

ACL/FKK/ENV/EC-CC2/2019 (2)

25th Nov, 2019

To
The Environment Engineer and In-charge
West Bengal Pollution Control Board
Malda Regional Office
Mokdumpur, Malda

Sub: Submission of Six-Monthly Compliance Report.

Dear Sir,

Kindly find the six monthly compliance status report for the period April'19 to Sept'19 as per EC condition.

Thanking You,

Yours faithfully

For Ambuja Cements Ltd

(Unit: Farakka)

Encl:

EC Copy

Annexure I, II, III, IV & V

CC: 1) APCCF (central), Eastern Regional Office, Bhubaneswar, Odisha.
2) MS, DoE, Govt. of West Bengal, Pranisampad Bhawan, Kolkata

Regd. Off.: Ambujanagar, Taluka - Kodinar, Dist.: Gir Somnath, Gujarat-362 715 CIN No.: L2694GJ 1981 PLC 004717, Website: www.ambujacement.com

Compliance of the Conditions Stipulated in the Environmenntal Clearence Accorded by SEAC for Production Enhancement from .96 to 1.25 MTPA Cement Production

Reference No. EN/ 27/ T-II-1/ 074/ 2009 Date: 4th January 2010

S.Ne		
A	SPECIFIC CONDITIONS:	Implementation Status
1	The gaseous emission from various process units conform to the load / mass based standard prescribed by the Ministry of Environment & Forest and the State Pollution Control Board from time to time. At no time the emission level should go beyond the prescribed standard.	Being a grinding unit, there is no any gaseous emission. Though we are monitoring gasious and PM emission CAAQMS and CEMS also installed and data is shared or line with CPCB/WBPCB. We are also submitting six monthly monitoring report to WBPCB regularly.
2	Cement grinding shall carried out in closed cement mill. Provision of dust extraction and pollution control systems along with minimum stack height of 30m from G.L. Should be made for control of emission. Highly efficient Puls Jet Bag Filter and ID Fan should be provided for Raw Material Handling Section, Cement Mill, Silo, Packing Section, etc. Stack emission shall be monitored at regular intervals and record maintained. The stack emission should not exceed 50 mg/Nm3	Complied with, except DG stack (10m) already mentione in Consent to Operate letter.
3	Air quality monitoring data from at least three locations within two Km of the plantpremises should be submitted.	
	Finished cement should be collected in silo and packaging should be done through pneumatically controlled system. Suction system should be installed at packaging section to minimize fugitive emission.	three location to WBPCB on quaterly basis. Complied with, cement manufactured is stored in cement silos. To minimize fugitive dust proper suction system is
,	All vibrating screen storage bins will be adequately covered. Covered storage yards shall be provided for raw materials. Closed unloading of raw materials and closed conveyor belt for transportation with bag filters at transfer points should be provided.	provided. All bins are coveres and raw materials transfered through closed conveyor belts with provision of bag filter at transfer points. We have covered shed for raw material, the excess quantity is temporarily kept at designated area will tarpaulin cover to restrict fugitive emission and rain water percolation.
	Dust suppression system should be provided to arrest fugitive emission.	Complied with, suction head and bag filters are provided.
	Adequate dust suppression and extraction system should be provided in material storage areas, material unloading and transfer points for controlling fugitive emission. Fugitive dust emission from ball mill and storage area shall be collected in bag filters and recycled back to the process. Water sprinkling arrangement shall be made in the raw material stock yard, cement bag loading areas and other high dust potential areas.	The company has installed adequate No. of Bag Filters throughout the plant for dust collection and extraction system to control fugitive dust emissions at various transfer points (unloading, conveying, transporting, stacking), vehicular movement, bagging and packing areas Gypsum Stock piles are stored under covered shed.
	Suction head should be provided at all transfer points.	Complied with, all transfer points provided with suction point.
	Ground water shall not be abstracted without prior permission of the local body as well as the component authority as per The West Bengal Ground Water Resources (Management, Control and Regulation) Act, 2005.	Have taken permission from SWID, as per The West Bengal Ground Water Resources (Management, Control and Regulation) Act, 2005. Annexure I attached.
)	Process effluent discharge is not permitted. No liquid effluent shall be generated by adoption of dry grinding process.	Being dry process, no liquid effluent generated
	Clinker manufacturing / heating is not permitted under the environmental clearence.	Complied with, being a grinding unit clinker being transported here by rail.
	Solid waste viz. Dust generated shall be properly recycled and reutilized in the process itself. The unit should develop rainwater be	Dust being recycled and reutilized in the process itself.
	- Frankti	We are utilizing waste water from RO in gardening purposes. Roof-top Rain water harvesting structure is functional from June'19
	be kept for green beld development. Apart from green belt, the unit may also develop social forestry giving priority to the fruit trees. Selection of appropriate species for plantation programme may be Bindiversity Bourd. Bindiversity Bourd.	About 40% (119444 m2) of total area (288230 m2) has been covered under green area. Local species have been planted as per guidelines. Many local species of fruit tres also planted at several location.
	plant area shall be kept within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. On all sources of noise generation. The ambient noise level should conform to the standards prescribed under EPA Rule 1980 viz. 75 4DA (1981).	Complied with, but in case of residential, noise level exceeds (63-66 dBA) due to close proximity of Mill and packing plant.
	should be constructed to ensure safe vehicular movement. Provision of seperate pathway for entry and exit of vehicle should be considered. Vehicles should conform to the pollution under control (PUC) norms. Proper housekeeping shall be maintained within the premises.	All internal roads in the plant are concreted / pitched. Water sprinkler is used for dust suppression at the raw naterial stock yards, cement bag loading areas, truck yard and roads. Adequate lighting arrangement are provided uside plant. Separate pedestrian pathway also provided all vehicle entering plant are gone through pollution. heck tigate.



