78
2	May, 2024	32.45	74.07	8.33	14.48	38.26	77.61	8.84	15.41	35.54	76.7	8.66	15.15	27.9	58.74	8.09	14.5	35.12	84.4	8.34	16.64
3	June, 2024	36.08	73.83	8.24	13.56	32.16	75.22	8.92	15.22	30.98	73.17	8.06	13.2	29.6	66.38	8.24	14.58	33.36	79	8.77	15.83
4	July, 2024	25.74	60.57	8.06	12.92	23.52	61.86	8.13	13.23	25.22	63.54	8.02	13.47	21.35	55.62	7.69	15.37	26.64	65.24	8.54	14.13
5	August, 2024	23.32	52.85	8.22	12.80	27.33	53.98	8.22	12.73	25.6	57.56	8.33	13.9	18.36	43.51	7.1	12.02	24.77	56.88	8.48	11.37
6	Sept, 2024	24.57	60.91	8.3	14.1	28.22	59.7	8.5	13.52	29.12	63.12	8.33	14.12	24.42	56.12	7.76	12.3	30.42	63.05	8.29	14.26

Note: - All the values are Monthly Average Values.

MCW/ENV/08/2024/ 648

Date: 18.11.2024

To,
The Director (Non-Coal Mine)
Ministry of Environment & Forest & CC
Regional Office (WCZ), Ground Floor
East Wing, New Secretariat Building,
Civil Line, Nagpur-440001

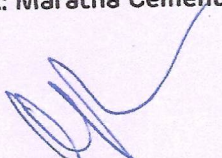
Sub: Submission of Ground Water Level & Quality report for Post Monsoon Season (Nov 2024) by Ambuja Cement Ltd., Maratha Cement Works.

Ref: As per specific Condition of the following EC
1. EC NO. J-11015/399/2006-IA II(M) dtd 29.06.2007
2. EC NO. J-11015/400/2006-IA II(M) dtd 29.06.2007

Dear Sir,
Please find enclosed herewith the Post Monsoon Season (Nov 2024) Ground Water Level & Quality data of surrounding area of Maratha Limestone mines. This is as per the specific condition no (x) of above referred EC no 1 & 2.

We hope that you will find this information in order please.

For, **Ambuja Cements Ltd.**
(Unit: Maratha Cement Works.)


Mahender Singh Rathore
Chief Operations Manager

Copy:

- (1) The Member Secretary, Central Ground Water Authority, Ministry of Jal Shakti, CSMRS Campus, Olof Palme Marg, Hauz Khas, New Delhi-110016.
- (2) The Regional Director, Central Ground Water Board, N.S. Building, Civil Lines, Nagpur-440001 (Maharashtra)

Ambuja Cements Ltd
(Unit – Maratha Cement Works)

At Post : Upparwahi – 442908, Taluka – Korpana, Dist. - Chandrapur (M.S.)
Tel. : 07173 – 240015 to 20. Fax : 07173 – 240025/240009

Registered office: Adani Corporate House, Shantigram, S.G. Highway, Khodiyar, Ahmedabad – 382 421, Gujarat
Ph +91 79-2555 5555, www.ambujacement.com
CIN: L26942GJ1981PLC004717

धात काग येथे धरणे आंदोलन

हजाराचा सुगंधित तंबाखू जप्त

Annexure
- 3



नवीन नालीचे बांधकाम करणे. प्र. क्र. १० मौजा काग येथे पाणी पिण्याच्या नवीन टाकीचे बांधकाम कधी पासून सुरू होणार आहे. प्र. क्र. १० काग येथील बालाजी राणे, अंबादास मेश्राम, हरिदास गुळधे, यांच्या घरासमोर विद्युत पोल गाडून लाईट ची व्यवस्था करण्यात यावी. प्र. क्र. १० आबादी उमा नदी पात्रातील कोल्हापूरी बंधारा फुटल्याने येजा करण्यासाठी खूप अथळा निर्माण होत असून संरक्षण भिंतीचे बांधकाम करणे. अमोल धोंगडे यांच्या घरासमोरील नवीन पुलिचाचे बांधकाम करणे. या धरणे आंदोलनाला आज राष्ट्रीय उपाध्यक्ष ओबीसी महासंघ महाराष्ट्र प्रदेश तथा समन्वयक चिमूर विधानसभा डॉ. सतिश वारजुकर यांनी भेट दिली व त्यांच्या समस्या जाणून घेतल्या यावेळी चिमूर विधानसभा युवक काँग्रेस अध्यक्ष रोशन डोक, माजी नगरसेवक नितीन कटारे, कार्यकर्ते श्रीकांत गेडाम, आशिद मेश्राम, नंदकिशोर मसराम, मारीती रामटेके व गावकरी उपस्थित होते.



