

Ambuja Cement

Ref. ACH/EMD/F-13/06/2015-01

Dated: 01/06/2015

Director (S)
Ministry of Environment , Forests & CC
Pearson Road FRI Campus,
Dehradun

Sub.: Implementation of Environmental safeguards about Ambuja Cements Ltd., Darlaghat (H.P.) w.r.t. Half yearly Compliance Report of Environmental Clearance.


Ref.: Environmental Clearance Order No. J-20012/24/88-IA-II dated 12/02/1992 and and J-11011/792/2007-IA II (I) dated 29/02/2008

Dear Sir,

We are pleased to submit herewith half yearly compliance status report (i.e. for the period of October-2014-March-2015) with supporting relevant/ready reference photographs, annexure and tables of Environmental Clearance Order No. J-20012/24/88-IA-II dated 12/02/1992 and J-11011/792/2007-IA II (I) dated 29/02/2008 to your kind goodself in a systematic context, please

Thanking you,

Yours Faithfully,
For **Ambuja Cements Ltd.-Unit Suli**


(Sandeep Bhimta)
Manager-EMD

Copy to:

- 1) Regional Officer, HP State Pollution Control Board, Parwanoo ,Dist. Solan, HP
- 2) Regional CPCB, Lucknow,UP.

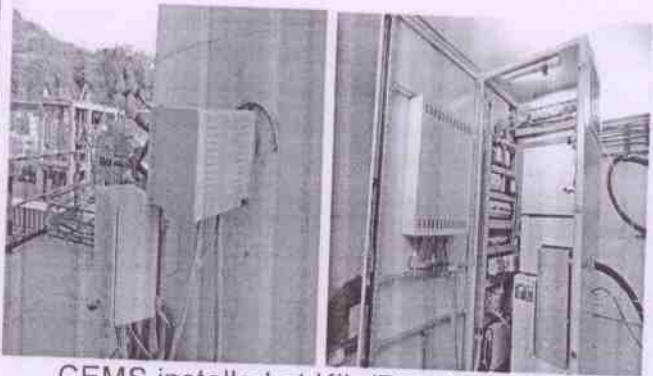
Encl.: (i) As above.
(ii) CD of above all data.

AMBUJA CEMENTS LIMITED
(UNIT ~~PARWANOO~~ **SULI**)


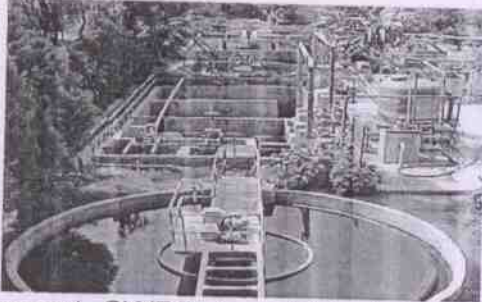
P.O. Darlaghat - 171 102, Tehsil Arki, Distt. Solan (H.P.)
Phone : 01796-306190, 306468 Fax : 248335, 248316, Website : www.ambujacement.com
(Regd. Off. : P. O. Ambuja Nagar, Taluka - Kodinar, Distt. - Junagarh, Gujarat - 362715)

**Compliance of Conditions laid down by MoEF for Expansion of Cement Plant
(2.0 MTPA to 2.6 MTPA Clinker) at Village Suli_October-2014 to March-2015**


A. SPECIFIC CONDITIONS

Sl. No.	Condition	Compliance Status
i	Continuous stack monitoring facilities for all stacks and adequate air pollution control systems e.g. electrostatic precipitators (ESP) to clinker cooler and cement mill; glass bag house to raw mill and kiln; bag filters to raw mill hoppers, blending silo/kiln feed, clinker storage, coal mill system, packing plant, transfer points etc. shall be provided to keep emissions levels below 100 mg/Nm ³ . Storage of raw materials viz. limestone, coal, clinker shall be in closed roof sheds covered stockpiles. Water sprinkling arrangement shall be made in the raw material stock yard and cement bag loading areas.	<p>a.) CEMS have been installed at Five major stacks i.e. GBH attached to Raw Mill and Kiln sections, Electrostatic Precipitators attached to Clinker Cooler, cement Mill1 & 2 and Bag filters attached to Coal mill & Cement Mill No. 3.</p>  <p align="center">CEMS installed at Kiln/Raw Meal stack</p> <p>b.) Stack emissions are regularly monitored and the results are submitted to HP SPCB on monthly basis and to the Regional Office of MoEF at Chandigarh on six monthly basis.</p> <p>c.) Each and every material transfer point is equipped with a bag filter.</p> <p>d.) All the raw materials are stored in covered area.</p> <p>e.) Water sprinkling arrangements have been made wherever required.</p> <p>Monthly stack monitoring data is enclosed as Annexure-II</p>
ii	The company shall install dust collectors to control dust emissions from the transfer points, loading and unloading areas. A closed clinker system shall be adopted to control fugitive emissions. Dust collection system and water spray system shall be provided in raw material stock yard and cement bag loading areas to control fugitive emissions.	<p>a.) Each and every material transfer point is equipped with a bag filter to control the dust emissions.</p> <p>b.) Clinker is stored in completely covered stockpiles to prevent fugitive dust emission.</p>

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		Covered clinker stockpiles
iii	Secondary fugitive emissions shall be controlled within the prescribed limits and regularly monitored. Guidelines / Code of practice issued by the CPCB in this regard shall be followed.	Guidelines / Code of practice issued by the CPCB in this regard shall be followed to control secondary fugitive emissions.
iv	Total existing water requirement from Pazeena Khud (a tributary of River Sutluj) is 1,200m ³ /day and shall not exceed the limit even after expansion. Close circuit system shall be adopted for cooling. No wastewater shall be discharged from the process outside the premises and all the treated wastewater from Sewage Water Reclamation Plant (SWRP) shall be recycled and reused in the cement manufacturing process and/or for dust suppression, green belt development and other plant related activities etc. 'Zero' discharge shall be adopted. SWRP shall be further augmented as per the requirement of the expansion project.	<p>a.) Being the "Dry Process" of cement manufacturing, no waste water is generated from the process. However the domestic waste water generated from residential facilities as well as from the offices is being treated at SWRP. Treated water thus generated is reused for greenery development, dust suppression, cooling makeup etc. and the biological sludge generated is used for greenery development. The same will continue after expansion also.</p>  <p>b.) Present SWRP is sufficient to treat the waste water generated even after the expansion.</p>
v	Efforts shall be made to reduce impact of the transport of the raw materials and end products on the surrounding environment. Due to enhanced movement of trucks due to expansion of project and other cement industries in the same region, the industry may consider the feasibility of setting up of the conveyor belt transportation system for the raw materials as well as final	<p>a.) All possible efforts are being made to reduce impact of the transport of the raw materials and end products on the surrounding environment. All the trucks used in transportation of raw materials semi finished/finished products are covered with tarpaulin. New multi axel trucks have been introduced for transportation of the raw materials semi finished/finished products.</p> <p>b.) Feasibility of setting up of the conveyor belt</p>


