

o/c

# Ambuja Cement

REGD. A/D

88124

ACL/EMD/F-16/2020/2225

03.11.2020

**The Director,**

Ministry of Environment, Forest and Climate Change (MoEF&CC),  
Regional Office, Western Region,  
"Kendriya Paryavaran Bhavan"  
Link Road No.3, Ravi Shankar Nagar,  
Bhopal – 462016, (M.P.)

**Sub.:** Half Yearly Compliance Status Report of Environmental Clearance of **Gajambuja Cements Ltd. Unit of Ambuja Cements Ltd.**

**Ref.:** Environmental Clearance Order No. J-11011/29/94-I (A) - II dated 16.01.1995 &  
Environmental Clearance Order No.J-11013/31/2000-IA-II (I) dated 24.10.2000.

Sir,

We are pleased to submit herewith half yearly compliance status report (i.e. for the period of **(April'2020 to September'2020)** of Environmental Clearance Order No. J-11011/29/94-I (A) - II & Environment Clearance Order No.J-11013/31/2000-IA-II (I) granted by MoEF&CC to **Gajambuja Cements Ltd.** Unit of Ambuja Cements Ltd., located at Ambujanagar, Taluka - Kodinar, District – Gir Somnath (Gujarat).

Thanking you,

Yours Faithfully,

For **Ambuja Cements Ltd.**

  
**Anand Prakash**  
Head-Environment

Encl.: As above.

**Copy to:**

- 1) **The Central Pollution Control Board (CPCB)**, Privesh Bhavan, Atmajyoti Ashram Rd, Opp. VMC Ward Office No. 10, Subhanpura, Vadodara – 390023 (Gujarat).
- 2) **The Member Secretary, Gujarat Pollution Control Board (GPCB)**, Paryavaran Bhavan, Sector-10-A, Gandhinagar-382010.
- 3) **The Regional Officer, Gujarat Pollution Control Board (GPCB)**, Opp. Saint Anne's Church Station Road, Junagadh.

**Regd. Office :**  
PO : Ambujanagar - 362 715, Tal : Kodinar,  
Dist : Gir Somnath (Gujarat)  
Phone : (02795) 221137, 232009,  
Fax : (02795) 220328

**Ambuja Cements Limited**  
(Unit : Ambujanagar)  
CIN No. : L26942GJ1981PLC004717  
www.ambujacement.com

**Corporate Office :**  
Elegant Business Park,  
MIDC Cross Road 'B'  
Off Andheri - Kurla Road, Andheri (E)  
Mumbai - 400 059. Phone : (022) 4066700

# MONITORING THE IMPLEMENTATION OF ENVIRONMENTAL SAFEGUARDS

Ministry of Environment, Forest and Climate Change

Regional Office (W), Bhopal

Monitoring Report

Part-I

## DATA SHEET

01	<b>Project type</b>	:	Cement
02	<b>Name of the project</b>	:	Gajambuja Cements Ltd.
03	<b>Clearance letter(s) / OM no. and date</b>	:	Environment Clearance Order No. J-11011/29/94-IA-II dated 16.01.1995 & Environment Clearance Order No. J-11013/31/2000-IA-II (I) dated 24.10.2000
04	<b>Location</b>	:	
	a) District(s)	:	Gir Somnath
	b) State(s)	:	Gujarat
	c) Latitude	:	20° 50' N
	d) Longitude	:	70° 45' E
05	<b>Address for correspondence</b>	:	
	a) Address of concerned Project Chief Engineer (with pin code & telephone / telex / fax numbers).	:	Sh. Anupam Agrawal Unit Head Ambuja Cements Ltd. PO Ambujanagar, Taluka : Kodinar, Pin- 362715 District: Gir Somnath (Gujarat). Tel: 02795-221137/232009/237403 Fax: 02795-220328/232032
	b) Address of Executive Project Engineer / Manager (with pin code / fax numbers).	:	Sh. Sunil kothari Operation Head Gajambuja Cements Ltd. PO Ambujanagar, Taluka : Kodinar, Pin- 362715 District: Gir Somnath (Gujarat). Tel: 02795-237220/237221 Fax: 02795-220328/232032
06	<b>Salient features</b>	:	
	a) of the project	:	Gajambuja plant has two cement kilns including 4 cement mills with having total production of 4.2 MTPA. Cement mill no. 4 has been installed in 2005-06 under this unit with manufacturing capacity of 144000 MT/Month (1.728 MTPA) Cement. The project cost was less than 50 Crore then EC was not applicable.
	b) Environmental management plans	:	<ol style="list-style-type: none"> <li>1. All the existing stacks have been provided suitable &amp; effective pollution control equipments to control the emission from 02 Nos of ESP stacks, 02 No GBH Stacks and 09 bag filter stacks.</li> <li>2. The regular monitoring of all existing stacks is being carried out by Environment management division of ACL and also external agencies as per statutory requirements.</li> <li>3. For monitoring &amp; to control emission level well below permissible limit ; we have installed Continuous Emission Monitoring System (CEMS) at each Raw mill &amp; Kiln Stack.</li> <li>4. Continual improvement in fugitive as well as source emissions through regular maintenance of existing air pollution control equipments and also implementation of eco-friendly techniques including greenbelt development in the area.</li> </ol>