प्र.)-नगरपरिषद येणाऱ्या प्रभाग काग येथील या सदर्भात कदा निवेदन दिले कारच्या समस्या सल्याने दिनांक २०२४ पासून कामगार संघटना अशिद मेश्राम नी आपल्या ने आंदोलनाला प्र. क्र. १० मौजा मूमीचे शेड व का करण्याकरिता न देणे. पंतप्रधान धरकुल आवास योजनेची उर्वरित दोन टप्प्याची रकम लाभार्थ्यांच्या बँक खात्यात कधी जमा होईल, नाल्यांचा गाळ उपसून कितकनाशकाची फवारणी करणे. अजाबराव नैताम, सुरेश परचाके, यांच्या घरासमोरील नालीच्या दूषित पाण्याचा मार्ग बंद पडल्याने नवीन पुलाचे बांधकाम करणे. प्र. क्र. १० काग येथे नगर परिषद अंतर्गत येणाऱ्या विद्युत पोलची तारयंत्रणा पूर्णतः खाली झुकलेली असून विद्युत तारेला बळ देणे. महादेव भापे, अरुण वाभिटकार, पुरुषोत्तम मत्ते, यांच्या घरासमोर दुषित पाण्याची गंगा वाहत असते यासाठी

नेरी (प्रति)- चिमूर तालुक्यातील नेरी येथे एलसीबी पथकाच्या धाडीत २ लाख ३७ हजार ६४५ रुपयांचा सुगंधित तंबाखू जप्त करण्यात आल्याची कारवाई आज दिनांक २१ फेब्रुवारी २०२४ रोजी नेरी येथे करण्यात आली. नेरी येथील काही किराणा व्यवसायिक सुगंधी तंबाखूची विक्री करीत असल्याच्या गुप्त माहिती वरून चंद्रपूर येथील एलसीबी पथकाने दोन किराणा व्यवसायिकाकडे धाडी ठाकल्या. पेट विभागातील किराणा व्यवसायिक जगदीश काशिनाथ आष्टणकर यांच्याकडे धाड ठाकली असता त्यांच्याकडे ईगल, माझा जवळपास अंदाजे २ लाख ३७ हजार ६४५ रुपयांचा सुगंधित तंबाखू साठा आढळून आला. आरोपी जगदीश विरूद्ध अपराध क्रमांक ९१/ २०२४ भादोव कलम ३२८, १८८, २७२२७३, २४ नुसार गुन्हा दाखल करून आरोपीस अटक करण्यात आली आहे. सदर सुगंधी तंबाखूचा पुरवठा करणारे आदीला कुरेशी नागभीड यांच्यावर गुन्हा दाखल करण्यात आला आहे. ही कार्यवाही चंद्रपूर एलसीबी पथकाचे सहाय्यक पोलीस निरीक्षक किशोर शेरकी यांच्या मार्गदर्शनात सुरेंद्र महतो, दिपक डोंगरे, गणेश मोहुले, गोपीनाथ नराटे, सशित बगमारे यांनी केली आहे. या गुन्हाचा पुढील तपास चिमूर ठाण्याच्या पोलीस उपनिरीक्षक दीप्ती मरकाम करीत आहेत.

काग नाराधमास १५ वर्षांचा सश्रम कारावास

प्र.)- डिसेंबर २०१६ मध्ये गोंदिया येथे ६ वर्षांचा अत्याचार करणाऱ्या आरोपीला न्यायालयाने दोषी सश्रम कारावासाची शिक्षा सुनावली आहे. हा निर्वाळा न्यायालयाचे न्यायाधीश एन. डी. खोसे यांनी दिला नरी देवसिंग ठाकूर (२४) या. नंगपुरा मुरीं असे शिक्षा नांव आहे. सविस्तर असे की, आरोपी विक्रम उर्फ हा पीडित मुलीच्या घरी भाड्याने राहत होता. डिसेंबर फिर्कीदीची ६ वर्षांची मुलगी जेव्हा-जेव्हा खेळण्यास ती उतावर गेली की, तिचा एकटापण्याचा लाभ घेत असे एवढेच तिच्यावर लैंगिक अत्याचारही करायचा.

