

NOV-24/16

REGD. A/D

ACL/EMD/F-16/2024/ 2734

Date. November 20, 2024

To,

The Deputy Director general of forest (C),

Ministry of Environment, Forest and Climate Change (MoEF&CC),

Integrated Regional Office, Gandhinagar, A-Wing – 407 & 409,

"Aranya Bhavan", Near CH-3 circle, Sector-10A,

Gandhinagar – 382010(Gujarat)

Sub.: Half Yearly Compliance Status Report of Environmental Clearance of
Thermal Power Plant Unit of Ambuja Cements Ltd.

Ref.: Environmental Clearance Order No. J -13012/20/2004.I (A)-II (T) dated 15th
March 2005 & amendment on 03rd June 2009 and 03rd December 2009.

Sir,

We are pleased to submit herewith half yearly compliance status report (i.e. for the period of **(April'2024 to September'2024)** of Environmental Clearance Order No. 13012/20/2004.I(A)-II (T) granted by MoEF&CC to 90 MW **Thermal Power Plant** Unit of Ambuja Cements Ltd., located at Ambujanagar, Taluka - Kodinar, District - Gir Somnath (Gujarat).

This is for your information and record please.

Thanking you,

Yours Faithfully,

For **Ambuja Cements Ltd.**


Devendra Singh Chauhan
Head-Environment

Encl.: As above.

Copy to:

- 1) **The Central Pollution Control Board (CPCB)** Parivesh Bhawan, Atmajyoti Ashram Rd, Opp. VMC Ward Office No. 10, Subhanpura, Vadodara – 390023 (Gujarat)
- 2) **The Member Secretary, Gujarat Pollution Control Board (GPCB)**, Paryavaran Bhavan, Sector-10-A, Gandhinagar-382010
- 3) **The Regional Officer, Gujarat Pollution Control Board (GPCB)**, Opp. Saint Anne's Church Station Road, Junagadh.

MONITORING THE IMPLEMENTATION OF ENVIRONMENTAL SAFEGUARDS

Ministry of Environment & Forests
Integrated Regional Office (Guj), Gandhinagar
Monitoring Report

Part-I DATA SHEET

01	Project type	:	Thermal Power Plant
02	Name of the project	:	Captive Thermal Power Plant (90 MW) for Cement Plant (5.7 MTPA capacity), Taulka Kodinar, Dist Gir Somnath & Bulk Cement Terminal, Village Muldwarka, Dist Gir Somnath
03	Clearance letter(s) / OM no. and date	:	Letter No. J - 13012/20/2004. IA -II (T) dated 15 th March and 18 th March, 2005, amended on 03 rd June 2009 & 3 rd December 2009.
04	Location	:	
	a) District(s)	:	Gir Somnath
	b) State(s)	:	Gujarat
	c) Latitude	:	21° 00' N
	d) Longitude	:	70° 30' E
05	Address for correspondence	:	
	a) Address of concerned Project Chief Engineer (with pincode & telephone / telex / fax numbers).	:	Sh. Devendra Singh Chauhan (Head - Environment) Ambuja Cements Ltd. PO Ambujanagar, Taluka: Kodinar, Pin- 362715 District: Gir Somnath (Gujarat). Tel: 02795-221137/232009/237403 Fax: 02795-220328/232032
	b) Address of Executive Project Engineer / Manager (with pincode / fax numbers).	:	Sh. Pavan Kulkarni (Head - TPP) PO Ambujanagar, Taluka: Kodinar, Pin- 362715 District: Gir Somnath (Gujarat). Tel: 02795-237220/237221 Fax: 02795-220328/232032
06	Salient features	:	
	a) of the project	:	<ul style="list-style-type: none"> - This is a CPP - Fuels are Indigenous Coal, Imported Coal, Petcoke, Lignite in Blend - 3 nos. of CFBC Boilers each having capacity of 135 TPH, 87 kg/cm² temperature 515°c - Air cooled Condenser (ACC)
	b) of the environmental management plans	:	<p>a) Construction Phase</p> <ul style="list-style-type: none"> ➤ Proper disposal of construction waste done during construction phase. ➤ Minimize noise by using acoustic enclosure for boiler, Low noise generation equipments viz boiler and compressor area. Ear muffs & ear plugs are provided to workers engaged at high noise area. visuals for safe working in high noise are displayed at various location. ➤ Spraying suppression at regular intervals. <p>b) Operation Phase</p> <ul style="list-style-type: none"> ➤ An Environment Management Division (EMD) with suitable qualified staff has been set up as per company's policy with adequate monitoring instrument and other infrastructure for implementation of the stipulated environmental safeguards. ➤ Continuous online monitoring systems for measurements of particulate matter, SO₂ & NO_x have been installed at boiler stack and data are continuously uploading to CPCB website