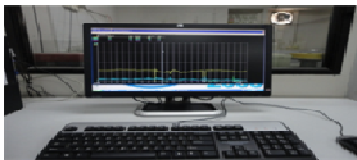
07	Breakup of the project area.		
	a) Submergence area (forest & non-forest)	:	Not applicable
	b) Others	:	28.8 Ha.
08	Breakup of the project affected population with enumeration of those losing houses / dwelling units only agricultural land only, dwelling units & agricultural land & landless labourers / artisan.	:	
	a) SC, ST / Adivasis	:	Not applicable
	b) Others	:	Not applicable
09	Financial details	:	
	a) Project cost as originally planned and subsequent revised estimates and the year of price reference.		Rs. 300 Cr.
	b) Allocation made for Environmental Management Plans with item wise and year wise breakup.	:	List are enclosed as under

c) Benefit cost ratio / Internal rate of return and the year of assessment.	:	-
d) Whether (c) includes the cost of environmental management as shown in the above.	:	-
e) Actual expenditure incurred on the Project so far.	:	Rs. 374 Cr.
f) Actual expenditure incurred on the environmental management plans so far.	:	27.212 Cr.

10	Forest land requirement.	:	Not applicable
	a) The status of approval for diversion of forest land for non-forestry use	:	
	b) The status of clearing felling	:	
	c) The status of compensatory afforestation, if any	:	
	d) Comments on the viability & sustainability of compensatory afforestation programme in the light of actual field experience so far.	:	
11	The status of clear felling in non-forest areas (such as submergence area of reservoir, approach roads), if any with quantitative information.	:	Not applicable
12	Status of construction.	:	
	a) Date of commencement (Actual and / or planned)	:	April 1995 & October 2000 (Expansion)
	b) Date of completion (Actual and / or planned).	:	1997
13	Reasons for the delay if the project is yet to start.	:	Not applicable
14	Dates of site visits	:	
	a) The dates on which the project was monitored by the Regional Office on previous occasions, if any.	:	12.10.10 to 13.10.10 by <b>Dr. A. Mehrotra MoEF&amp;CC Regional Office, Bhopal</b>
	b) Date of site visit for this monitoring report	:	12.10.10 to 13.10.10
15	Details of correspondence with project authorities for obtaining action plans / information on status of compliance to safeguards other than the routine letters for logistic support for site visits).	:	<ul style="list-style-type: none"> <li>Half yearly compliance status report is being regularly submitted and last submission was on <b>12.05.2020 vide letter dated ACL/EMD/F-16/2020/2107/87298</b></li> </ul>

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**Compliance Status of Environment Clearance issued to Gajambuja Plant vide MoEF  
Letter no. J-11011/29/94-IA-II dated 16.01.95, J-11013/31/2000-IA-II (I) dated 24.10.2000**