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	product to decongest the traffic in the hill region in collaboration with the Central Road Research Institute, New Delhi.	transportation system for the raw materials as well as final product to decongest the traffic in the hill region will be explored.
vi	All the Cement Dust collected from pollution Control devices shall be 100% recycled and reused in the process and used for cement manufacturing. Treated STP Sludge from SWRP shall be used for green belt development.	All the particulate matter collected through air pollution control devices is automatically recycled in the process. The biological sludge generated is used for greenery development.
vii	All the fly ash shall be utilized as per flyash Notification, 1999 subsequently as amended in 2003.	All the fly ash is being utilized as per flyash Notification no. SO 2623 (E) dated 6 th November 2008.
viii	An effort shall be made to use of high calorific hazardous waste in the cement kiln and necessary provisions shall be made accordingly.	High calorific hazardous waste of Shiwalik Solid Waste , Colgate Palmolive cream waste, ETP waste, food grade gelatin waste of Ranbaxy, paint sludge of TVS motors is being used in the cement kiln and necessary provisions have already provided.
ix	Green belt shall be developed in and around the expansion project in atleast 25 % of the area as per the CPCB guidelines in consultation with local DFO. Plantation shall also be done along the road side between Ropar & Darlaghat in collaboration with the State forest department due to regular plying of trucks carrying flyash and cement.	<p>a.) Plantation is an integral part of our activities. Plantation of more than 2786 Plants / saplings has been raised in and around Plant and Mining area (Oct- 14 to March-15).</p>  <p>Road side plantation along NH-88 Please refer Annexure-II/</p>
x	The environmental clearance is subject to obtaining clearance under the wild life (Protection) Act, 1972 from the competent authority. Conservation plan for the schedule I Fauna shall be prepared in consultation with Chief Wild life warden, Government of H.P. and necessary funds for implementation of the same shall be allocated.	We have prepared Wild Life conservation plan in consultation with Chief Wild life warden, Govt. of HP. The same has been authenticated by the PCCF-Wild life ,Govt Of HP.
xi	The environmental clearance is subject to the final orders of the Hon ^{ble} Supreme Court of India in the matters of Goa Foundation vs. UOI in Civil Writ Petition No. 460 of 2004 as may be	Final orders of the Hon ^{ble} Supreme Court of India Shall be complied as may be applicable to the project.


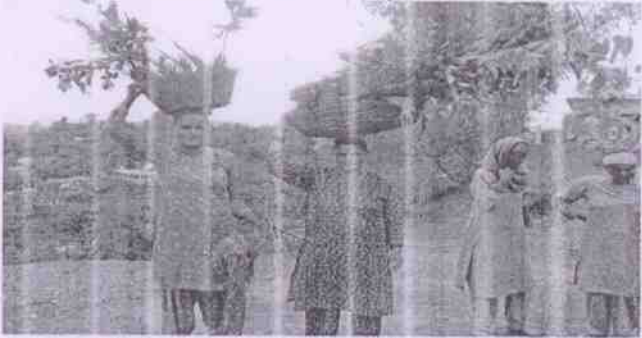
**Compliance of Conditions laid down by MoEF for Expansion of Cement Plant
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applicable to this project.	
B. GENERAL CONDITIONS	
i	<p>The project authority must adhere to the stipulations made by H.P. State Pollution Control Board (HP SPCB) and State government.</p> <p>All the stipulations made by H.P. State Pollution Control Board (HP SPCB) and State government shall be adhered.</p>
ii	<p>No further expansion or modification of the plant shall be carried out without prior approval of this ministry.</p> <p>Noted and complied.</p>
iii	<p>The gaseous and particulate matter emission from various units should conform to the standards prescribed by the State Pollution Control Board. At no time, the particulate emissions from the cement plant and captive power plant (CPP) shall exceed 100 mg/Nm³. Inter locking facility shall be provided between pollution control equipment and the process operation so that in the event of pollution control equipment not working, respective unit(s) is shut down automatically.</p> <p>Emissions from the Cement Plant shall be maintained well below the limits prescribed by State Pollution Control Board. Inter locking facility has been provided between pollution control equipment and the process operation so that in the event of pollution control equipment not working, respective unit(s) shut down automatically. In addition to this we also conduct third party stack monitoring by SGS India Ltd.</p>
iv	<p>Ambient air quality including ambient noise levels shall be monitored at different locations including fence of sanctuary and must not exceed the standard stipulated under EPA or by the State authorities. Monitoring of ambient air quality and stack emission shall be carried out regularly in consultation with HP SPCB and report submitted to the Board quarterly and to the Ministry's Regional Office at Chandigarh half yearly. Continuous stack monitoring system shall be installed.</p> <p>Monitoring is being carried out on regular basis. Ambient Air Quality and Stack monitoring is carried out and the results are submitted to the State Pollution Control Board on monthly basis and to the Ministry's Regional Office at Chandigarh half yearly. Continuous stack monitoring systems are installed at six stacks i.e. GBH, Cooler ESP, Cement Mill 1, 2 & 3 ESP/Bag Filter and Coal Mill Bag Filter.</p> <div data-bbox="858 1429 1430 1749" data-label="Image"> </div> <p>Monitoring of GBH stack Ambient air quality including ambient noise levels at sanctuary area is being carried out. Please refer the Annexure-VIII.</p>


**Compliance of Conditions laid down by MoEF for Expansion of Cement Plant
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v	Industrial waste water shall be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19 th May, 1993 and 31 st December, 1993 or as amended from time to time. The treated waste water shall be utilized for plantation purpose.	No industrial waste water is being generated from the production process. However waste water generated from offices and residential facilities is being treated at Sewage Treatment Plant and the treated water thus generated is used for greenery development and process cooling makeup etc.
vi	The over all noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise level shall conform to the standards prescribed under Environmental (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (Day time) and 70 dBA (Night time).	a.) All the precautionary measures have been taken to keep the noise levels within the prescribed limits. b.) Physical & biological barriers have been provided at suitable/available locations.
vii	Proper house keeping and adequate occupation health programmes must be taken up. All the persons working in the sensitive area shall wear protective covers. Occupation health surveillance programme shall be done on regular basis and records maintained. The program must include lung function and sputum analysis test once in six months.	Proper house keeping and adequate occupation health programmes are taken up. All the persons working in the sensitive area have been provided with the required Personal Protective Equipments (PPEs). Regular checkup of the employees is being done and records are maintained. 
viii	The company must harvest surface as well as rain water from the roof top of the buildings proposed in the expansion projects and storm water drains to recharge the ground water and use the same water for the various activities of the project to conserve fresh water.	<p align="center">Road sweeping machine</p> Suitable drainage systems are provided to recharge the ground water.

**Compliance of Conditions laid down by MoEF for Expansion of Cement Plant
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		 <p align="center">Rain water harvesting</p>
ix	The company shall follow all the recommendations mentioned in the Charter on Corporate Responsibility for Environmental Protection (CREP) especially all the major stacks shall be provided with continuous emission monitoring for particulate matter.	As per the recommendations mentioned in the Charter on Corporate Responsibility for Environmental Protection (CREP), six stacks have been provided with continuous emission monitoring for particulate matter.
x	The company shall under take eco development measures including community welfare measures in the project area.	<p>Ambuja Cement Foundation has been set up for taking care of the community development / welfare measures in the project area.</p>  <p align="center">Distribution of plants to community</p>
xi	The project proponent shall also comply with all the environmental protection measures and safe guards recommended in the EIA/EMP.	All the environmental protection measures and safe guards recommended in the EIA/EMP are being considered for its implementations there of.
xii	A separate environmental management cell with full fledged laboratory facilities to carry out various management and monitoring functions should be set up under the control of Senior Executive.	A separate environmental management cell with full fledged laboratory facilities to carry out various management and monitoring functions have been set up under the control of Senior Executive.