		<p>& GPCB website.</p> <ul style="list-style-type: none"> ➤ Ambient Air Quality Monitoring is being regularly carried out at three locations for PM 10, PM 2.5, SO₂, NO_x and the monitoring report is being regularly submitted to SPCB & MoEF&CC Bhopal / Gandhinagar. ➤ Occupational Exposure Monitoring – Worker's exposure to coal dust, fly ash & noise is being regularly carried out in plant area. ➤ Meteorology - Wind speed, wind direction, temperature, relative humidity & rainfall is being regularly monitored and record maintained on daily basis. ➤ Water Quality Monitoring – Wastewater quality monitoring of RO plant is ensured. Wastewater from RO plant is being stored in closed Water tank and used for cooling process in cement plant after neutralization. ➤ Fly Ash Utilization Plan – Imported coal is being used as fuel in Power plant with low sulphur content. Fly ash generated from TPP is being stored in closed silos and 100% utilization in cement manufacturing in Cement plant in environment friendly manner. ➤ Adequate air pollution control equipments like ESP's and Bag filters have been installed for effective air pollution control.
07	Breakup of the project area.	
	a) Submergence area (forest & non-forest)	Not applicable
	b) Others	4.8 ha (excluding cement plant).
08	Breakup of the project affected population with enumeration of those losing houses / dwelling unit's only agricultural land only, both dwelling units & agricultural land & landless labourers / artisan.	Not applicable As CPP is built on the already land occupied for cement plant.
	a) SC, ST / Addivasis	---
	b) Others	---
09	Financial details	
	a) Project cost as originally planned and subsequent revised estimates and the year of price reference.	Rs. 300 Crore, Year 2005 Rs. 226.90 Crore for Steam Turbine Generator 1 & 2 in 2007 and 106.21 Crore for Steam Turbine Generator 3 in 2010
	b) Allocation made for environmental management plans with item wise and year wise breakup	Rs. 16.61 Crore were allocated for Environment Management Plan and it included in Project cost
	c) Benefit cost ratio / Internal rate of return and the year of assessment.	Approx. 8% in 2015-16
	d) Whether (c) includes the cost of environmental management as shown in the above.	Yes
	e) Actual expenditure incurred on the project so far.	Rs. 336.11 Cr.
	f) Actual expenditure incurred on the environmental management plans so far.	Rs. 18.6581 Cr.
10	Forest land requirement.	
	a) The status of approval for diversion of forest land for non-forestry use	Not applicable.
	b) The status of clearing felling	No clearing felling
	c) The status of compensatory afforestation, if any	Not Applicable
	d) Comments on the viability & sustainability of compensatory afforestation programme in the light of actual field	Not Applicable



	experience so far.		
11	The status of clear felling in non-forest areas (such as submergence area of reservoir, approach roads), if any with quantitative information.	:	No Clearing felling
12	Status of construction.	:	
	a. Date of commencement (Actual and / or planned)	:	Not applicable.
	b. Date of completion (Actual and / or planned).	:	60 MW commissioned in November 2007 30 MW commissioned in January 2010
13	Reasons for the delay if the project is yet to start.	:	Not applicable.
14	Dates of site visits	:	
	a) The dates on which the project was monitored by the Regional Office on previous occasions, if any.	:	17.8.2016 (by Dr. B.B. Burman Regional Office, Bhopal).
	b) Date of site visit for this monitoring report	:	17.08.2016
15	Details of correspondence with project authorities for obtaining action plans / information on status of compliance to safeguards other than the routine letters for logistic support for site visits).	:	Half yearly compliance status report is being regularly submitted and last submission was on vide letter ACL/EMD/F-16/2024/2656/May-24/414 dated 15.05.2024