	Health and safety of workers should be ensured. Workers should be provided withadequate personal protective equipment and sanitation facilities. Occupational Health Surveillance of the workers shall be done on a regular basis and record maintained as per Factory Act.	All workers and employee working in plant are provided with PPEs (shoe, hand gloves, nose mask, ear plug, goggles and helmet) and following all PPEs is mandatory as per our company policy. Health check up of all employee including contractual workmen has been conducted regularly as per Factories Act and it is a regular
17		process and record has been maintained
18	Adequate measures to be adopted to ensure industrial safety. Proper fire detection and protection system to be provided to control fire and explosion hazards.	Complied with, seperate fire hydrant line is provided insi- plant. Fire detection system as well as fire extinguisher is also provide at most of the location.
19	Corporate Social Responsibility Programmes should be carried out.	Complied with, our CSR (Ambuja Cement Foundation) doing socal activities in nearby villages. Annexure II
20	The implementation and monitoring of Environmental Management Plan should be carried out as proposed.	attached. Complied with, certified with ISO 14001:2015. Annexure
13	GENERAL CONDITIONS:	III attached
1	The project proponent shall comply with all the environmental protection measures and safeguards recommended. Further, the unit must undertake socio-economic development activities in the surrounding villages like community development programmes, educational programmes, drinking water supply and health care etc.	Complied with, Ambuja Cement Foundation (CSR) is doing socio-economic development like education, drinking water facility, toilet facility, plantation, health care etc in nearby villages. Annexure II attached
2	All the conditions. Liabilities and legal provisions contained in the EC shall be equally applicable to the successor management of the project in the event of the project proponent transferring the ownership, maintenance of the management of the project to any other entity.	Noted
3	Provision should be made for the supply of kerosene or cooking gas to the labourers during construction phase. All the labourers to be engaged for construction works should be screened for health and adequately treated before issue of work permits. Environmental sanitation should be ensured for the workers.	We have provided rest room with electricity and water facility to workers. All workers are gone through fitness test before issuing gate pass. Toilets/urinal are provided at several location.
ŧ	The project proponent should make financial provision in the total budjet of the project for emplementation of the environmental safeguard. The project authorities will provide requisite funds both recurring and non-recurring to implement the conditions stipulated by the SEIAA along with the implementation schedule for all the conditions stipulated herein. The funds so provided should not be diverted for any other purpose.	Not applicable. Enhancement of capacity has taken place by improving plant officiency in terms of Nat Availability
5	No further expansion or modifications in the plant should be carried out without prior approval of the State Level Environmental Impact Assessment Authority	Noted
	The West Bengal Pollution Control Board, who would be monitoring the implementation of environmental safeguard, should be given full cooperation, facilities and documents / data by the project proponents during their inspection. A six monthly compliance report and the monitored data along with statistical interpretation shall be submitted to the WBPCB regularly. A complete set of all documents should also be forwarded to the State Level Environmental Impact Assessment Authority	We are submitting six monthly compliance report and environment monitoring report to WBPCB regularly Annexure IV attached.
	In case of any change(s) in the scope of the project, the project would require a fresh appraisal by the SEIAA	Noted
	The SEIAA reserves the right to add additional safeguards measures subsequently, if found necessary, and to take action including revoking of the environmental clearence under the provision of the Environmental (Protection) Act, 1986, to ensureeffective implementation of the suggested safeguards measures in a time bound and satisfactory manner.	Noted
	The project proponent should inform the public that the project has been accorded environmental clearence by the SEIAA and the copies of the clearence letter are available with the State Pollution Control Board/Committee and may also be seen at website of the SEIAA (http://enviswb.gov.in). This should be advertise within seven days from the date of issue of the clearence letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned.	Public Notice was published in "The Statesman" in english language and in "Sangbad Pratidin" in bengali language on 9th January 2010. Annexure V attached
)	The project authorities should inform the State PCB as well as the SEIAA, the date of financial closure and financial approval of the project by the concerned authorities and the date of commencing the land development work/project implementation.	Not applicable, since inhancement of capacity is by way of process improvement.
	Prior Consent-to-Establish (NOC) for the proposed capacity enhancement project must be obtained from WBPCB before commencement of capacity enhancement project must be obtained	Noted
	The environmental clearence accorded shall be valid for a peroid of 5 years for the proposed project.	Noted
	The above stipulations would be enforced along with those under the Water (Prevention and Control of Pollution) Act, 1974, The Air (Prevention and Control of Pollution) Act, 1981. The Environment	Noted



Department of Environment Government of West Bengal Block G, 2nd. Floor, Writers Building Kolkata :700001

No. EN/ 27 /T-II-1/074/2009

Date: 04 /01 /2010

To M/s. Ambuja Cements Ltd. "Surabhi", 4th & 5th Floors 8/1/2, Loudon Street Kolkata – 700 017

Subject: Environmental Clearance for the proposed capacity enhancement of the existing Cement Grinding Unit of M/s. Ambuja Cements Ltd., Unit Farakka, at Vill. - Kendua, PO - Srimantapur, PS - Farakka, Dist. - Murshidabad, Pin - 742212, West Bengal.

Sir.

This has a reference to your application dated 31st July, 2009 and subsequent communications for environmental clearance for the proposed capacity enhancement of the existing Cement Grinding Unit of M/s. Ambuja Cements Ltd., Unit Farakka, at Vill. - Kendua, PO - Srimantapur, PS - Farakka, Dist. - Murshidabad, Pin - 742212, West Bengal.

The proposal has been examined and processed in accordance with EIA Notification. of 2006. It is noted that the proposed project is for capacity enhancement of the existing Cement Grinding unit at Farakka from 0.96 MTPA to 1.25 MTPA. It is noted that clinker will not be manufactured at the site. The manufacturing process will involve grinding of Cement Clinker with Fly Ash and Gypsum. The proponent has mentioned that capacity enhancement will be done through efficient operation of the existing facility, increased use of Fly Ash and better production planning with no additional capital investment.

It is noted that the salient features of the project, for which Environmental clearance has been considered are as follows:

- Location of the Site Vill. Kendua. PO Srimantapur. PS Farakka, Dist. Murshidabad, Pin - 742212, West Bengal.
- ii. Land Area at the existing premises of 72 acres of land area.
- Production Capacity Portland Pozzolona Cement: (existing 0.96 MTPA, additional 0.29 MTPA, after enhancement 1.25 MTPA).
- iv. Raw Materials Clinker (0.8125 MTPA, 62%), Fly Ash (0.375 MTPA, 32%), Gypsum (0.0625 MTPA, 6%),
- v. Emission Sources Raw Material Handling Section, Transfer Points, Cement Grinding Mill (1 no. 160 TPH), Cement Silo, Packing Section etc. to be provided with high efficiency Bag Filters.
- vi. Air Pollution Control System Bag Filters with stack of adequate height shall be provided at Cement Mill and Packing Plant.
- vii. Total Power requirement 8 MVA, WBPDCL.
- viii. Back-up Power DG Set 1250 KVA.