**Compliance of Conditions laid down by MoEF for Expansion of Cement Plant
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		Water analysis
xiii	As proposed, the project authorities shall earmark Rs.2.5 Crores towards environmental pollution control measures to implement the conditions stipulated by the Ministry of Environment & Forest as well as the State Government. An implementation schedule shall be submitted to the Regional Office at Chandigarh to implement all the conditions stipulated herein. The funds so provided should not be diverted for any other purposes.	All the conditions stipulated herein the clearance letter as well as by the State Government are being implied thereof.
xiv	The Regional Office of this Ministry at Chandigarh/Central Pollution Control Board/HP SPCB will monitor the stipulated conditions. A six monthly compliance report and the monitored data along with statistical interpretation should be submitted to them regularly.	We are facilitating the officials from the Regional Offices of this Ministry at Chandigarh/Central Pollution Control Board/HP SPCB to monitor the stipulated conditions. A six monthly compliance report is already being submitted to the Regional office of Ministry at Chandigarh regular basis.
xv	The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by concerned authorities and date of commencing the land development work.	There will be some modifications in the existing process hence no new land development will take place. The date of financial closure shall be informed to the Regional office as well as Ministry in due course of time.
xvi	The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the HP SPCB and may also be seen at web site of the Ministry of Environment & Forest at http://envfor.nic.in . This should be advertised within seven days from the date of issue of clearance letter at least	It has been advertised in two local news papers that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the HP SPCB and may also be seen at web site of the Ministry of Environment & Forest at http://envfor.nic.in . A copy of the same has already been submitted to the regional office at Chandigarh.

COMPLIANCE OF STIPULATIONS BY THE H.P. STATE POLLUTION CONTROL BOARD FOR THE CEMENT PLANT AT DARLAGHAT AND RELATED MINING ACTIVITIES

Sr. No.	STIPULATIONS	IMPLEMENTATIONS
1	Validity of Consent	Consent to Operate was issued on 15/12/1995 and the same is updated/ renewed every year. The latest consent issued by the State Pollution Control Board is valid up to 31 st March 2016.
2	On line Stack Monitoring Equipment	On-line Stack Monitoring Equipment installed at GBH Stack. Five more online stack emission monitors have been installed at Clinker Cooler ESP, Cement Mill ESPs I,II & III Bag filter and Coal Mill Bag Filter sections.
3	<ul style="list-style-type: none"> Respirable Dust Monitors for Ambient Air Quality Monitoring 	Ambuja Cements Ltd. has procured 13 Nos. of Respirable Dust Samplers, eight nos. of PM 2.5 samplers and three – workplace dust monitoring equipment and all are in working conditions.
4 & 5	Monthly Report of Monitoring	Monthly report of monitoring for Ambient, Stacks, SWRP and Gyana Khud is submitted to H.P. State Pollution Control Board on regular basis.
6	<p>Emission limit for Stack – 100 mg/Nm³</p> <p>Ambient Air Quality Limit: PM 10 limit -100 µg/m³ PM 2.5 limit – 60 µg/m³</p>	<p>Stack emissions are maintained well below the prescribed limit of 100 mg/Nm³</p> <p>All the 10 AAQ Monitoring stations are monitored on regular basis and the monitored value is below statutory norms of 100 µg/m³ for PM 10 and 60 µg/m³ for PM 2.5.</p> <p>A part of this we are monitoring ambient air quality surrounding villages (five KM aerial distance of plant & mines) and the monitored value is below statutory norms of 100 µg/m³ for PM 10 and 60 µg/m³ for PM 2.5.</p>
7	Treated Sewage Water Quality	Treated Sewage Water Quality meets the norms/limits prescribed by HP SPCB for pH, BOD, TSS. All the treated water is reused for greenery development, road spray and plant cooling make up.

**COMPLIANCE OF RECOMMENDATIONS BY THE EXPERT COMMITTEE FOR
PROPOSED CEMENT PLANT AT DARLAGHAT AND RELATED MINING ACTIVITIES**



Annexure I

Sr.No.	STIPULATION	IMPLEMENTATIONS
12.1	Plant Site	The Plant site was selected by a committee of members as per the guidelines issued by the MOEF, New Delhi, at Vill. Suli, Darlaghat, Distt. Solan (H.P)
12.1.1	Storage of Raw Material	<p>a.) Limestone is conveyed from Kashlog Limestone Mines through 2.8 kms. long OVER LAND BELT CONVEYOR (OLBC) which is entirely covered and each transfer point of which from Crusher at Mines to Stacker at Plant is equipped with a bag filter.</p> <p>b.) Limestone is being stored in a completely covered yard and stacked & reclaimed through an automatic operation.</p> <p>Additives for raw mix are stored inside the covered yard and fed through mechanical means.</p> <p>c.) Coal is being stored in a completely covered yard and stacked by Stacker (equipped with B/F) and reclaimed through Reclaimer.</p> <p>d.) Clinker is stored in the covered stockyards, equipped with B/Fs.</p> <p>e.) Fly-ash is stored in the RCC Silo equipped with tippler for unloading of trucks and has a pneumatic conveying system to Cement Mill.</p> <p>f.) Gypsum and Iron Ore are stored in covered yards.</p> <p>g.) Cement storage is in silo(s) equipped with bag filters.</p> <p>h.) All the material transfer points are equipped with B/Fs.</p>
12.1.2	<p>Proper designed green belt should be provided in and around the plant Site.</p> <ul style="list-style-type: none"> • Special attention should be given to plantation along the roadside. 	<p>a.) A Nursery was setup on 15th July, 1992 with an annual capacity of 20,000 with qualified staff from forestry and horticulture.</p> <p>b.) Plantation work is in progress. Approximately 2786 numbers of plants and cuttings have been planted in and around the factory and mines area from October 14 – March 2015.(Please refer the Annexure-III).</p>
12.1.3	Supply of Water	<p>a.) Necessary Permission for water supply has been obtained from the concerned authority to lift water from Pazeena Khud.</p> <p>b.) Clearance for Forestland has been obtained from MoEF.</p>
	<ul style="list-style-type: none"> • Sprinkling of water 	a.) Currently there is no construction at Plant.