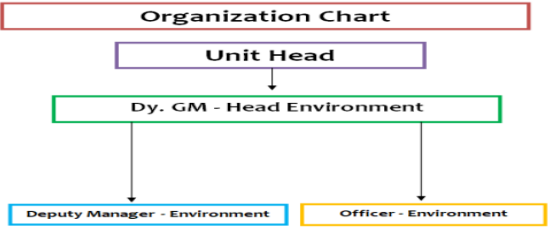
S N	Conditions	Compliance Status																																																																																																																																																																																																																																																																	
2 (i)	The project authority must strictly adhere to the stipulations made by the State Govt. and the State Pollution Control Board and is subject to their obtaining consent to establish prior to initiating any work.	<ul style="list-style-type: none"><li>Yes, we are Complying with all the Stipulation made by the State Govt. and the State Pollution Control Board.</li><li>Consent to establish has been obtained from GPCB. A Copy of it has already been submitted to MoEF&amp;CC vide our letter no. <b>ACL/EMD/F-16/2010/55920 dated 25.12.2010.</b></li></ul>																																																																																																																																																																																																																																																																	
2 (ii)	Any further expansion of the plant can be taken up only with the prior approval of this ministry.	<ul style="list-style-type: none"><li>Yes, for further expansion, we shall take prior approval from MoEF&amp;CC.</li><li>Necessary approval from Ministry have been taken while plant expansion done in year 2000. A Copy of approval obtained from MoEF&amp;CC have already been submitted to MoEF&amp;CC, Bhopal vide our letter no. <b>ACL/EMD/F-16/2010/55920 dated 25.12.2010.</b></li></ul>																																																																																																																																																																																																																																																																	
2 (iii)	The emission from various units should conform to the standards prescribed by the Central Government or State Pollution Control Board. At no time the emission level of SPM should be exceed 50 mg/Nm <sup>3</sup> In the event of failure of any pollution control system adopted by the unit, the respective unit should be put cut of operation immediately and should not be restarted until the control system are rectified to achieve the desired efficiency.	<ul style="list-style-type: none"><li>Regular stack monitoring is being carried out and results are regularly submitted to SPCB &amp; MoEF&amp;CC.</li><li>In order to maintain the emission level well below 30 mg/Nm<sup>3</sup>, we have installed Glass Bag House (GBH).</li><li>As per MoEF&amp;CC, New Delhi notification at 10<sup>th</sup> May 2016. We are maintaining emission well within 30 mg/Nm<sup>3</sup>.</li><li>Continuous Emission Monitoring System (CEMS) are installed at main process Stacks for on line monitoring and data are continuously tramitted to CPCB &amp; GPCB Servers.</li><li><b>Stack emission monitoring report for the period of April'2020 to September'2020</b> is enclosed as under:</li></ul>																																																																																																																																																																																																																																																																	
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2 (iv)	The project authority will not change any design of stack without the permission of the State Pollution Control Board. They will also provide closed circuit grinding unit in all the grinding section of the plant.	<ul style="list-style-type: none"><li>Point noted and necessary permission will be taken if required.</li><li>Closed circuit grinding unit have been provided in all grinding section of the plant.</li></ul>																																																																																																																																																																																																																																																																	

**Compliance Status of Environment Clearance issued to Gajambuja Plant vide MoEF  
Letter no. J-11011/29/94-IA-II dated 16.01.95, J-11013/31/2000-IA-II (I) dated 24.10.2000**