State Level Environment Impact Assessment Authority (SEIAA), examined the proposal and also perused the recommendations of the State Level Expert Appraisal Committee (SEAC). After due consideration of the project proposal, and after considering the recommendations of the State Level

Conditions for Environmental Clearance for the proposed capacity enhancement of the existing Cement Circuling Unit of M's Ambuja Cements Ltd., Unit Farakka, at Vill. - Kendua, PO - Srimantapur, PS - Farakka, Dist. - Murshidabad, Pin - 742212 West Bengal.

Expert Appraisal Committee (SEAC), the State Level Environment Impact Assessment Authority accords Environmental Clearance to the project as per provisions of the EIA notification no. S.O. 1533 (E) dt. 14th September, 2006 of Ministry of Environment & Forests, GOI, subject to strict compliance of terms and conditions as mentioned below.

A. SPECIFIC CONDITIONS:

- The gaseous emissions from various process units should conform to the load / mass based standards
 prescribed by the Ministry of Environment & Forests and the State Pollution Control Board from
 time to time. At no time the emission level should go beyond the prescribed standards.
- ii. Cement grinding shall be carried out in closed cement mill. Provision of dust extraction and pollution control systems alongwith minimum stack height of 30m from G.L. should be made for control of emission. Highly efficient Pulse Jet Bag Filters & ID Fan should be provided for Raw Material Handling Section, Cement Mill. Silo. Packing Section etc. Stack emissions shall be monitored at regular intervals and records maintained. The stack emission should not exceed 50 mg/Nm³.
- Air quality monitoring data from at least three locations within 2 km of the plant premises should be submitted.
- iv. Finished cement should be collected in silo and packaging should be done through pneumatically controlled system. Suction system should be installed at packaging section to minimize fugitive emission.
- v. All vibrating screens, storage bins will be adequately covered. Covered storage yards shall be provided for raw materials. Closed unloading of raw materials and closed conveyor belt for transportation with bag filter at transfer points should be provided.
- vi. Dust suppression system should be provided to arrest fugitive emission.
- vii. Adequate dust suppression and extraction system should be provided in material storage areas, material unloading and transfer points for controlling fugitive emission. Fugitive dust emissions from ball mill and storage areas shall be collected in bag filters and recycled back to the process. Water sprinkling arrangement shall be made in the raw material stock yards, cement bag loading areas and other high dust potential areas.
- viii. Suction head should be provided at all transfer points.
- ix. Groundwater shall not be abstracted without prior permission of the local body as well as the competent authority as per The West Bengal Ground Water Resources (Management, Control and Regulation) Act, 2005.
- x. Process effluent discharge is not permitted. No liquid effluent shall be generated by adoption of dry grinding process.
- xi. Clinker manufacturing / heating is not permitted under this environmental clearance.
- xii. Solid waste viz. dust generated shall be properly recycled and reutilized in the process itself.
- xiii. The unit should develop rainwater harvesting structures and the harvested water should be utilised for gardening and other purposes. Groundwater recharge is not permitted.
- xiv. Green belt shall be developed within the plant premises. As proposed, at least 37% of the area should be kept for green belt development. Apart from greenbelt, the unit may also develop social forestry giving priority to the fruit trees. Selection of appropriate species for the plantation programme may be done in consultation with DFO / West Bengal Wasteland Development Corporation Ltd/ West Bengal Biodiversity Board.

Conditions for Environmental Clearance for the proposed capacity enhancement of the existing Cement Grinding Unit of M.s. Ambuja Cements Ltd., Unit Farakka, at Vill. - Kendua, PO - Srimantapur, PS - Farakka, Dist. - Murshidabad, Pin - 742212, West Bengal,

- xv. Ambient noise level should not exceed the permissible limit. The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (nighttime).
- xvi. All internal roads should be pitched. Proper lighting and proper pathway inside the factory premises should be constructed to ensure safe vehicular movement. Provision of separate pathway for entry and exit of vehicles should be considered. Vehicles should conform to pollution under control (PUC) norms. Proper house keeping shall be maintained within the premises.
- xvii. Health and safety of workers should be ensured. Workers should be provided with adequate personnel protective equipment and sanitation facilities. Occupational Health Surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.
- xviii. Adequate measures to be adopted to ensure industrial safety. Proper fire detection & protection systems to be provided to control fire and explosion hazards.
- xix Corporate Social Responsibility programmes should be carried out.
- xx. The implementation and monitoring of Environmental Management Plan should be carried out, as proposed.

B. GENERAL CONDITIONS:

- The project proponent shall comply with all the environmental protection measures and safeguards recommended. Further, the unit must undertake socio-economic development activities in the surrounding villages like community development programmes, educational programmes, drinking water supply and health care etc.
- All the conditions, liabilities and legal provisions contained in the EC shall be equally applicable to the successor management of the project in the event of the project proponent transferring the ownership, maintenance of management of the project to any other entity.
- iii. Provision should be made for the supply of kerosene or cooking gas to the labourers during construction phase. All the labourers to be engaged for construction works should be screened for health and adequately treated before issue of work permits. Environmental sanitation should be ensured for the workers.
- iv. The project proponent should make financial provision in the total budget of the project for implementation of the environmental safeguards. The project authorities will provide requisite funds both recurring and non-recurring to implement the conditions stipulated by the SEIAA along with the implementation schedule for all the conditions stipulated herein. The funds so provided should not be diverted for any other purpose.
- No further expansion or modifications in the plant should be carried out without prior approval of the State Level Environment Impact Assessment Authority.
- vi. The West Bengal Pollution Control Board, who would be monitoring the implementation of environmental safeguards, should be given full cooperation, facilities and documents / data by the project proponents during their inspection. A six monthly compliance report and the monitored data along with statistical interpretation shall be submitted to the WBPCB regularly. A complete set of all the documents should also be forwarded to the State Level Environment Impact Assessment Authority.
- vii. In the case of any change(s) in the scope of the project, the project would require a fresh appraisal by the SEIAA.

Conditions for Environmental Clearance for the proposed capacity enhancement of the existing Cement Grinding Unit of Mrs. Ambuja Cements Ltd., Unit Farakka, at Vill. - Kendua, PO = Srimantapur, PS = Farakka, Dist. - Murshidabad, Pin = 742212, West Bengal.