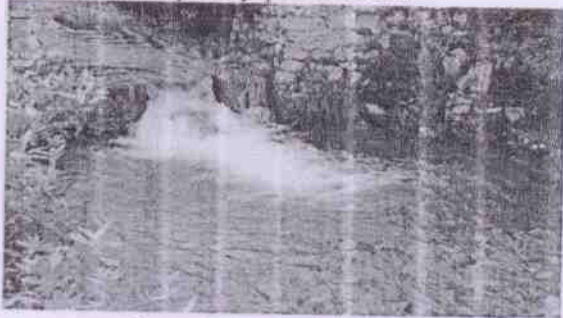
Plantation

Water

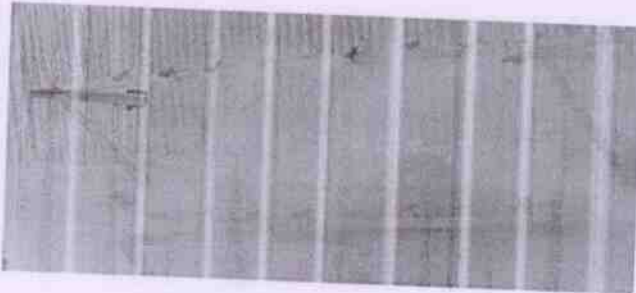

**COMPLIANCE OF RECOMMENDATIONS BY THE EXPERT COMMITTEE FOR
PROPOSED CEMENT PLANT AT DARLAGHAT AND RELATED MINING ACTIVITIES**

	during construction Phase.	However, we are spraying water on mine haulage road during mining activities to control fugitive emissions. b.) Water connection has been provided to the adjoining villages. A total number of 14 villages have been benefited with water supply Scheme.
12.1.4	Link Roads	All the required funds had been paid to P.W.D for widening of existing roads from Darlaghat to Factory site by State P.W.D at the cost of promoters and the work has been finished.
	<ul style="list-style-type: none"> Provision of Parking lot at the plant site 	<p>Two areas for the parking lot have been developed for the parking of the trucks inside and out side the factory area.</p>  <p align="center">Concreted truck yard outside the factory gate.</p>
12.1.5	Architectural Drawings.	Wherever, possible ACL has taken care to utilize natural lighting while designing and construction of Buildings and colony .
12.1.6	Buffer Zone	Government of Himachal Pradesh, Industries Department vide notification dated 19 th February, 2002 (Registered No. HP/13/SML/2001) was satisfied that it is necessary in public interest to do so. Therefore, the Governor of Himachal Pradesh directed that no case of highly polluting or hazardous industry will be processed/allowed to be set-up in the buffer zone between the cement plant of M/S Ambuja Cements Ltd. and the outer periphery of re-organized Darlaghat Wildlife Sanctuary by the Government of Himachal Pradesh except the second unit/expansion project of M/S Ambuja Cements Ltd.
12.1.7	Use of Renewable Sources of Energy.	<p>The area of buffer zone was also specified.</p> <p>Four Solar streetlights have been installed.</p> 

**COMPLIANCE OF RECOMMENDATIONS BY THE EXPERT COMMITTEE FOR
PROPOSED CEMENT PLANT AT DARLAGHAT AND RELATED MINING ACTIVITIES**



		The wind power energy generation at Darlaghat is not feasible as maximum wind speed is 28 Km./Hr. and the frequency is approximately 2% - 4% of a year.
12.1.8	Layout of the Plant	Natural drainage system has been provided and retaining walls have been made on the both sides of the plant boundary wherever necessary to prevent soil erosion. Slope protection has been taken care by means of plantation.
12.2	Mining Area	
12.2.1	Mining Plan	The mining plan is approved by IBM Dehradun and is valid upto March 2017. The implementation of mining plan is reviewed by different state government authorities from time to time.
12.2.2 & 12.2.3	Water Management & Water Quality	<p>a.) Check dams & check filters have already been provided surrounding to mines area for water quality management. Except these retaining walls and Surface drains etc. are also constructed.</p> <p>b.) The water quality of Gyana Khud (A rivulet passing near by Mining Area) is tested periodically at our own laboratory and results are submitted to State Pollution Control Board on monthly basis. No deviation has been observed so far in the water quality parameters.</p>  <p align="center">V notch at Gyana Khad</p>
12.2.4	Dust Control	<p>a.) Advanced blasting technique such as use of NTD, controlled blasting are practiced to avoid dust generation and fly rock during the time of blasting</p> <p>b.) Automatic water spraying system has been provided at crusher hopper to arrest fugitive dust generated during the unloading of Dumpers.</p> <p>c.) Water is continuously sprayed at haulage roads throughout the working hours with the help of water tankers.</p>

**COMPLIANCE OF RECOMMENDATIONS BY THE EXPERT COMMITTEE FOR
PROPOSED CEMENT PLANT AT DARLAGHAT AND RELATED MINING ACTIVITIES**

		 <p>Automatic water sprinkler at crusher hopper</p>
12.2.5	Management of Over Burden	No over burden is generated from mining. Required funds had been deposited with the H.P. Forest department for compensatory plantation in lieu of the existed Chil plantation.
12.2.6	Solid waste Management	<p>There is a very less quantity of topsoil available in mining area. However, the topsoil removed during mining operation is kept separate and is used for plantation purpose.</p>  <p>Topsoil stacked separately for reclamation and rehabilitation</p>
12.2.7	Blasting Techniques	<p>a.) Use of IKON digital energy control system has been started to blast in critical areas. This system is more precise and accurate and generates less ground vibrations, fly rock and give better fragmentation.</p> <p>b.) Advanced controlled blasting technique is practiced such as use of NTD, Excel, muffled blasting, optimum quantity of blasting material are practiced to avoid dust generation, fly rock, noise level and ground vibration because of the activity.</p> <p>c.) Secondary blasting is avoided by use of Hydraulic rock breaker.</p>

Solid waste

**COMPLIANCE OF RECOMMENDATIONS BY THE EXPERT COMMITTEE FOR
PROPOSED CEMENT PLANT AT DARLAGHAT AND RELATED MINING ACTIVITIES**

		 <p align="center">Rock breaker</p>
12.2.8	Barrier/Blasting wall	Retaining walls have been made to control possible rolling stone problem all along the haul road between villages and Mining Lease area.
12.2.9	Baseline Data	Base line data was collected and submitted by means of EIA/EMP report to MoEF and HPSPCB.
12.2.10	Soil Conservation Measures	<p>a.) Check dams & check filters are provided surrounding to mines area for water quality management. Apart from this, retaining walls are also constructed. For the design of the check dams/check filters a study was also done through Roorkee University and recommendations are implemented.</p>  <p align="center">Check dams</p> <p>b.) Plantation along the ML area is in progress by planting mostly local species. Also area which are in non-mineralized zone and along the haul road / near mines office etc. are taken up for plantation purpose.</p>

Water

Plantation

**COMPLIANCE OF RECOMMENDATIONS BY THE MoEF FOR EXISTING CEMENT
PLANT AT DARLAGHAT AND RELATED MINING ACTIVITIES- Oct 2014 – March 2015**

Sr.	STIPULATION	IMPLEMENTATIONS
2.I	All the recommendation as made in the report of the Committee of Experts, as mentioned in para 12.0 to 12.4 (Page-33-41 of the Expert Committee Report) should be implemented.	Compliance statement attached as Annexure I.
2.II	The State Government has earmarked an area of 1400 square kms in Kibbar, Lahul and Spiti District, for declaring it as a Wildlife Sanctuary. Necessary notification for this proposed wildlife sanctuary should be issued within a period of six months.	HP State Government has notified for Kibber Wildlife Sanctuary vide Notification No. FFE-B-F(6)-29/99 dated 1.11.99
2.III	An area of 20 square kms. should be added to the existing Majathal sanctuary (situated close to the mining area of the company) and necessary notification should be made in this regard within a period of six months.	Forest Department Notification Shimla-2, dated 11 th March, 2002 No.-B-F(6)23/99 – Whereas the Governor of Himachal Pradesh after due consideration was of the view that areas mention in the schedule were of adequate ecological, faunal, floral, geo-morphological, natural and zoological significance. Therefore, in exercise of powers vested to him under section 18(1) of Wild Life (Protection) Act, 1972, the Governor, Himachal Pradesh declared his intention to constitute the area comprising of 17.55 sq. km. (related to Survey of India, survey sheet No. 53A/15/SE on scale 1:50000) as extension to the Existing Majathal Wildlife Sanctuary notified vide Notification No. FFE-B-F (6)23/99 dated 23-10-1999.
2.IV	An inter-disciplinary committee to monitor and over-see the implementations of the recommendations of the Experts Committee should be constituted by the State Government. This monitoring Committee should consist of experts drawn from various disciplines such as forestry, environment, mining, irrigation and health etc. A representative of the	A committee has been formed by HP State government that meets to monitor the recommendations by Expert Committee.