**Compliance Status of Environmental Clearance issued to 90 MW Captive Thermal Power Plant
(EC vide MoEF&CC letter No. J - 13012/20/2004, IA -II (T) dated 15th March and 18th March, 2005)**

S No.	Condition	Compliance Status																												
3 (i)	All the conditions stipulated by Gujarat Pollution Control Board letter No. PC/NOC/CCA-49/11712 dated 15.04.2004 & PC/CCA -JNG-49/32287 dated 11.10.2004 should be strictly implemented.	Complied. <ul style="list-style-type: none">Gujarat Pollution Control Board vide their letter no. PC/NOC/CCA-49/11712 dated 15.04.2004 stipulated seventeen conditions & PC/CCA -JNG-49/32287 dated 11.10.2004 stipulated two conditions. All this conditions are complied with and strictly implemented.																												
3 (ii)	DG set shall be discontinued after commissioning of captive power plant	Complied. <ul style="list-style-type: none">28 MW DG sets (3 DG sets of 6 MW & 1 DG set of 10 MW) have been discontinued. 30 MW DG sets has been retained and shall be utilized for emergency purposes during preventive maintenance of 2x30 MW & 1x30 MW captive thermal power plant.MoEF&CC has granted permission for retention of 30 MW DG set (3 x 10 MW). A Copy of the approval letter has already been submitted to MoEF&CC vide our letter no. ACL/EMD/F-16/2024/2656/May-24/414 dated 15.05.2024Copy of the same is enclosed as under :																												
<div><div><div><div><div><div></div><div><p>J-120112/20/0404/1A, II (IT) Government of India Ministry of Environment & Forests</p></div></div></div><div><p>Telephone: 011-2439 1257 E-mail: m.eia@nic.in (Persuasion Division), C-2, C-3, Complex, South Block, New Delhi, 110002. Date: 15.05.2024</p></div><div><p>OFFICE ORDER</p><p>Sub: Retention of 30 MW DG Set installed at Cement Plant at village Vadnagar, in Jamnagar Distt., in Gujarat - reg.</p><p>Sr.,</p><p>The undersigned is directed to refer to your letter dated 23.03.2024 regarding the following retention of 30 MW DG Set installed within the premises of Cement Unit Captive Power Plants at village Vadnagar, in Jamnagar Distt., in Gujarat:</p><p>2. In this regard it is to inform you that the request has been considered and permission is hereby granted for retaining 30 MW DG set out of the total installed capacity of 58 MW subject to strict compliance of the following:</p><p>I. The 30 MW DG Set retained shall be used only for emergency purpose during preventive maintenance in any one of the 2x30 MW Captive/Coal/Peat/Biomass Based Captive TPP.</p><p>II. Sulphur content in fuel for 30 MW DG set shall not exceed the permissible limits as prescribed under this Ministry's notification issued vide GSR 489 (E), dated 09.07.2002.</p><p>3. It is accordingly informed that in the Ministry's letter of even no. dated 15.05.2009, the condition no. 16 under para no. 3 shall be now substituted as under:</p><p>"30 MW DG Set only shall be retained strictly as stated by arrangement for power requirement during preventive maintenance of only one of the 30 MW Captive TPP."