- viii. The State Level Environment Impact Assessment Authority reserves the right to add additional safeguard measures subsequently, if found necessary, and to take action including revoking of the environment clearance under the provisions of the Environmental (Protection) Act. 1986, to ensure effective implementation of the suggested safeguard measures in a time-bound and satisfactory manner.
- ix. The Project Proponent should inform the public that the project has been accorded environmental clearance by the SEIAA and copies of the clearance letter are available with the State Pollution Control Board/Committee and may also be seen at Website of the SEIAA (http://enviswb.gov.in). This should be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned.
- x. The Project Authorities should inform the State Pollution Control Board as well as the SEIAA, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work/project implementation.
- xi. Prior Consent-to-Establish (NOC) for the proposed capacity enhancement project must be obtained from WBPCB before commencement of construction. All other statutory clearances should be obtained by project proponent from the competent authorities.
- xii. The environmental clearance accorded shall be valid for a period of 5 years for the proposed project.
- xiii. The above stipulations would be enforced along with those under the Water (Prevention and Control of Pollution) Act, 1974, the Air (Prevention and Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, the Hazardous Wastes (Management and Handling) Rules, 1989, the Public Liability Insurance Act, 1991, the Environment Impact Assessment Notification 2006 and their amendments.

Yours faithfully.

(Debal Ray)

Member Secretary, SEIAA & Chief Environment Officer



HNINEXURE-I



FORM 4

[See Rules 9(3) and 10(5)]

(EMBLEM OR HOLOGRAM OF THE CONCERNED AUTHORITY)

024968

PERMIT FOR SINKING OF NEW WELL

[U/S 7(3)(b) / 7(4)(b) / 7(5)(a) of the West Bengal Ground Water Resources (Management, Control and Regulation) Act 2005.1

PERMIT NO P1210026007130000001TSE

- 1. (a) Name of the applicant (user)
 - (b) Son/Daughter of
 - (c) Address of the applicant
 - (d) Category of farmer (Please tick) (in case of irrigation well)
 - (e) Serial No. of application Form and date of submission
 - (f) Specimen signature of the user
- Location particulars---
 - (a) District
 - (b) Block, Mouza, J. L. No., Plot No.
 - (c) Municipality/Corporation Ward No. / Borough No., Holding No.
- 3. Particulars of the proposed well and pumping device-
 - (a) Type of the well
 - (b) Approx. depth of the well (m)
 - (c) Purpose of the well
 - (d) Assembly size (for tube well)
 - (e) Approx. strainer length (for tube well)
 - (f) Diameter (for dug well)
 - (g) Type of pump to be used
 - (h) H.P. of the pump
 - (i) Operational device
 - (i) Rate of withdrawal (m3/hr.)
 - (k) Maximum allowable running hours per day

: Shri/Smt. Ambuja Cement Lital. : Mousa - Spimantapus : P.S - Fabakka, Mwskidabad

Small Farmer / Marginal Farmer / Others

Farakka Kendua, 26, 713

Mellell

: 50 m. Industrial

COMmm.XT num.

m. 50 mm

: Sutamersible

: Electore Motor

812HO1:

This permit authorizes the owner applicant (user) to sink a well in the location specified at S1. (2) for extraction of ground water at a rate not exceeding that as shown at S1. (3) (j) and for running hours / day as shown at S1. (3) (K), and is valid subject to the observance of the conditions stated overleaf.

Place: Berkampore

Date: 04-02-2015

Conditions:

(1) In case of any change of ownership of the proposed well, fresh registration has to be obtained.

No change of location, design, rate of withdrawal and pumping device in respect of the proposed well as indicated of St. (2) and (3) of this certificate shall

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be made without prior permission of the Competent Authority. Any deviation in this regard shall lead to cancellation of this permit and an ease, any of the particulars / information furnished by the applicant in his application for issuance of this permit is found to be incorrect during verification at any subsequent stage, this permit is liable for cancellation.

Any other condition imposed by the concerned Authority.

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Signature of the Issuing Authority

Wand Designation? ore

B.C.L./4/50,000/06

ANNEXURE-#1



FORM 4

[See Rules 9(3) and 10(5)]

(EMBLEM OR HOLOGRAM OF THE CONCERNED AUTHORITY)

024970

PERMIT FOR SINKING OF NEW WELL

[U/S 7(3)(b) / 7(4)(b) / 7(5)(a) of the West Bengal Ground Water Resources (Management, Control and Regulation) Act 2005.]

PERMIT NO P1210 026 00 713 00 000 01 TSE

- 1. (a) Name of the applicant (user)
 - (b) Son/Daughter of
 - (c) Address of the applicant
 - (d) Category of farmer (Please tick) (in case of irrigation well)
 - (e) Serial No. of application Form and date of submission
 - (f) Specimen signature of the user
- 2. Location particulars---
 - (a) District
 - (b) Block, Mouza, J. L. No., Plot No.
 - (c) Municipality/Corporation Ward No./Borough No., Holding No.
- 3. Particulars of the proposed well and pumping device---
 - (a) Type of the well
 - (b) Approx. depth of the well (m)
 - (c) Purpose of the well
 - (d) Assembly size (for tube well)
 - (e) Approx. strainer length (for tube well)
 - (f) Diameter (for dug well)
 - (g) Type of pump to be used
 - (h) H. P. of the pump
 - (i) Operational device
 - (j) Rate of withdrawal (m3/hr.)
 - (k) Maximum allowable running hours per day

: Shri/Smi. Ambuja Cement Lital. Mouza - Spimontapus P.S - Farakka pist Musskidalad : Small Farmer/Marginal Farmer/Others

BRA 0384/88

, 16-05-2012

Murskidabad. Farakka, kendua, 26, 713. : ward No. 30

: Tube well

Todustrial

50 m mm. X 60mm.

5 m. 50 mm

: M . A m.

:Supmersible

Electric Wolos

: 10 par-

This permit authorizes the owner applicant (user) to sink a well in the location specified at S1₅(2) for extraction of ground water at a rate not exceeding that as shown at S1. (3) (j) and for running hours / day as shown at S1. (3) (K), and is valid subject to the observance of the conditions stated overleaf.