2 (v)	<p>Adequate number of air quality monitoring stations should be set up in the downwind direction as well as where maximum ground level concentration is anticipated in consultation with the State Board. Also stack emission should be monitored regularly. The data collected should be statistically analyzed, interpreted and submitted to the State Pollution Control Board and this Ministry once in Six Months.</p> <ul style="list-style-type: none"><li>Five Ambient Air Quality Monitoring stations have been established based on guidelines issued by CPCB &amp; reviewed by Prof. B. Padmanabhamurty, Former Prof. JNU, New Delhi and in consultation with GPCB.</li><li>Regular monitoring is being carried out and half yearly compliance status report is being regularly submitted and last submission was on <b>12.05.2020</b> vide letter no. <b>ACL/EMD/F-16/2020/2107/87298</b> is submitted.</li><li><b>Stack emission monitoring report</b> for the period of <b>April'2020 to September'2020</b> is enclosed as under (a):</li><li><b>Ambient air quality monitoring report</b> for the period of <b>April'2020 to September'2020</b> is enclosed as under (b):</li></ul>																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
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Month					Sep-20	Not Running Entire Month			Not Running Entire Month			Not Running Entire Month					Permissible Limit	150	100	50	150	100	50	150	100	50			Ambient Air Quality Monitoring Results (April'2020 to September'2020)													Month	Average Ambient Air Quality Monitoring Results ( µg/m <sup>3</sup> )												At CCR				Near Packing section				Ambuja School				PM <sub>2.5</sub>	PM <sub>10</sub>	SO <sub>2</sub>	NO <sub>x</sub>	PM <sub>2.5</sub>	PM <sub>10</sub>	SO <sub>2</sub>	NO <sub>x</sub>	PM <sub>2.5</sub>	PM <sub>10</sub>	SO <sub>2</sub>	NO <sub>x</sub>	Apr-20	Due to COVID-19 Lockdown, Monitoring not conducted												May-20	27.77	51.73	13.54	16.58	26.69	53.63	12.89	15.80	27.23	54.93	13.54	16.50	Jun-20	25.23	50.54	12.25	16.24	25.47	52.40	12.29	15.46	24.54	52.52	12.64	14.71	Jul-20	20.14	39.96	11.76	13.79	20.70	47.14	12.78	14.57	20.89	47.93	27.78	14.58	Aug-20	17.86	36.20	11.00	13.80	18.61	37.03	11.74	14.08	18.44	37.28	11.74	14.09	Sep-20	21.26	38.59	11.61	14.67	20.69	38.38	12.17	14.80	21.48	38.88	11.37	15.10	Month	Average Ambient Air Quality Monitoring Results ( µg/m <sup>3</sup> )												West Colony				South Colony								PM <sub>2.5</sub>	PM <sub>10</sub>	SO <sub>2</sub>	NO <sub>x</sub>	PM <sub>2.5</sub>	PM <sub>10</sub>	SO <sub>2</sub>	NO <sub>x</sub>	PM <sub>2.5</sub>	PM <sub>10</sub>	SO <sub>2</sub>	NO <sub>x</sub>	Apr-20	Due to COVID-19 Lockdown, Monitoring not conducted												May-20	24.76	54.36	12.56	15.68	25.11	54.53	13.37	16.13					Jun-20	23.37	53.04	12.36	16.38	25.18	52.44	12.63	16.37					Jul-20	21.24	40.93	11.82	14.71	21.91	44.93	12.30	15.13					Aug-20	19.39	38.65	11.43	13.91	18.44	37.46	11.58	14.00					Sep-20	22.47	39.24	11.54	14.93	23.08	39.12	11.62	14.92				
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May-20	27.77	51.73	13.54	16.58	26.69	53.63	12.89	15.80	27.23	54.93	13.54	16.50																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																
Jun-20	25.23	50.54	12.25	16.24	25.47	52.40	12.29	15.46	24.54	52.52	12.64	14.71																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																
Jul-20	20.14	39.96	11.76	13.79	20.70	47.14	12.78	14.57	20.89	47.93	27.78	14.58																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																
Aug-20	17.86	36.20	11.00	13.80	18.61	37.03	11.74	14.08	18.44	37.28	11.74	14.09																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																
Sep-20	21.26	38.59	11.61	14.67	20.69	38.38	12.17	14.80	21.48	38.88	11.37	15.10																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																
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May-20	24.76	54.36	12.56	15.68	25.11	54.53	13.37	16.13																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
Jun-20	23.37	53.04	12.36	16.38	25.18	52.44	12.63	16.37																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
Jul-20	21.24	40.93	11.82	14.71	21.91	44.93	12.30	15.13																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
Aug-20	19.39	38.65	11.43	13.91	18.44	37.46	11.58	14.00																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
Sep-20	22.47	39.24	11.54	14.93	23.08	39.12	11.62	14.92																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
2 (vi)	<p>Interlocking facility should be provided in the pollution control equipment such as Bag filters, ESP's etc. so that in the event of pollution control equipment not working, the main plant is shut down automatically.</p> <ul style="list-style-type: none"><li>Point noted and complied.</li></ul>																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											



**Compliance Status of Environment Clearance issued to Gajambuja Plant vide MoEF  
Letter no. J-11011/29/94-IA-II dated 16.01.95, J-11013/31/2000-IA-II (I) dated 24.10.2000**