COMPLIANCE OF RECOMMENDATIONS BY THE MoEF FOR EXISTING CEMENT PLANT AT DARLAGHAT AND RELATED MINING ACTIVITIES- Oct 2014 – March 2015

	Ministry of Environment and Forests, Government of India should also be associated with the Committee.	
2.V	The particulate emission from the various stacks should conform to the stipulated standards of 150milligram per cubic meter. Necessary pollution control equipment such as ESP/Bag filters should be installed.	The particulate emission is controlled through 52 nos. of B/F(s)/ 3 FSP(s) and 1 Glass Bag House in the process. The emission from different stacks maintained below the prescribed limit of 100 mg/Nm ³ . Please refer Annexure II
2.VI	Fugitive emissions should be controlled to avoid any nuisance problems outside the plant. A green belt of adequate width and density should be provided all around the cement plant, as also in the mining areas.	Plantation all along the ML area is in progress. Plantation is in progress all along the plant boundary and colony, wherever the space is available. Please refer Annexure-III for plantation.
2.VII	Affected families should properly be rehabilitated in consultation with the State Government.	No family has been displaced at plant site. However, in the mining area, village Chakhru (Lying within safety zone) is rehabilitated at the cost of company by means of providing land and constructing houses over there.
2.VIII	Adequate number of monitoring stations should be provided (net less than 4) in consultation with the State Government for monitoring of ambient levels of particulates in the plant and mining area and data recorded. The information on stack emissions of particulate and fugitive emissions including the data of ambient air quality in the area should be furnished once in three months to the State Pollution Control Board and once in six months to the Ministry of Environment and Forests, Government of India.	a.) Ten ambient air quality monitoring stations namely Khata, Darlaghat, Bahan, Mines Dormitory, Rathoh, Mangoo, Chandi, Pacheur, Rauri and Batedh are fixed within the aerial distance of 5 kms. from plant and mines and are monitored twice in week. b.) A mobile monitoring van is also in use to check Ambient Air Quality randomly within 5 kms. Radius of plant and mines. c.) A well equipped laboratory has also been established for analysis. d.) All the monitored values of Environmental Parameters as stipulated are reported to HP SPCB on monthly basis and Half yearly to MoEF (NR). Please refer Annexure IV
2.IX	A baseline health survey specially for pulmonary	a.) A baseline health survey was conducted with particular reference to Pulmonary


Plantation

Environment protection measures/technology

**COMPLIANCE OF RECOMMENDATIONS BY THE MoEF FOR EXISTING CEMENT
PLANT AT DARLAGHAT AND RELATED MINING ACTIVITIES- Oct 2014 – March 2015**

	functions should be done in the adjoining region of plant and mining areas and this should be followed up by periodic tests after the commissioning of the cement plant and the mining areas in order to monitor the impact of any on the health of the local inhabitants.	function for surrounding villagers of plant and mines and report submitted to MoEF and HP SPCB in 1995. b.) A follow up survey for the same was conducted in July 2000, which found no deviation in the health status of the examinees. c.) In addition to this, a health status survey was conducted for the bovines and caprines of this area and the same was submitted to MoEF and HP SPCB in 1996.
2.X	Adequate measures for the control of noise should be taken so as to keep the noise levels below 85 dB in the working environment.	a.) The noise level in side factory area is varying between 62dB to 85 dB in different places. However, noise level in the colony area varies in between 40 to 55 dB. b.) Special attention has been given to machinery selection, erection and maintenance. c.) In-House mechanical improvement is under continuous process to reduce the noise level further. Please refer Annexure-V
3.	The conditions stipulated may be varied or new conditions may be added or the clearance revoked, if necessary in the interest of environmental protection and if there is any change in the project profile, non-satisfactory implementation of the stipulated conditions etc.	a.) Additional stipulation was put by HPSPCB to install a continuous monitoring system for GBH emission in their letter for final consent to Operate for Plant in October, 1995 and the same was installed and operational since December, 1996. Due to some technical problems this equipment was replaced with a new emission monitor EM 919 from Baltec Systems. We have also replaced this system with new emission monitor i.e. Durag DR 290. b.) Online stack emission monitoring equipments have been installed at Clinker Cooler ESP, Cement Mill ESP 1 & 2, Coal Mill Bag Filter and Cement Mill-3 Bag Filter sections.

**COMPLIANCE OF RECOMMENDATIONS BY THE MoEF FOR EXISTING CEMENT
PLANT AT DARLAGHAT AND RELATED MINING ACTIVITIES- Oct 2014 – March 2015**

		 <p align="center">CEM at GBH stack</p>
4.	The stipulations will be implemented, among others, under the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981 the Environment (Protection) Act, 1986 and the Public Liability Insurance Act, 1991.	All the applicable stipulations are complied as per the act.
5.	Necessary funds should be provided in the project for the implementation of the above mentioned conditions and environmental safeguards. The funds earmarked for the environmental protection measures should not be diverted for other purposes and year-wise expenditure should be reported to this Ministry.	<p>a.) A total amount of Rs.62 corers had been spent for procurement, erection, commissioning of different APCE and implementing different environmental safeguards.</p> <p>b.) An approximate amount of Rs. 2,99,84,950 was spent for environmental protection and other environment related activities during the period from October 2014- March2015.</p> <p>Please refer Annexure VI.</p>
6.	An Environmental Management Cell with suitable qualified people to carryout various functions should be set up under the control of a senior executive who will report directly to the Head of the Organization to monitor the pollution levels and implement the stipulations and other co-ordinate with the inter-disciplinary committee as envisaged in condition No. IV.	<p>A separate Environmental Management Division is in operation since the inception of the plant with suitable qualified personnel. The division is further strengthen by appointment of a senior executive who directly reports to Unit Head.</p> <p>Please refer Annexure VII.</p>

Weekly Average of Stack Monitoring Results

(FROM Oct 2014 - March 2015)

MONTHS	Average PM Value in mg./Nm ³				
	Glass Bag House	Cooler ESP	Cement Mill ESP	Coal Mill B/F	Main Crusher B/F
Oct-14	*	*	39.19	*	*
	*	*	41.08	*	*
	*	*	36.25	*	*
	20.00	18.70	37.90	41.70	33.78
Nov-14	31.20	38.60	48.00	40.10	31.70
	36.10	39.20	50.00	39.20	29.30
	28.90	57.40	37.50	57.40	15.40
	21.00	32.40	41.70	32.40	30.70
Dec-14	18.20	18.10	36.20	23.50	24.50
	17.50	17.70	19.00	25.75	31.16
	38.80	22.90	27.20	29.80	22.51
	18.80	24.30	20.90	33.70	34.85
Jan-15	20.00	27.00	33.30	20.50	31.70
	51.10	33.60	31.30	31.20	29.30
	26.60	31.90	26.20	33.30	15.40
	19.70	20.10	23.30	32.30	30.70
Feb-15	11.40	38.50	27.70	33.00	34.10
	17.80	39.20	23.10	32.30	29.30
	19.70	44.60	37.50	29.50	15.40
	20.90	32.40	23.30	28.90	30.70
Mar-15	28.50	30.90	*	40.60	30.30
	*	*	21.80	*	*
	*	*	23.30	*	*
	*	*	*	*	*

Note: * Out of Operation

TOTAL NOS. OF PLANTS PLANTED
(FROM Oct 2014 TO March. 2014)

Area of Plantation	Oct-14	Nov-14	Dec-14	Jan-15	Feb-15	Mar-15	Total
Inside Plant Area	55	72	50	115	373	30	695
Around Plant Area	0	39	0	0	0	0	39
Within Colony Area	380	88	80	0	0	45	593
Inside Mines Area	300	0	0	0	1104	55	1459
Total	735	199	130	115	1477	130	2786

Total plantation inclusive cuttings, Saplings, Shrubs and replacement etc.