Place: Berkamposie

Date: 04-02-2015

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Signature of the Issuing Authority (

Conditions:

(1) In case of any change of ownership of the proposed well, fresh registration has to be obtained.

(2) No change of location, design, rate of withdrawal and pumping device in respect of the proposed well as indicated at \$1. (2) and (3) of this certificate shall be made without prior permission of the Competent Authority. Any deviation in this regard shall lead to cancellation of this permit.

(3) In case, any of the particulars / information furnished by the applicant in his application for issuance of this permit is found to be incorrect during verification at any subsequent stage, this permit is liable for cancellation.

Any other condition imposed by the concerned Authority.

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B.C.1. /4/50.000/06



FORM 4

[See Rules 9(3) and 10(5)]

(EMBLEM OR HOLOGRAM OF THE CONCERNED AUTHORITY)

024969

PERMIT FOR SINKING OF NEW WELL

(U/S 7(3)(b) / 7(4)(b) / 7(5)(a) of the West Bengal Ground Water Resources (Management, Control and Regulation) Act 2005.]

PERMIT NO P1210026007130000001 TSE

1. (a) Name of the applicant (user)

(b) Son/Daughter of

(c) Address of the applicant

(d) Category of farmer (Please tick) (in case of irrigation well)

(e) Serial No. of application Form and date of submission

(f) Specimen signature of the user

2. Location particulars---

(a) District

(b) Block, Mouza, J. L. No., Plot No.

(c) Municipality/Corporation Ward No. / Borough No., Holding No.

3. Particulars of the proposed well and pumping device-

(a) Type of the well

(b) Approx. depth of the well (m)

(c) Purpose of the well

(d) Assembly size (for tube well)

(e) Approx. strainer length (for tube well)

(f) Diameter (for dug well)

(g) Type of pump to be used

(h) H. P. of the pump

(i) Operational device

(j) Rate of withdrawal (m3/hr.)

(k) Maximum allowable running hours per day

Shri/Smt. Ambuja Cement Ltd

: Mouza - Spimanta pur PS Forakka

: Dist- Mupskidahad

Small Farmer / Marginal Farmer / Others

0819 0384/87

16-05-2012

Murshidahad

Farakka, Kendua, 26, 713

word Mo- 30

: Tube well

:50m.

:Industrial

50 m mm. X 50 mm.

5 m. 50 mm

:Submersible

:249

: Electric Motor

:15m3

: 40 per.

This permit authorizes the owner applicant (user) to sink a well in the location specified at S1. (2) for extraction of ground water at a rate not exceeding that as shown at S1. (3) (j) and for running hours / day as shown at S1. (3) (K), and is valid subject to the observance of the conditions stated overleaf.

Place: Berkampore

Date: 04-02-2015

OFFICE SEAL

Signature of the Issuing Authority and Designation.

Conditions:

(1) In case of any change of ownership of the proposed well, fresh registration has to be obtained.

In case of any enange of ownership of the proposed well, tresh registration has to be obtained.
 No change of location, design, rate of withdrawal and pumping device in respect of the proposed well as indicated at \$1,12 and (3) of this certificate shall be made without prior permassion of the Competent Authority. Any deviation in this regard shall lead to cancellation of this permit.

(3) In case, any of the particulars / information /urnished by the applicant in his application for issuance of this permit is found to be incorrect during verification at any subsequent stage, this permit is liable for cancellation.

Any other condition imposed by the concerned Authority.

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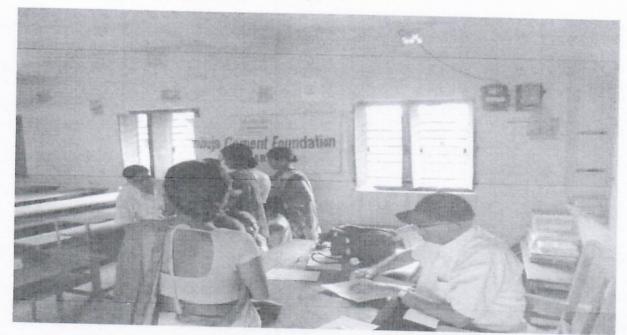
B.C.L./4/50,000/06



ANNEXURE-II

Ambuja Cement Foundation (CSR) Socio-economic Development Practice (For period April – September'2019)

- 1. Total No. of Health Camp- 14
- 2. No of Sakhi training- 6
- 3. No of patients treated 427
- 4. No of New SHG formed- 6
- 5. No of SHG trained 12
- 6. Total internal lending- 4.80 lakh





HNNEXURE-II

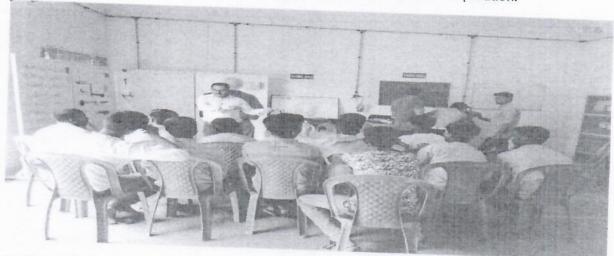
SEDI Achievement



12 RAC trade Trainees are placed in Highly Electrical Appliances in Ahmedabad Location with 11,500 salary. Company is providing PF, ESI, and two time food.



External Assessment of Electrical trainees by National skill development Corporation.



Guest Faculty from Yahama Automobile has came to SEDI to provide knowledge on latest trend of bike technology for the Automobile trainees.



HNNEXURE-IF



Campus interview of RAC trainees in Carrier air conditioner Company in Murshidabad District.



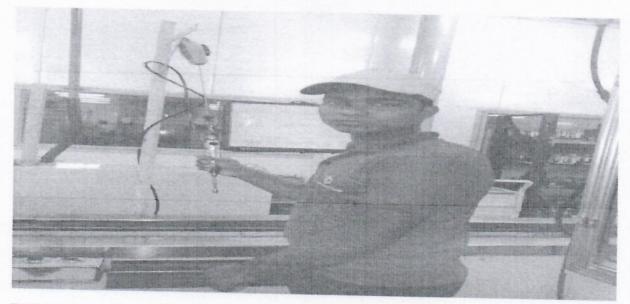
Exposure visit of trainees in Maruti Suzuki service centre in Farakka.



HNNEXURE-II



More than 100 trainees attendance in SEDI Farakka.