</p><p>(Sd/-)</p></div><div><p>4. All other conditions earlier prescribed vide this Ministry's letter of even no. dated 15.04.2004 and 03.04.2009 and 12.01.2009 respectively shall remain the same.</p><p>This issue with the approval of the Competent Authority.</p><p>Yours faithfully,  (W. Bharat Singh) Deputy Director</p><p>M/s Gujarat Ambuja Cement Ltd. P.O. Ambuja Nagar - 362715 Taluka: Kutch, Distt. Jamnagar Gujarat.</p><p>Copy to:</p><ol style="list-style-type: none">The Secretary, Ministry of Power, Atomic & Heat, Bhawan, Hall Marg, New Delhi - 110 001.The Secretary, Dept. Of Forests & Environment, Government of Gujarat, Sachivalaya, B-1 Floor, Gandhi Nagar - 382010.The Chairman, Central Electricity Authority, New Bhawan, R.K. Puram, New Delhi - 110 006.The Chairman, Gujarat Pollution Control Board, Paryavaran Bhawan, Sector-10A, Gandhi Nagar - 382010.The Chairman, Central Pollution Control Board, Paryavaran Bhawan, CPB Samak Office Complex, East Arjun Nagar, Delhi - 110032.The Chief Conservator of Forests, Ministry of Environment & Forests, Regional Office (W), Kandriva Paryavaran Bhawan, E-5 Anna Colony, Ravinagar, New Delhi - 110016.Director (E), MoEF.Guard file.Monitoring file.<p>(W. Bharat Singh) Deputy Director</p></div></div></div></div>																														
3 (iii)	Coal requirement is estimated at 1180 TPD (Indian/Imported Coal) of 25 - 35% / 15% ash content and 0.9% / 0.5% Sulphur content.	Complied. <ul style="list-style-type: none">Average Coal consumption is 255.8 TPD (Indian/Imported Coal) quality is being complied for Indian/Imported coal <table><tr><th colspan="7">Coal Consumption (April'24 - September'24)</th></tr><tr><th>Month</th><th>Apr-24</th><th>May-24</th><th>Jun-24</th><th>Jul-24</th><th>Aug-24</th><th>Sep-24</th></tr><tr><td>Total Coal (MT)</td><td>9815.9</td><td>2463.0</td><td>8542.5</td><td>8540.8</td><td>12237.5</td><td>10124.4</td></tr><tr><td>Coal TPP (MT)</td><td>327.2</td><td>79.5</td><td>118.1</td><td>275.5</td><td>407.9</td><td>326.6</td></tr></table>	Coal Consumption (April'24 - September'24)							Month	Apr-24	May-24	Jun-24	Jul-24	Aug-24	Sep-24	Total Coal (MT)	9815.9	2463.0	8542.5	8540.8	12237.5	10124.4	Coal TPP (MT)	327.2	79.5	118.1	275.5	407.9	326.6
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3 (iv)	Any change in fuel shall be referred to the committee.	Complied <ul style="list-style-type: none">MoEF&CC has amended EC vide letter dated 03.06.2009 & 03.12.2009 in respect of fuel change. Copy of letter has already been submitted to MoEF vide our letter no. ACL/EMD/F-16/2010/55928 dated 25.12.2010. No change proposed now & if it will be proposed then we will get prior permission from MoEF&CC.																												