यव्हर पाहीजे

वी ड्रायव्हर पाहीजे. त्वरित संपर्क साधावा.

वेदर्भ कार्यालय मूल रोड, चंद्रपूर

ल-४-६ सायंकाळी

अंबुजा सिमेंट्स लिमिटेड

(युनिट : मराठा सिमेंट वर्क्स)

गाव व पोस्ट - उप्परवाही, तालुका - कोरपना

जिल्हा. - चंद्रपूर (महाराष्ट्र) - 442908

जाहीर सूचना

याद्वारे सूचित करण्यात येत आहे की पर्यावरण, वन आणि हवामान बदल मंत्रालयाने (MoEFCC) आमच्या एकात्मिक सिमेंट प्लांटच्या क्षमता विस्तारासाठी पर्यावरणीय मंजूरी दिली आहे (क्लिकर - 2.85 ते 6.15 दशलक्ष टन प्रतिवर्ष, सिमेंट - 4.75 ते 10 दशलक्ष टन प्रतिवर्ष आणि वेस्ट हीट रिकव्हरी (WHR) - 45 MW), नवीन लाईन - II ची स्थापना मौजा : उप्परवाही आणि कुक्कडसात, तालुका : कोरपना आणि मौजा : भेंडवी आणि हरदोना, तालुका : राजुरा, जिल्हा : चंद्रपूर (महाराष्ट्र).

पर्यावरण मंजूरी ओळख क्रमांक EC23A1102MH5578159N आणि फाइल क्रमांक IA-J-11011/292/2006-IA-II(IND-I) दिनांक 20/02/2024 ची प्रत महाराष्ट्र प्रदूषण नियंत्रण मंडळ आणि पर्यावरण, वन आणि हवामान बदल मंत्रालयाच्या वेबसाइट वर (<https://parivesh.nic.in>) उपलब्ध आहे.

युनिट प्रमुख
अंबुजा सिमेंट्स लिमिटेड
(युनिट: मराठा सिमेंट वर्क्स)

कांना विनम्र सूचना :- हिन्दी व मराठी महाविदरं वृत्तपत्रातून प्रसिद्ध होणाऱ्या विविध जाहिरातीतील मजकुरांची सहायिशा करूनच बाचकांनी त्यासंबंधी आर्थिक व्यवहार करू नको. जाहिरातीत करण्यात आलेल्या दाव्यांची पूर्तता जाहिरातदारांकडून न झाल्यास त्यांच्या परिणामाबद्दल महाविदरं वृत्तपत्र समूहाचे मुद्रक, प्रकाशक, संपादक व मालक हे जबाबदार राहणार नाहीत. जाहिरात करणाऱ्यांनी इच्छित, मूल रोड चंद्रपूर येथे मुद्रीत करून महाविदरं कार्यालय मूल रोड चंद्रपूर येथे प्रकाशित केले. प्रेरणा-स्व.कर्मवीर दादासाहेब कन्नमवार, मुद्रक एम्बेस्टर प्रिंटर्स, इंडस्ट्रियल इस्टेट, चंद्रपूर व लेख यासमूह व्यक्त झालेल्या मतांशी संपादक सहमत असतीलच असे नाही - (चंद्रपूर - न्यायक क्षेत्र)पोस्टल र.क्र. 542477/CHA-09/2024-2026 R.N.I.Registration N

MCW/EMD/03/2024/ 583

24.02.2024

To,
The Tehsil office,
Korpana,
Taluka - Korpana,
Chandrapur - 442916 (M.S.)