Trainees are working in MNC



Out door sport activity has organised for SEDI trainees.

ANNEXURE-IL

Agro-Based Livelihood Program:



We have done 900 Bigha land with SRI (System of Rice Intensification) paddy instead traditional Paddy cultivation. We have supported 49 no. pondswith 66 No. Farmers to enhance the production of fish.



We have cultivated summer crop first time in our locality in 30 Bigha land with Maize & Mung, we also done vegetable cultivation in 10 Bigha land.

ANNEXURE-II



We have developed the 3 permanent nursery in our developed irrigated area.

We have completed our third lift irrigation project at Bhairabdanga village, which will cover 150 Bigha land for cultivation.



We have conducted 34 no. of training program for our developed farmers' Club with 959 No. participants

We have started new venture of Income generation program with tribal women mushroom cultivation.

HNNEXURE-II



We have imparted training 549 No women farmers on Better Goat Rearing Practices with help of line department.

We adopted Azolla cultivation in Integrated Fodder Management Program.



DNV.GL

MANAGEMENT SYSTEM CERTIFICATE

Certificate No: 173915-2015-AE-IND-RvA

Initial certification date: 13, May, 2009

Valid: 13, May, 2018 - 12, May, 2021

This is to certify that the management system of

Ambuja Cements Ltd.

(Unit: Farakka)

Vill.: Kendua - 742 212, P.O.: Srimantapur, Farakka, West Bengal, India

has been found to conform to the Environmental Management System standard: **ISO 14001:2015**

This certificate is valid for the following scope:

Manufacture and supply of Portland pozzolana cement

Place and date: Chennal, 04, May, 2018





The RvA is a signatory to the IAF MLA

For the issuing office: DNV GL - Business Assurance ROMA, No. 10, GST Road, Alandur, Chennai - 600 016, India

Charren

Sivadasan Madiyath Management Representative



FINNEXURE-W

Ambuja Cement

ACL/FKK/ENV/EMR/Sept/2019

28th Sept, 2019

To
The Environment Engineer and In-charge
West Bengal Pollution Control Board
Malda Regional Office
Mokdumpur, Malda

Sub: Submission of Environment Analysis Report (External)

Dear Sir,

As per the requirement we are submitting our 1st half yearly'2019 Environmental analysis report (external). The following documents are attached herewith.

- 1. Stack analysis report
 - a) Stack connected to Packer Bag Filter
 - b) Stack connected to Mill Main Bag Filter
 - c) Stack connected to Wagon Tippler
- 2. Ambient air monitoring report
 - a) Weigh bridge area
 - b) Main Gate Area
 - c) Colony Area

Thanking You,

Yours faithfully

For Ambuja Cements Ltd

(Unit: Farakka)

(Authorized Signatory)

AMBUJA CEMENTS LIMITED Unit: Farakka

Vill.: Kendua, P.O.: Srimantapur, P.S.: Farakka, Dist.: Murshidabad, W.B.-742 212
Phone: 03485 252840/37, Fax: 91 03485 251927, Telefax: 03485 252281
Regional Off: "INDICON VIVA" 6th Floor, 53A, Lala Roy Sararii, Kolkata - 700 019

Phone: 033-4403 3900, Fax: 2461 7744/8413

Regd. Off.: Ambujanagar, Taluka - Kodinar, Dist.: Gir Somnath, Gujarat-362 715

CIN No.: L2694GJ 1981 PLC 004717, Website: www.ambujacement.com



ANALYTICAL CONSULTING & TECHNICAL CHEMISTS

(AN ISO 9001:2015 CERTIFIED COMPANY)

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E-mail: rvbriggs.kolkata@gmail.com, Website: www.rvbriggs.com

CIN: U51109WB1931PTC007007



TEST REPORT

lo. AP-FG/19-20/63 Issued to	Date: May ()9, 2019		Page 1		
Address	: M/S. AMBUJA CEMENTS LI	: M/S. AMBUJA CEMENTS LIMITED. (Unit: Farakka) : Vill: Kendua, P.O.: Srimantapur, P.S.: Farakka, Dist: Murshidabad, Pin: 743312, West Bengal, I				
	: Vill: Kendua, P.O.: Srimantapur, P.S					
Your Ref.	: SAP PO No/Plant: 2800751051/NE18 d	: SAP PO No/Plant: 2800751051/NE18 dtd. 13.04.2019				
Sample Description	: Stack Gas					
Date & time of sampling		m . c	m . c			
A. General informat	ion about stack :	Test Complete	ed on: 08.05.	.2019		
1. Stack connected to	: Cement Ball Mi	11				
2. Emission due to						
3. Material of constru	. Cernent Grindin	g Process Activity				
4. Shape of stack						
	: Circular rovided with permanent platform & ladder:					
B. Physical characte	ristics of stack:	Yes				
1. Height of the stack						
2. Diameter of the sta	Cy our Ground level . 47.7 [V]	(b) from roof l	(b) from roof level:			
	ols at a set it	(b) at top:				
4. No. of Traverse poi						
5. Height of the sample	: 12 Nos.		*			
5. Height of the sampl C. Analysis / Charact	ing point from GL : 27.8 M					
Fuel used: Nil	eristic of stack :	0.00				
	g & analysis of gaseous emission:	2. Fuel consum	otion : Nil			
No Test Parameters	g & analysis of gaseous emission :	Barometric pres	Barometric pressure: 750 mmHg			
	rest Method	Unit	Results	Norms		
. Temperature of emi	IS 11255 : Part 3 : 2008			as per CPCI		
. Velocity of gas in d	uct IS 11255:Part 3:2009 P 4 2010 (15)	°C	84	N.A		
. Quantity of gas flow	IS 11255:Part 3:2008 RA 2010 (1 st R	Rev.) m/sec NM ³ /hr	6.19	N.A		
Carbon monoxideCarbon dioxide	IS 11255 : Part 1 : 1985 By Ors	at 0/ m	28267	N.A		
Particulate Matters	IS 11255 : Part 1 : 1985 By Ors	sat 04 1/1	<0.2	N.A		
Pollution control de	IS 11255 : Port 1 : 1005 D : 000	mg/Nm^3	0.3 14.3	N.A		
	eontrol devices attached with the stack : Bag	in@ran	14.3	30 max.		



^{*} The test report shall not be reproduced, except in full, without written approval of the Company. Results relate only to the parameters tested.