Annexure IV

Monthly Average of Ambient Air Quality Monitoring Results (Suli Plant)

(PM 10, PM 2.5, SO₂ and NO₂ Concentration in µg/m³)

(For Oct 2014- March 2015)

MONTH	Khata				Darlaghat				Bahan				Mines Dormitory				Rathoh			
	PM 10	PM 2.5	SO ₂	NO ₂	PM 10	PM 2.5	SO ₂	NO ₂	PM 10	PM 2.5	SO ₂	NO ₂	PM 10	PM 2.5	SO ₂	NO ₂	PM 10	PM 2.5	SO ₂	NO ₂
Oct 14	67.64	30.51	5.44	17.5	75.89	37.57	5.15	16.96	45.18	17.23	3.44	10.92	67.07	31.36	4.82	7.8	63.64	26.81	3.65	12.82
Nov 14	64.68	35.12	6	11.10	50.94	34.1	4.8	13.3	44.73	34.14	4.22	11.2	40.63	28.00	5.3	13	55.36	26.81	3.65	12.42
Dec -14	83.17	39.80	5.57	9.29	71.96	37.68	4.3	7.9	61.38	30.51	5.3	9.4	77	30.98	3.65	12.66	76.37	32.17	3.65	12.82
Jan 15	61.86	22.07	4.88	10.00	68.55	23.41	6.2	14.2	63.57	31.43	5	9.2	62.63	31.45	4.88	7.38	61.86	22.07	4.88	10.0
Feb 15	73.44	24.13	4	9.86	74.58	22.21	6	14.4	70.17	33.24	4.78	12	67.81	44.04	5.14	7.29	64.58	38.36	4	12.14
March 15	73.99	22.99	5.14	10.43	71.84	26.39	5	11.67	77.52	40.23	6	11	55.26	41.95	6	8.86	53.01	37.71	6.43	11.14

MONTH	Mangoo				Chandi				Pacheaur				Rauri				Batedh			
	PM 10	PM 2.5	SO2	NO2	PM 10	PM 2.5	SO2	NO2	PM1 0	PM 2.5	SO2	NO2	PM 10	PM 2.5	SO2	NO2	PM 10	PM 2.5	SO2	NO2
Oct 14	55.36	14.44	3.44	9.9	44.63	22.43	3.3	7.4	60.89	25.72	4.01	12.6	71.46	31.27	5.02	17.44	67.88	30.55	4.25	16.00
Nov 14	55.36	14.44	4.5	11.1	38.21	31.37	4.2	8.7	39.59	31.81	5.6	12.8	66.26	30.23	5.7	13.2	67.88	29.63	5.4	12.9
Dec -14	66.68	25.93	4	8.4	50.26	26.92	4	6.1	73.07	31.95	4.8	9.1	85.75	37.52	4.2	8.6	75.52	33.57	4.5	9
0Jan 15	47.01	26.82	4.9	10.0	67.7	26.47	4	7.6	76.52	23.87	5.5	9.6	52.49	23.33	4.13	8.00	52.33	25.99	4.9	8.5
Feb 15	52.63	34.03	5	10.11	66.91	34.41	4	7.56	79.31	32.47	5.57	10.86	69.89	40.27	6.29	9.43	72.86	36.63	5.33	9.78
March 15	54.86	31.59	5.67	10.56	51.22	38.84	5	7	75.99	31.28	6	11.29	67.57	38.58	8.57	11.14	71.79	32.71	6.44	11

Note : Location/Direction from the Plant and Mines .

KHATA 1.0 km. E from Plant
 DARLAGHAT 1.5 km. SE from Plant
 BAHAN 2.0 km. SW from Plant
 MINES D. 4.0 km. E from Plant
 RATHOH 0.5 km. Near Crusher
 MANGOO 3.0 km. SE from Mines
 CHANDI 3.0 km. NE from Mines
 PACHEUR 1.0 km. W from Plant
 RAURI 0.5 km. NNE from Plant
 BATEDH 2.0 km. S from Plant

MONTHLY NOISE MONITORING RESULTS (INSIDE PLANT) AT AMBUJA CEMENTS LTD. - UNIT HIMACHAL
(From Oct. 2014 to Mar. 2015)

MONITORING LOCATION	Oct-14		Nov-14		Dec-14		Jan-15		Feb-15		Mar-15	
	DAY	NIGHT	DAY	NIGHT	DAY	NIGHT	DAY	NIGHT	DAY	NIGHT	DAY	NIGHT
TIME OFFICE												
With Vehicular Movement	78.9	76.5	70.9	69.6	74.5	72.7	76.4	75.9	71.9	71.5	75.6	74.3
Without Vehicular Movement	63.6	62.1	67.5	59.1	56.3	52.1	63.7	62.6	65.1	63.8	63.9	62.6
Coal Crusher												
GBH (Near MPSS)	68.3	64.8	87.4	70.3	67.8	64.3	68.2	65.1	79.4	64.2	68.7	65.2
Raw Mill	56.7	55.2	75.6	74.9	71.6	70.8	78.4	77.8	81.2	76.8	71.2	69.5
Cement Mill Area (Out Side)	88.2	87.6	88.9	87.7	89.1	86.9	89.6	89.1	87.9	87.5	88.7	87.9
In front of CCR	74.5	72.8	88.1	83	79.6	78.5	76.2	75.4	83.9	80.7	73.5	71.4
Inside Compressor House1 (Near MPSS)	61.2	58.6	69.3	68.2	68.9	67.8	62.3	61.8	69.1	68.4	59.3	58.1
Outside Compressor House1 (Near MPSS)	89.1	88.2	86.6	80.9	89.4	89.6	89.7	89.5	89.5	88.9	90.6	90.1
Inside Compressor House2 (Near Cement Mill)	73.8	72.6	85.8	82.2	76.1	75.3	78.4	77.9	77.5	74.2	78.3	77.4
Outside Compressor House2 (Near Cement Mill)	89.9	89.2	90	87.8	90.1	89.8	86.5	85.9	85.6	81.3	87.8	87.1
Blower House (Near Coal Mill)	78.6	77.5	87.7	83.1	78.5	76.1	74.8	73.2	84.8	83.9	73.1	72.6
Blower House (Below Blending Silo)	87.4	85.9	82.5	79.9	86.4	86.8	90	89.1	89.7	89.5	90	89.8
Blower House (Below Cement Silo 1)	82.9	81.7	79	81.4	88.7	87.9	88.6	87.9	79.5	76.8	84.1	83.5
Blower House (Below Cement Silo 2)	84.5	84.1	89.4	88.7	84.3	85.1	86.1	85.6	82.4	82.1	85.2	83.7
MAIN GATE	81.6	80.9	89.3	87.3	87.8	87	79.5	78.8	78.9	77.5	86.4	84.2
With Vehicular Movement	81.6	80.5	72.6	69.7	71.5	69	78.7	75.1	78.4	75.2	79.6	75.8
Without Vehicular Movement	58.4	58	57.3	54.1	57.4	52.6	58.3	57.8	61.6	59.7	62.4	61.3