Sub: Submission of Copy of Environmental Clearance (EC) granted for expansion project of M/s Ambuja Cements Ltd. (Unit: Maratha Cement Works) at Villages: Upparwahi & Kukkudsat, Taluka: Korpana and Villages: Bhendvi & Hardona, Taluka: Rajura, District - Chandrapur (Maharashtra)

Ref: Environmental Clearance (EC) Identification No. EC23A1102MH5578159N and File No. IA-J-11011/292/2006-IA-II(IND-I), Dated 20/02/2024

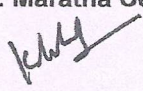
Dear Sir,

We are pleased to inform you that the Ministry of Environment, Forest and Climate Change (MoEFCC), has accorded Environmental Clearance for Expansion of our Integrated Cement Plant (Clinker - 2.85 to 6.15 Million TPA, Cement - 4.75 to 10 Million TPA and WHR - 45 MW) by Installation of New Line - II at Villages: Upparwahi & Kukkudsat, Taluka: Korpana and Villages: Bhendvi & Hardona, Taluka: Rajura, District: Chandrapur (Maharashtra) vide Environmental Clearance (EC) Identification No. EC23A1102MH5578159N and File No. IA-J-11011/292/2006-IA-II(IND-I), Dated 20/02/2024 (**Copy enclosed**).

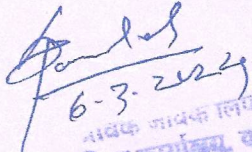
Copy of the above referred EC letter is enclosed herewith for your kind information and display as per EC condition no. X (ii).

Thanking you,

For, M/s Ambuja Cements Ltd.
(Unit: Maratha Cement Works)


K Subbulakshmanan
Chief Operations Manager

Enclosed: As above


6-3-2024
नामक नामक लिपिका
अतिरिक्त कार्यालय, कोरपाना

Ambuja Cements Ltd.

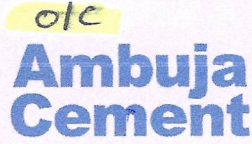
(Unit : Maratha Cement Works)

At & Po - Upparwahi - 442 908, Taluka - Korpana, Distt - Chandrapur (M. S.)

Tel. : 07173 - 240015-20. Fax : 07173 - 240008 - 9

Regd. Office : Adani Corporate House, Shantigram, Near Vaishnav Devi Circle, S. G. Highway, Khodiyar, Ahmedabad, Gujarat 382421

CIN No: L26942GJ1981PLC004717 Website : www.ambujacement.com



MCW/EMD/03/2024/ 584

24.02.2024

To,
The Panchyat Samiti office,
Korpana,
Taluka - Korpana,
Chandrapur – 442916 (M.S.)

Sub: Submission of Copy of Environmental Clearance (EC) granted for expansion project of M/s Ambuja Cements Ltd. (Unit: Maratha Cement Works) at Villages: Upparwahi & Kukkudsat, Taluka: Korpana and Villages: Bhendvi & Hardona, Taluka: Rajura, District – Chandrapur (Maharashtra)

Ref: Environmental Clearance (EC) Identification No. EC23A1102MH5578159N and File No. IA-J-11011/292/2006-IA-II(IND-I), Dated 20/02/2024

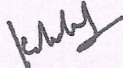
Dear Sir,

We are pleased to inform you that the Ministry of Environment, Forest and Climate Change (MoEFCC), has accorded Environmental Clearance for Expansion of our Integrated Cement Plant (Clinker - 2.85 to 6.15 Million TPA, Cement - 4.75 to 10 Million TPA and WHR - 45 MW) by Installation of New Line - II at Villages: Upparwahi & Kukkudsat, Taluka: Korpana and Villages: Bhendvi & Hardona, Taluka: Rajura, District: Chandrapur (Maharashtra) vide Environmental Clearance (EC) Identification No. EC23A1102MH5578159N and File No. IA-J-11011/292/2006-IA-II(IND-I), Dated 20/02/2024 (Copy enclosed).

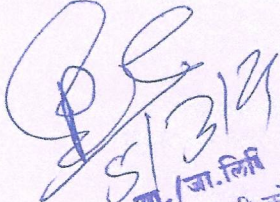
Copy of the above referred EC letter is enclosed herewith for your kind information and display as per EC condition no. X (ii).

Thanking you,

For, M/s Ambuja Cements Ltd.
(Unit: Maratha Cement Works)


K Subbulakshmanan
Chief Operations Manager

Enclosed: As above


ज.ज.लाली
पंचायत समिती, कोरपना

Ambuja Cements Ltd.