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E-mail: rvbriggs.kolkata@gmail.com, Website: www.rvbriggs.com

CIN: U51109WB1931PTC007007



TEST REPORT

	sued to	Date: May 09, 20	19		Page 1 c		
Address Your Ref.		: M/S. AMBUJA CEMENTS LIMITE	D. (Unit: Farakka	a)			
		: Vill: Kendua, P.O.: Srimantapur, P.S.: Farakka, Dist: Murshidabad, Pin: 743312, West Bengal, India					
Sa	imple Description	2000/31031/14E16 (t(d. 13.0/	1.2019		. Jony ma		
		: Stack Gas					
A.	nte & time of sampling	: 03.05.2019 at 11:20 A.M.	Test Comple	eted on: 08.05	2010		
A. 1.	General information abo	ut stack:	1 - set Compte	aca on . 08.05	.2019		
	Stack connected to	: Cement Ball Mill					
2.	Emission due to	· Coment Coin di	ecc Antivity				
3.	Material of construction of	f stack : M.S	oss Activity				
4.	Shape of stack	: Circular					
5.	Whether stack is provided	with permanent platform % lodd- 37					
B.	Physical characteristics	of stack :					
1.	Height of the stack	(a) from ground level : 47.7 M					
2.	Diameter of the stack	(a) at bottom :		(b) from roof level:			
3.	Diameter of the stack at sar	nnling noint	(b) at top :	(b) at top :			
4.	No. of Traverse point						
5.	Height of the sampling poir	: 12 Nos.		+			
C.	Analysis / Characteristic	tt from GL : 27.8 M					
1.	Fuel used : Nil	of stack:					
-		alysis of gaseous emission:	2. Fuel consur	nption : Nil			
No	Test Parameters	nysis or gaseous emission:	Barometric pr	essure · 750 m	mHa		
		Test Method	Unit	Results	Norms		
	Temperature of emission	IS 11255 : Part 3 : 2008			Las per CPCB		
	Velocity of gas in duct	IS 11255:Part 3:2008 RA 2010 (1st Rev.)	°C	84	N.A		
	Quantity of gas flow	IS 11255:Part 3:2008 RA 2010 (1st Rev.)	m/sec NM³/hr	6.19	N.A		
	Carbon monoxide Carbon dioxide	IS 11255 : Part 1 : 1985 By Orsat	NM*/hr % v/v	28267	N.A		
		IS 11255 : Part 1 : 1985 By Orsat	% v/v	<0.2	N.A		
	Particulate Matters	IS 11255 : Part 1 : 1985 RA 2009	mg/Nm ³	0.3	N.A		
· <u>:</u>	Pollution control device	evices attached with the stack : Bag Filter.	I ing/ivin	14.3	30 max.		



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CIN: U51109WB1931PTC007007



TEST REPORT

Issued to	: M/S. AMBUJA CEMENTS LIMITE	D // 1 = 1		Page 1
Address	: Vill: Kendua, P.O.: Srimantanur, P.S. F	D. (Unit: Farak)	ra)	
Your Ref. Sample Description Date & time of sampling A. General information about Stack connected to 2. Emission due to 3. Material of construction of 4. Shape of stack 5. Whether stack is provided B. Physical characteristics	: Wagon Tippler : Trippling of Clinker : M.S. : Circular.		lbad, Pin: 74331	
 Height of the stack Diameter of the stack Diameter of the stack at san No. of Traverse point Height of the sampling poin Analysis / Characteristic of 	(a) from ground level: 19.1 M (a) at bottom: upling point: 2.10 M : 20 Nos.	(b) from roo (b) at top :		
· ruerused : Nil		2 Fuel sone		
No Test Parameters	lysis of gaseous emission :	2. Fuel consul Barometric pr	mption : Nil ressure : 754 m	
Temperature of emission Velocity of gas in duct	Test Method IS 11255: Part 3: 2008	Unit	Results	Norms as per CPCB
Quantity of gas flow Carbon monoxide Carbon dioxide Particulate Matters Pollution control device	IS 11255:Part 3:2008 RA 2010 (1st Rev.) IS 11255:Part 3:2008 RA 2010 (1st Rev.) IS 11255: Part 1: 1985 By Orsat IS 11255: Part 1: 1985 By Orsat IS 11255: Part 1: 1985 RA 2009 vices attached with the stack: Bag Filter.	m/sec NM³/hr % v/v % v/v mg/Nm³	40 7.36 86777 <0.2 <0.2 18.8	N.A N.A N.A N.A N.A 30 max.



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CIN: U51109WB1931PTC007007



TEST REPORT

	Issued to Address	: M/S. AMBUJA CEMENTS L : Vill: Kendua, P.O.: Srimante	INGITED	/HAUT FARALOW	Page 1
-	our P.O. No.	Pin: 743312, West Benagl I	pur, P.S.:	Farakka, Dist: Mur	shidabad,
LD	Sample Description ocation ate of monitoring ime of sampling	: 2800751051/NE18 dtd. 13.04.2019 : Ambient Air : Weigh Bridge Area : 03.05.2019 : 10:00 A.M 10:00 A.M.	Test C	completed on	: 08.05.2019
TI	EST FINDINGS:-		Baromei	on of Sampling tric Presure : 754 - 7	: 24Hrs.
SI	. PARAMETERS	TECT	Tempera	ature: 29.0°c - 23.5°	50 mmHg c
V	0.	TEST METHOD	UNIT	Results	Norms as per
				(Time Weighted	MOE & F Notification
1.	PM _{2.5} (Size ≤ 2.5μm)	USEPA 1997a,40 CFR		Avg.)	16 th November, 2009
-		Part 50, Appendix L.	µg/m³	39	60 (24 Hourly.)
	PM ₁₀ (Size ≤ 10µm)	IS 5182 (Part - 23): 2006 Reaffirmed 2012	μg/m³	71	100 (24 Hourly.)
	Sulphur Dioxide as SO ₂	IS 5182 (Part - 2): 2001 Reaffirmed 2012 (1st Rev.)	µg/m³	4.8	-
1	Nitrogen Dioxide as NO ₂	IS 5182 (Part - 6): 2006 Reaffirmed 2012 (1 st Rev.)	μg/m³	33.1	80 (24 Hourly.)
	Carbon Monoxide as CO	IS: 5182 (Part - 10), 1999	mg/m ³	1.23	80 (24 Hourly.) 04 (1 Hourly.)