Noise Level Unit - dB(A)

REPORT ON EXPENSES RELATED TO ENVIRONMENTAL PROTECTION AND OTHER ENVIRONMENTAL RELATED ACTIVITIES

The expenditure for Environmental Protection and other environmental related activities for the period from October, 2014 to March, 2015 are under:

Sr. No.	Heads	Amount in (Rs.)
01	Cost of monitoring and analysis of different Environmental related parameters, studies, purchase of new equipment, fee & salary etc.*	6405052
02	Community Development work**	23579898
	Total	29984950

Total Expenditure on Environmental Protection = 29984950 /-Rs

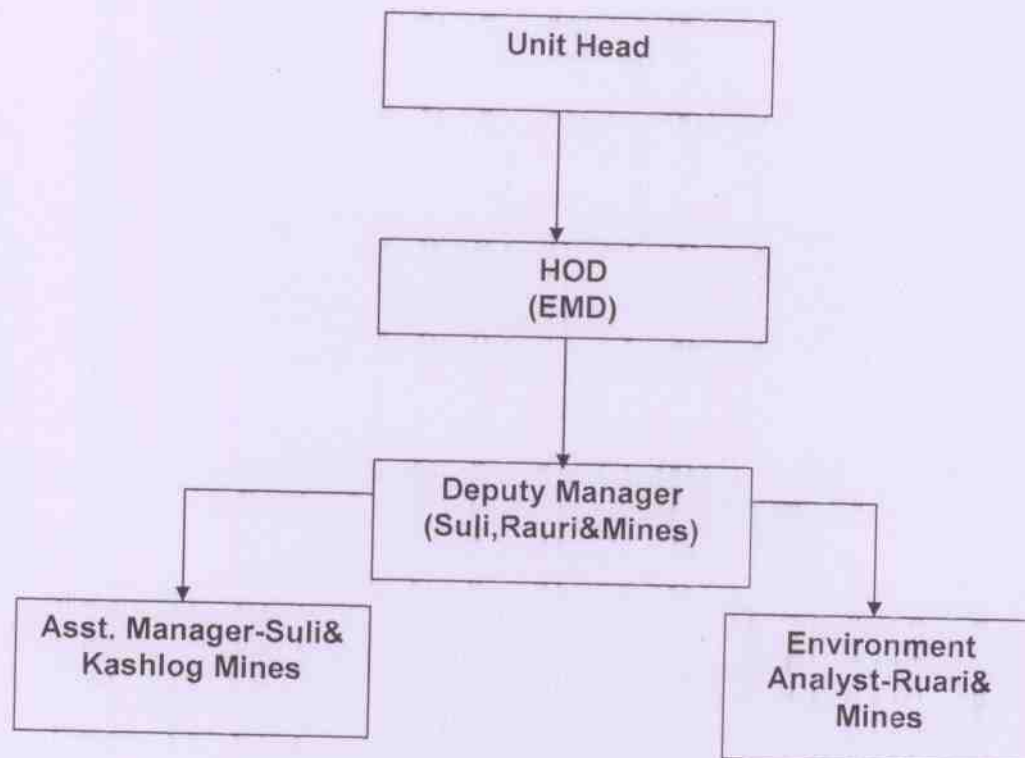
(Rs. Two Crore Ninety Nine Lakh Eighty Four Thousand Nine Hundred Fifty only)

* Expenditure is common for Suli Plant & Kashlog Limestone Mines.

** Expenditure is common for Rauri Plant, Suli Plant & Kashlog Limestone Mines.

EMD Cell Details:

Organization Flow chart



Mr. Sandeep Bhimta, HOD (EMD),
M.Sc. (Botany), Diploma in Environment and Pollution control.
Total Experience – 22Years

- Implementation of IMS (As per IS/ISO 9001:2008 IS/ISO 14001:2004 and IS 18001:2007) in EMD Deptt.
- Identification of Hazards / risks related to occupational health and safety
- Conduct Initial review for occupational health and safety
- Report accidents and incidents, prepare and implement Occupational health and safety procedures and Work Instructions.
- Be providing feedback to other concerned departments regarding efficiency and working of all the APCE installed in plant and mines for continual improvement.
- Conduct presentations and environmental awareness programmes.
- Scrutinize, correct and approve environmental reports.
- Interact with different GRA and external environment related parties and send the Environmental reports to various Governmental and Non-Governmental Organisations.
- Responsible for calibration of Monitoring equipment.
- Communicate matters regarding environmental performance of plant and mines.
- Have over all responsibility of working of EMD at plant and mines.
- Evaluation of Training need for departmental employees.
- Take appropriate corrective action and preventive action in order to eliminate non-conformances.

Mr. Saurabh Gupta Deputy Manager Environment,
M.Sc.(Biochemistry),M.B.A.
Total Experience: 8 Years

- Assistant Manager Environment shall be responsible for monitoring and quantifying different environmental parameters in stacks attached to different Air Pollution Control Equipment
- Assist HOD (EMD) in reviewing, planning, implementation, measurement, and evaluation and continually improve the Integrated Management System in the department.
- Assist HOD (EMD) in conducting presentations and environmental awareness programmes.
- Assist HOD (EMD) for the calibration of monitoring equipment used for Stack monitoring

- Maintain and update the records for IMS(As per IS/ISO 9001:2008 IS/ISO 14001:2004 and IS 18001:2007) in EMD Deptt
- Maintain and update the records of monitoring of all the stacks.
- Generate assigned periodic reports.

**Mr. Kameshwar Sharma, Asst. Manager,
M.Sc.(Environment Science)
Total Experience-21Years**

- Supervision of the operation and Maintenance of SWRP and attend to technical problems in SWRP.
- Collect the samples from Gyana Khud, a rivulet near mining Area..
- Prepare requisitions, indents and work orders.
- Analyze the samples of SWRP and Gyana Khud.
- Generate assigned periodic reports in the designated formats.
- Update and maintain records related to SWRP.

**Mr. Hemraj Sharma, Environment Analyst,
B.Sc. (Chemistry)
Total Experience -10Years**

- Monitoring and quantifying the different environmental parameters in Ambient Air quality in Plant and Mines and in the villages in 5 Km. Radius.
- Monitor noise in heavy earth moving machines, plant and mines.
- Monitor and determine Air Borne Dust in plant and mines.
- Maintained records of calibration of monitoring equipment used for Air monitoring,
- Generate assigned periodic reports.
- Maintain and update records of all the parameters.