(Unit : Maratha Cement Works)

At & Po – Upparwahi – 442 908, Taluka – Korpana, Distt – Chandrapur (M. S.)

Tel. : 07173 – 240015-20. Fax : 07173 – 240008 – 9

Regd. Office : Adani Corporate House, Shantigram, Near Vaishnav Devi Circle, S. G. Highway, Khodiyar, Ahmedabad, Gujarat 382421

CIN No: L26942GJ1981PLC004717 Website : www.ambujacement.com

MCW/EMD/03/2024/ 585

24.02.2024

To,
The Panchyat Samiti office,
Rajura,
Taluka - Rajura,
Chandrapur - 442905 (M.S.)

Sub: Submission of Copy of Environmental Clearance (EC) granted for expansion project of M/s Ambuja Cements Ltd. (Unit: Maratha Cement Works) at Villages: Upparwahi & Kukkudsat, Taluka: Korpana and Villages: Bhendvi & Hardona, Taluka: Rajura, District - Chandrapur (Maharashtra)

Ref: Environmental Clearance (EC) Identification No. EC23A1102MH5578159N and File No. IA-J-11011/292/2006-IA-II(IND-I), Dated 20/02/2024

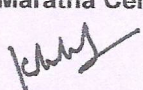
Dear Sir,

We are pleased to inform you that the Ministry of Environment, Forest and Climate Change (MoEFCC), has accorded Environmental Clearance for Expansion of our Integrated Cement Plant (Clinker - 2.85 to 6.15 Million TPA, Cement - 4.75 to 10 Million TPA and WHR - 45 MW) by Installation of New Line - II at Villages: Upparwahi & Kukkudsat, Taluka: Korpana and Villages: Bhendvi & Hardona, Taluka: Rajura, District: Chandrapur (Maharashtra) vide Environmental Clearance (EC) Identification No. EC23A1102MH5578159N and File No. IA-J-11011/292/2006-IA-II(IND-I), Dated 20/02/2024 (Copy enclosed).


Copy of the above referred EC letter is enclosed herewith for your kind information and display as per EC condition no. X (ii).

Thanking you,

For, M/s Ambuja Cements Ltd.
(Unit: Maratha Cement Works)


K Subbulakshmanan
Chief Operations Manager

Enclosed: As above


4/2/24
आयका/जीवकी
पंचायत समिती, राजुरा

Ambuja Cements Ltd.

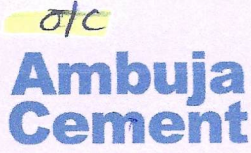
(Unit : Maratha Cement Works)

At & Po - Upparwahi - 442 908, Taluka - Korpana, Distt - Chandrapur (M. S.)

Tel. : 07173 - 240015-20. Fax : 07173 - 240008 - 9

Regd. Office : Adani Corporate House, Shantigram, Near Vaishnav Devi Circle, S. G. Highway, Khodiyar, Ahmedabad, Gujarat 382421

CIN No: L26942GJ1981PLC004717 Website : www.ambujacement.com



MCW/EMD/03/2024/ 586

24.02.2024

To,
The Sarpanch,
Grampanchayat - Kukkudsat,
Taluka - Korpana,
Chandrapur - 442908 (M.S.)

Sub: Submission of Copy of Environmental Clearance (EC) granted for expansion project of M/s Ambuja Cements Ltd. (Unit: Maratha Cement Works) at Villages: Upparwahi & Kukkudsat, Taluka: Korpana and Villages: Bhendvi & Hardona, Taluka: Rajura, District - Chandrapur (Maharashtra)

Ref: Environmental Clearance (EC) Identification No. EC23A1102MH5578159N and File No. IA-J-11011/292/2006-IA-II(IND-I), Dated 20/02/2024

Dear Sir,

We are pleased to inform you that the Ministry of Environment, Forest and Climate Change (MoEFCC), has accorded Environmental Clearance for Expansion of our Integrated Cement Plant (Clinker - 2.85 to 6.15 Million TPA, Cement - 4.75 to 10 Million TPA and WHR - 45 MW) by Installation of New Line - II at Villages: Upparwahi & Kukkudsat, Taluka: Korpana and Villages: Bhendvi & Hardona, Taluka: Rajura, District: Chandrapur (Maharashtra) vide Environmental Clearance (EC) Identification No. EC23A1102MH5578159N and File No. IA-J-11011/292/2006-IA-II(IND-I), Dated 20/02/2024 (**Copy enclosed**).