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CIN: U51109WB1931PTC007007



TEST REPORT

	No AD ABOUT	, LOI KLFO	171		
F	No. AP-AAQ/19-20/65	Date: May 13,	2010		
- 1	ssued to Address	: M/S. AMBUJA CEMENTS : Vill: Kendua, P.O.: Srimants	LIMITED.	UNIT - FARAKKA Farakka, Dist: Mun	Page 1 () Shidahad
SL	our P.O. No. Sample Description ocation ate of monitoring ime of sampling	Pin: 743312, West Benagl, : 2800751051/NE18 dtd. 13.04.201 : Ambient Air : Plant Main Gate : 02.05.2019 : 09:00 A.M 09:00 A.M.	9 Test C	ompleted on on of Sampling	: 08.05.2019 : 24Hrs.
TI	EST FINDINGS:- PARAMETERS		Baromet	ric Presure : 754 - 75 ture : 36.0°c - 27.5°c	50 mmHa
No		TEST METHOD	UNIT	Results (Time Weighted Avg.)	Norms as per MOE & F Notification New Delhi,
1.	PM _{2.5} (Size ≤ 2.5μm)	USEPA 1997a,40 CFR Part 50, Appendix L.	μg/m³	51	16 th November, 2009 60 (24 Hourly.)
2.	PM ₁₀ (Size ≤ 10μm)	IS 5182 (Part - 23): 2006 Reaffirmed 2012	µg/m³	82	100 (24 Hourly.)
3.	Sulphur Dioxide as SO ₂	IS 5182 (Part - 2): 2001 Reaffirmed 2012 (1st Rev.)	µg/m³	5.1	80 (24 Hourly.)
	Nitrogen Dioxide as NO ₂	IS 5182 (Part - 6): 2006 Reaffirmed 2012 (1 st Rev.)	μg/m³	37.9	80 (24 Hourly.)
	Carbon Monoxide as CO	IS : 5182 (Part - 10), 1999 Non Dispersive Infra-Red (NDIR) spectroscopy	mg/m ³	1.27	04 (1 Hourly.)





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E-mail: rvbriggs.kolkata@gmail.com, Website: www.rvbriggs.com

CIN: U51109W81931PTC007007



TEST REPORT

- 1	ssued to	Date: May 13	, 2019		Događ
1	Address	: M/S. AMBUJA CEMENTS : Vill: Kendua, P.O.: Srimant Pin: 743312, West Benagl	Page 1		
S La D Ti	. THE TERS	: 2800751051/NE18 dtd. 13.04.20 : Ambient Air : Near Coloney Area : 04.05.2019 : 09:15 A.M 09:15 A.M.	Test C Duration Barome Temper	Completed on on of Sampling tric Presure : 754 - 7 ature : 28.0°c - 23.0°	: 08.05.2019 : 24Hrs.
Nc		TEST METHOD	UNIT	Results (Time Weighted	Norms as per MOE & F Notification New Delhi,
1.	PM _{2.5} (Size ≤ 2.5μm)	USEPA 1997a,40 CFR Part 50, Appendix L.	μg/m ³	Avg.)	16 th November, 2009 60 (24 Hourly.)
2.	PM ₁₀ (Size ≤ 10μm)	IS 5182 (Part - 23): 2006 Reaffirmed 2012	hg/m³	77	100 (24 Hourly.)
-	Sulphur Dioxide as SO ₂	IS 5182 (Part - 2): 2001 Reaffirmed 2012 (1st Rev.)	µg/m³	4.6	80 (24 Hourly.)
-	Nitrogen Dioxide as NO ₂	IS 5182 (Part - 6): 2006 Reaffirmed 2012 (1 st Rev.)	µg/m³	31.9	80 (24 Hourly.)
	Carbon Monoxide as CO	IS: 5182 (Part - 10), 1999 Non Dispersive Infra-Red (NDIR) spectroscopy	mg/m³	1.15	04 (1 Hourly.)



HNNEXURE-V

গণবিভাপ্তি

এবলা সিমেউস লিমিটেড নামক কোশ্পানি তাহাদের ফারাক্সা লগেক কারখানাটি, যাহা কিনা গ্রাম : কেনুয়া, পোঃ শ্রীমন্তপুর, বল জানো জেলা মুশিলাবাদ, পিন : ৭৪২২১২, পশ্চিমবঙ্গ রাজ্যে জাহান গোলোপত্যান উৎপাদন ক্ষমতা বৃদ্ধিকরণ হেতু এই নিয়োজ গোলাগ্রিক লাবি করিতেছে।

ভূপানত বিভণ্ডি অনুসারে পশ্চিমবদ সরকারের পরিবেশগত কালেন জারির অধিকারী সংখ্য SEIAA, অর্থাং STATE LEVEL ENVIRONMENT IMPACT ASSESSMENT AUTHORITY দ্বারা উক্ত প্রথম সারির সিমেন্ট প্রভূতকারক সংস্থা মুদ্রা সিমেন্টস লিমিটেডের ফারাকা অবস্থিত কারখানাটিকে তাহাদের কালেন উৎপাদন ক্ষমতা-0.96 MTPA হইতে বর্ধিত করিয়া । 25 MTPA উৎপাদন ক্ষমতা ধার্য করিয়াছে।

তি বুলিকরণ হেতু পরিবেশগত ছাড়পত্র সমন্তরকম প্রামাণ্য বিচালির বিবেশ হথা তৎসম্পর্কিত সর্বপ্রকার কাগজপত্র, যাহা কি না, বিভালে প্রামানি হারা SEIAA-এর নিকট পেশকৃত তথা সর্বপ্রকার প্রশ্নের পরিবেশের পর বেওয়া ইইয়াছে। এই উপরোক্ত ছাড়পত্রের প্রতায়িত তিনি হথা আন্যজিক কাগজপত্র সম্বলিত দলিল WBPCB, অর্থাৎ WEST BENGAL POLLUTION CONTROL BOARD-এর হিত্রী গুজিত আছে।

এছাড়া সরকারের নিজন্ম ওয়েবসাইট (http://enviswb.gov.in)-এও পাওয়া মহিবে।

Advi

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The Stones of the class may better are as in the with the WORL'S and may also be seen in the action of the Mesons of the program agreem

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