2 (vii)	A separate environmental management cell with suitably qualified personnel to carry out various functions should be set up under the control of senior executive who will report directly to head of the organization.	<ul style="list-style-type: none"> <li>A well established Environmental Management Division (EMD) with suitable qualified personnel is existing. Head of Environment management cell directly report to the Unit Head of the organization.</li> <li>EMD organization chart is enclosed as under: <div style="text-align: center;">  <pre> graph TD     OH[Unit Head] --&gt; DGM[Dy. GM - Head Environment]     DGM --&gt; DM[Deputy Manager - Environment]     DGM --&gt; O[Officer - Environment]                     </pre> </div> </li> </ul>
2(viii)	The project authority must set up laboratory facility for collection and analysis of samples under the supervision of competent technical personnel who will directly report to the chief executive.	<ul style="list-style-type: none"> <li>A well established Environment laboratory with sufficient instrument is available. List of laboratory instruments available has already been submitted to MoEF&amp;CC vide our letter no. <b>ACL/EMD/F-16/2010/55920 submission dated 25.12.2010</b>. However, environment monitoring is being carried out by GPCB approved third party (M/s Royal Environment Auditing and Consultancy services, Rajkot) on regular basis.</li> </ul>
2 (ix)	The funds earmarked for environmental protection measures should not be diverted for other purpose and year-wise expenditure should be reported to this Ministry.	<ul style="list-style-type: none"> <li>Details of capital and recurring expenditure for environmental protection measures are enclosed.</li> </ul>

Expenditure incurred in Environment Management Plan - Gaj ambuja			Ambuja Cement Foundation - Ambujanagar						
A. Capital Investment for Environmental Monitoring :			Details for programme wise expenditure for the year April 2020 to Sept. 2020						
S.No	Particulars	Cost (In Lacs)	(Rs. In lakhs)						
			Sr.No Programme	ACF - ACL	*Funds received through Government	**Funds from other Donors / Donor Agencies	***People's Contribution	****Direct Funding to Communities	Total Exp.
1	Monitoring Equipments	37.08	GUJARAT - Koder						
2	Environment Laboratory	10.00	1 Water Resource Mangement & Drinking Water Projects						
3	Others (Monitoring Van, DG Sets etc.)	22.30	a. Water Resource Development	2.16	1.92	--	--	--	4.08
4	Continuous Emission Monitoring System	200.00	B. Drinking Water Programme	0.82	1.63	--	--	130.52	132.97
5	CMAQMS System	36.00	2 Agriculture Development( Farm Forestry & Afforestation)	4.83	3.65	--	35.53	49.01	93.02
6	Opacity Meter	28.00	3 BCI	8.11	--	85.69	76.54	112.44	282.78
7	New Bag Filter In Cememnt Mill	114.00	4 Krishi Vigyan Kendra (KVK) Agriculture	0.66	57.81	--	--	--	58.47
	<b>Total (In Lacs INR)</b>	<b>447.38</b>	5 Health & Sanitation	3.10	--	--	2.95	--	6.05
			6 Education Programme	--	--	--	--	--	0.00
			7 Women / Youth Development	1.62	--	--	--	--	1.62
			8 Skill and Enterprunership Development Programme	25.68	8.50	--	5.86	--	40.04
			9 Integrated Community Development Programme	11.22	--	--	--	--	11.22
			10 Co-ordination & Administration Expenses	44.03	--	--	--	--	44.03
			10 Capital Expenditure	--	--	--	--	--	0.00
			<b>TOTAL</b>	<b>102.23</b>	<b>73.51</b>	<b>85.69</b>	<b>120.88</b>	<b>291.97</b>	<b>674.28</b>
B. Recurring Expenditure for the period of April'2020 to September'2020									
S.No	Particulars	Cost							
1	Green belt development & Dust suppression	9.37							
2	Manpower Cost *	25.42							
3	House Keeping	8.62							
4	Maintenance of Pollution Control Equipments	112.26							
5	Other Env. Protection (Environmental Monitoring	8.68							
6	Environment Awareness *	0.20							
	<b>Total (In Lacs INR)</b>	<b>164.56</b>							
* Expenditures are Common for All the Plants & Mines.									

3	The Ministry or any other competent authority may stipulate any further condition after reviewing the comprehensive EIA report or any other report prepared by the project authorities.	<ul style="list-style-type: none"> <li>Point noted &amp; shall be complied as per condition stipulated by competent authority.</li> </ul>
4	The Ministry may revoke or suspend clearance, if Implementation of the stipulated conditions is not satisfactory.	<ul style="list-style-type: none"> <li>Point noted. This condition is related to MoEF&amp;CC</li> </ul>
5	The above conditions will be enforced, inter alia, under the provisions of the Water (Prevention & Control of Pollution) Act 1974, the Air (Prevention & Control of Pollution) Act 1981, the Environment (Protection) Act 1986, and the public Liability Insurance Act 1991 along with their amendments and rules.	<ul style="list-style-type: none"> <li>Point noted.</li> </ul>