Copy of the above referred EC letter is enclosed herewith for your kind information and display as per EC condition no. X (ii).

Thanking you,

For, M/s Ambuja Cements Ltd.
(Unit: Maratha Cement Works)

K Subbulakshmanan
Chief Operations Manager

Enclosed: As above

Received

सचिव

ग्रामपंचायत कुकुडसाथ

Ambuja Cements Ltd.

(Unit : Maratha Cement Works)

At & Po - Upparwahi - 442 908, Taluka - Korpana, Distt - Chandrapur (M. S.)
Tel. : 07173 - 240015-20. Fax : 07173 - 240008 - 9

Regd. Office : Adani Corporate House, Shantigram, Near Vaishnav Devi Circle, S. G. Highway, Khodiyar, Ahmedabad, Gujarat 382421
CIN No: L26942GJ1981PLC004717 Website : www.ambujacement.com

MCW/EMD/03/2024/ 587

24.02.2024

To,
The Sarpanch,
Grampanchayat - Upparwahi,
Taluka - Korpana,
Chandrapur - 442908 (M.S.)

Sub: Submission of Copy of Environmental Clearance (EC) granted for expansion project of M/s Ambuja Cements Ltd. (Unit: Maratha Cement Works) at Villages: Upparwahi & Kukkudsat, Taluka: Korpana and Villages: Bhendvi & Hardona, Taluka: Rajura, District - Chandrapur (Maharashtra)

Ref: Environmental Clearance (EC) Identification No. EC23A1102MH5578159N and File No. IA-J-11011/292/2006-IA-II(IND-I), Dated 20/02/2024

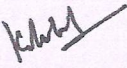
Dear Sir,

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Copy of the above referred EC letter is enclosed herewith for your kind information and display as per EC condition no. X (ii).


Thanking you,

For, M/s Ambuja Cements Ltd.
(Unit: Maratha Cement Works)


K Subbulakshmanan
Chief Operations Manager

Enclosed: As above



प्रत्यक्ष दि. २४/२/२४
ग्रा. प. नि. प. नि.


Ambuja Cements Ltd.

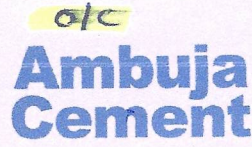
(Unit : Maratha Cement Works)

At & Po - Upparwahi - 442 908, Taluka - Korpana, Distt - Chandrapur (M. S.)

Tel. : 07173 - 240015-20. Fax : 07173 - 240008 - 9

Regd. Office : Adani Corporate House, Shantigram, Near Vaishnav Devi Circle, S. G. Highway, Khodiyar, Ahmedabad, Gujarat 382421

CIN No: L26942GJ1981PLC004717 Website : www.ambujacement.com



MCW/EMD/03/2024/ 588

24.02.2024

To,
The Tehsil office,
Rajura,
Taluka - Rajura,
Chandrapur - 442905 (M.S.)

Sub: Submission of Copy of Environmental Clearance (EC) granted for expansion project of M/s Ambuja Cements Ltd. (Unit: Maratha Cement Works) at Villages: Upparwahi & Kukkudsat, Taluka: Korpana and Villages: Bhendvi & Hardona, Taluka: Rajura, District - Chandrapur (Maharashtra)

Ref: Environmental Clearance (EC) Identification No. EC23A1102MH5578159N and File No. IA-J-11011/292/2006-IA-II(IND-I), Dated 20/02/2024

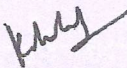
Dear Sir,

We are pleased to inform you that the Ministry of Environment, Forest and Climate Change (MoEFCC), has accorded Environmental Clearance for Expansion of our Integrated Cement Plant (Clinker - 2.85 to 6.15 Million TPA, Cement - 4.75 to 10 Million TPA and WHR - 45 MW) by Installation of New Line - II at Villages: Upparwahi & Kukkudsat, Taluka: Korpana and Villages: Bhendvi & Hardona, Taluka: Rajura, District: Chandrapur (Maharashtra) vide Environmental Clearance (EC) Identification No. EC23A1102MH5578159N and File No. IA-J-11011/292/2006-IA-II(IND-I), Dated 20/02/2024 (Copy enclosed).