Annexure-VIII

Ambient air quality including ambient noise levels at sanctuary area						
Month	Location	Noise Value (dB) A		Ambient Air(PM 10)	SO ₂	NO ₂
		Day	Night	all values are in µg/m ³		
01-10-2014	Majathal Sancturay	46	39	40.34	BDL	BDL
	Piplughat Sanctuary	48	38	34.2	BDL	BDL
Nov-14	Majathal Sancturay	47.8	39	39.2	BDL	BDL
	Piplughat Sanctuary	49.3	38	41.2	BDL	BDL
Dec-14	Majathal Sancturay	46	37.8	52.1	BDL	BDL
	Piplughat Sanctuary	48	39.1	44.2	BDL	BDL
Jan-15	Majathal Sancturay	48	37	39.2	BDL	BDL
	Piplughat Sanctuary	47	38.1	34.5	BDL	BDL
Feb-15	Majathal Sancturay	44.6	39	34.5	BDL	BDL
	Piplughat Sanctuary	47.8	38.2	32.1	BDL	BDL
Mar-15	Majathal Sancturay	49.2	39.1	38.4	BDL	BDL
	Piplughat Sanctuary	48.3	39.4	34.1	BDL	BDL

AMBIENT AIR QUALITY IN SURROUNDING VILLAGES
(FROM Oct. 2014 TO Mar. 2015)

Date	Village	Concentration (ug/m ³)	
		PM2.5	PM10
		IS-5182-p-23	IS-5182-p-23
04-10-2014	Kangri	32.1	42.6
11-10-2014	Saryanj	22.2	50.7
18-10-2014	Khali	30.5	45.8
25-10-2014	Damlana	45.7	68.3
08-11-2014	Majathal	12.5	50.6
15-11-2014	Sewada	25.0	65.2
22-11-2014	Rachakda	37.5	50.0
29-11-2014	Badog	25.0	56.0
06-12-2014	Ashlo	34.1	45.6
13-12-2014	Badal	28.4	55.1
20-12-2014	Khali	20.4	42.9
27-12-2014	Bambeli	22.8	60.1
03-01-2015	Sangoi	21.6	52.9
10-01-2015	Pati	30.1	66.7
17-01-2015	Gyana	40.6	53.8
24-01-2015	Tun	28.9	60.1
07-02-2015	Katli	26.4	52.9
14-02-2015	Gwa	17.6	48.3
21-02-2015	Nauni	32.1	51.9
28-02-2015	Siyar	40.8	68.2
07-03-2015	Sangoi	24.1	62.7
14-03-2015	Pati	32.4	68.9
21-03-2015	Gyana	26.5	52.7
28-03-2015	Tun	18.6	48.4

Inlet and Outlet Sewage Water Characteristics (Monthly Average)
(From October 2014 to March 2015)

MONTHS	INLET			OUTLET		
	pH	BOD	TSS	pH	BOD	TSS
Oct-14	8.10	273.00	370.00	7.40	13.50	53.50
Nov-14	8.10	262.00	353.60	7.40	12.80	15.20
Dec-14	8.10	242.00	351.30	7.50	11.80	12.70
Jan-15	8.10	202.00	350.50	7.40	12.00	13.30
Feb-15	8.10	240.00	330.00	7.50	11.00	13.30
Mar-15	8.10	255.00	340.00	7.50	11.20	14.90

Except pH, all parameters are in mg/lit.

Monthly Average of Gyana Khad Water Quality Analysis Report
(From Oct 2014 to March 2015)

MONTH	SAMPLING POINTS	PARAMETERS			
		pH	TSS	TDS	DO
Oct-14	1	7.3	29.5	312.3	4.90
	2	7.7	49.0	362.5	4.20
	3	7.6	44.4	351.1	4.70
	4	7.5	40.5	345.6	5.00
Nov-14	1	7.4	41.5	317.8	5.00
	2	7.8	56.3	376.3	4.30
	3	7.6	52.8	351.2	4.80
	4	7.5	46.8	348.2	4.90
Dec-14	1	7.3	41.2	316.5	4.80
	2	7.8	58.2	346.7	4.10
	3	7.6	45.9	335.2	4.90
	4	7.5	41.2	332.6	5.10
Jan-15	1	7.5	30.9	300.0	5.20
	2	7.7	42.2	345.1	4.60
	3	7.5	36.1	322.6	5.00
	4	7.4	29.2	319.0	5.30
Feb-15	1	7.5	35.4	320.9	5.50
	2	7.7	48.3	363.6	4.70
	3	7.6	42.9	345.1	5.30
	4	7.6	35.8	345.9	5.40
Mar-15	1	7.4	39.4	314.8	5.60
	2	7.8	47.4	356.8	4.80
	3	7.5	44.9	341.1	5.20
	4	7.5	42.9	344.2	5.50

AVERAGE 7.6 42.6 338.1 5.0

Except pH all the parameters are in mg/lit.

Sampling Points

1. 500mts. Upstream of First Nallah before joining Gyana Khad.
2. 500mts. Upstream of Second Nallah before joining Gyana Khad.
3. V-Notch installed in Gyana Khad. (SE Side of ML Area)
4. 500mts. Downstream from V-Notch of Gyana Khad.

ANALYSIS REPORT FOR WATER WASTE WATER SAMPLE

Himachal Pradesh Pollution Control Board, Parwanoo

Section

Parwanoo, Distt: Solan

Parwanoo-17322

Tele:01792-23254

Sample ID:38302 Analysis Completion:30/01/2015

Cement. / LAB Inward : 9880

TEST REPORT

Date: 30/01/2015

est Report No. : 9880

Name of the Customer

: Ambuja Cements Limited (Suli Plant) - 10034

Address

: Village - Suli, P.O. - Darlaghat, Tehsil - Arki, District - Solan, Himachal Pradesh - 17

Suli-171102, Taluka : Arki, District : Solan(Parwanoo), GIDC : Not In SIDC

Nature of Sample

: WAT-Water Act(Legal), (Insp Type : ROU-Routine Visit)

Sample Collected By

: Brij Bhushan, E.E.

Quantity of Sample Received

:

Code No. of the Sample

: 38302

Date & Time of Collection & Inwarding

: 21/01/2015, (0930 to 0930) & 21/01/2015

Date of Start & Completion of Analysis

: 21/01/2015 & 30/01/2015

Sampling Point

: final outlet of STP

Flow Details (Remarks)

:

Mode of Disposal

:

Ultimate Receiving Body

:

Temperature on Collection

: - & pH Range on pH Strip :6-8

Carboys Nos for

: Ambuja Cement Suli & Color & Appearance :

Water Consumption & W.W.G (KLPD)

: Ind :800,000, Dom :400,000 & Ind :0,000, Dom :150,000

Sr	Parameter	Unit	Test Method	Range of Testing	Result
1	Suspended Solids				10.0 mg/l
2	Biochemical Oxygen Demand (BOD)				1.1 mg/l
3	COD				8.0 mg/l
4	Oil and Grease				Nil
5	pH				7.5

Laboratory Remarks : Analysis results are within prescribed limits. Data other than analysis results pertains to concerned regional office. By 27/lab_27 Dt: 30/01/2015

Prakash Sharma, SO

Field Observation :

Note

- * - These parameters are covered under the scope of NABL.
- The results refer only to the tested samples and applicable parameters. Endorsement of products is neither inferred nor implied.
- Samples will be destroyed after 10 days from the date of issue of test report unless otherwise specified.
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