Copy of the above referred EC letter is enclosed herewith for your kind information and display as per EC condition no. X (ii).

Thanking you,

For, M/s Ambuja Cements Ltd.
(Unit: Maratha Cement Works)


K Subbulakshmanan
Chief Operations Manager

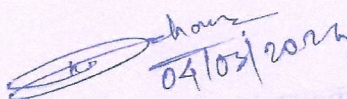
Enclosed: As above

Ambuja Cements Ltd.

(Unit : Maratha Cement Works)

At & Po - Upparwahi - 442 908, Taluka - Korpana, Distt - Chandrapur (M. S.)
Tel. : 07173 - 240015-20. Fax : 07173 - 240008 - 9

Regd. Office : Adani Corporate House, Shantigram, Near Vaishnav Devi Circle, S. G. Highway, Khodiyar, Ahmedabad, Gujarat 382421
CIN No: L26942GJ1981PLC004717 Website : www.ambujacement.com


04/03/2024
अम्बुजा / अम्बुजा सीमेंट्स लि.
मुख्यालय, रायपुर

MCW/EMD/03/2024/ 590

24.02.2024

To,
The Sarpanch,
Grampanchyat - Bhendvi,
Taluka - Rajura,
Chandrapur - 442908 (M.S.)

Sub: Submission of Copy of Environmental Clearance (EC) granted for expansion project of M/s Ambuja Cements Ltd. (Unit: Maratha Cement Works) at Villages: Upparwahi & Kukkudsat, Taluka: Korpana and Villages: Bhendvi & Hardona, Taluka: Rajura, District - Chandrapur (Maharashtra)

Ref: Environmental Clearance (EC) Identification No. EC23A1102MH5578159N and File No. IA-J-11011/292/2006-IA-II(IND-I), Dated 20/02/2024

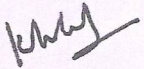
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
Copy of the above referred EC letter is enclosed herewith for your kind information and display as per EC condition no. X (ii).

Thanking you,

For, M/s Ambuja Cements Ltd.
(Unit: Maratha Cement Works)


K Subbulakshmanan
Chief Operations Manager

Enclosed: As above


06/03/2024
साचिव
ग्रामपंचायत, भेंडवी



MCW/EMD/03/2024/ 591

24.02.2024

To,
The Sarpanch,
Grampanchayat - Hardona,
Taluka - Rajura,
Chandrapur - 442905 (M.S.)

Sub: Submission of Copy of Environmental Clearance (EC) granted for expansion project of M/s Ambuja Cements Ltd. (Unit: Maratha Cement Works) at Villages: Upparwahi & Kukkudsat, Taluka: Korpana and Villages: Bhendvi & Hardona, Taluka: Rajura, District - Chandrapur (Maharashtra)

Ref: Environmental Clearance (EC) Identification No. EC23A1102MH5578159N and File No. IA-J-11011/292/2006-IA-II(IND-I), Dated 20/02/2024

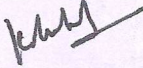
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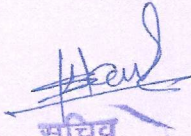
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Thanking you,

For, M/s Ambuja Cements Ltd.
(Unit: Maratha Cement Works)


K Subbulakshmanan
Chief Operations Manager

Enclosed: As above


साचिव
पा.पं. हरदोना (खुर्द)

5/3/2024

Ambuja Cements Ltd.

(Unit : Maratha Cement Works)

At & Po - Upparwahi - 442 908, Taluka - Korpana, Distt - Chandrapur (M. S.)

Tel. : 07173 - 240015-20. Fax : 07173 - 240008 - 9

Regd. Office : Adani Corporate House, Shantigram, Near Vaishnav Devi Circle, S. G. Highway, Khodiyar, Ahmedabad, Gujarat 382421

CIN No: L26942GJ1981PLC004717 Website : www.ambujacement.com