**Compliance Status of Environmental Clearance issued to 90 MW Captive Thermal Power Plant
(EC vide MoEF&CC letter No. J – 13012/20/2004. IA –II (T) dated 15th March and 18th March, 2005)**

	<p align="center">No.J-13012/20/2004-IA-II(T) Government of India Ministry of Environment & Forests</p> <p align="center">Paryavaran Bhawan, CSO Complex, Lodi Road, New Delhi- 110003.</p> <p align="right">By Speed Post Dated : 3rd June, 2009</p> <p>To M/s. Gujarat Ambuja Cement Ltd. P.O.Ambujanagar- 362 715 Taluka-Kodinar, Dist. Junagadh, Gujarat.</p> <p>Subject: Change in fuel in 90 MW CTP at vil. Vadnagar, Distt. Junagadh, Gujarat by M/s Gujarat Ambuja Cement Ltd. – Environmental clearance regarding.</p> <p>Sir,</p> <p>Reference is invited to your letter No. Nil dated 24th March, 2009 regarding change in fuel in respect of the above mentioned project.</p> <p>2. It is noted that the environmental clearance for the above mentioned power project was accorded vide letter dated 15.3.2005. M/s Gujarat Ambuja Cement Ltd has now proposed for change in fuel from imported/indigenous coal to Pet coke blended with imported coal.</p> <p>3. The proposal has been considered and in accordance with the recommendation of the EC, the Ministry of Environment & Forests has no objection for change in fuel from imported/indigenous coal to Pet coke blended with imported coal subject to strict implementation of all the conditions contained in the environmental clearance letter of even no. dated 15th March, 2005 and additional conditions stipulated as follows:</p> <ol style="list-style-type: none"> The Pet coke shall be blended with imported coal and the blended fuel shall be used instead of imported / indigenous coal. Sulphur content in the blended fuel (mixture of Pet coke and imported coal) should not exceed 3.5 %.Quenching of sulphur through limestone dusting should be at least 90 %. 	<p align="center">(J-13012/20/2004-IA, II (T)) Government of India Ministry of Environment & Forests</p> <p align="center">Paryavaran Bhawan, C. O. C. Complex Lodi Road, New Delhi - 110003 Contact: 23320000</p> <p align="center">OFFICE ORDER</p> <p>Subj: 90 MW Captive Power Plant at Ambuja Nagar, in Gujarat.</p> <p>2. The development is directed to refer to your letter dated 18.03.2009 requesting for allowing alternate fuel and lignite along with pet coke blended with imported coal.</p> <p>3. In this regard it is to inform you that the matter has been discussed in consultation with the Expert Appraisal Committee of Thermal, it is to inform that the Ministry has no objection in permitting lignite and domestic coal in addition to petcoke and imported coal blended as per subject to strict compliance of the following:</p> <ol style="list-style-type: none"> CTPP: Gross plant capacity along with an instant landcover and CTP having atleast 98.5% efficiency. Sulphur content in blended fuel shall not exceed 3.5 % and 90% SCD, however shall be achieved by first dusting or any other suitable mechanism. CO₂ is the key utilization when the estimate from the table of decommissioning of the plant of 200 capacity. <p>3. For other conditions stated previously vide this Ministry's letter of even no. dated 15.03.2005 and 12.05.2009 respectively shall remain the same.</p> <p align="right">This issued with the sanction of the Competent Authority.</p> <p align="right"><i>(Signature)</i> P. O. Ambujanagar Taluka-Kodinar, Distt. Junagadh Gujarat.</p> <p>1. The Secretary, Ministry of Forest, Shyam Sankar Bhawan, Bell Bag, New Delhi – 110 001. 2. The Secretary, Deptt. of Forest & Environment, Government of Gujarat, Gandhinagar – 382 010. 3. The Chairman, Central Electricity Authority, B-6, Bhikaji, New Delhi – 110 009.</p>
<p>3 (v)</p>	<p>Copy of coal linkage duly approved by SLC Ministry of coal should be submitted before starting commissioning at the site.</p>	<p>Complied</p> <ul style="list-style-type: none"> First phase (CFBC boilers 1 & 2) of TPP commissioned in 2007 2nd Phase (CFBC boiler 03) of TPP commissioned in 2010. Coal linkage has been approved by SLC, Ministry of Coal and CIL have issued letter of assurance dated 24.09.2008 for 90 MW captive thermal power plant. Copy of LoA has already been submitted to MoEF vide our letter no. ACL/EMD/F-16/2010/55928 dated 25.12.2010. Copy of the same is enclosed as below :
	<p align="center">South Eastern Coalfields Limited (INCORPORATED IN INDIA) As Subsidiary of Coal India Limited Sector: Road, P.O. SEC, Bilaspur-495 006 (Chhattisgarh)</p> <p>To, Ambuja Cement Limited, P. O. Ambujanagar, Taluka-Kodinar, Distt. Junagadh, Gujarat-362715</p> <p>Date: 24.09.2008 By: <i>(Signature)</i> Official Post</p> <p align="center">Subject: Letter of Assurance</p> <p>Preamble In consideration of the request by Ambuja Cement Limited, P. O. Ambujanagar, Taluka-Kodinar, Distt. Junagadh, Gujarat-362715, (hereinafter referred to as "The Assured"), for issuance of Letter of Assurance (hereinafter referred to as "LOA") requiring 4,54,000 tonnes per annum (tpa) of P Grade coal for its 90 MW Captive Power Plant located at P. O. Ambujanagar, Taluka-Kodinar, Distt. Junagadh, Gujarat-362715 (hereinafter referred to as "CTPP") from about October 2008, as requested by the Assured, SECL (hereinafter referred to as "The Assurer") hereby previously assure that it would endeavor to supply coal to the Assured subject to the following terms and conditions:</p> <ol style="list-style-type: none"> Scope of Assurance Quantity & Grade of coal Subject to the Assured fulfilling its obligations in accordance with Clause 2 to the satisfaction of the Assurer within the period of validity of this LOA and the signing of the Fuel Supply Agreement (FSA) within three (3) months thereafter, the Assurer shall endeavor to supply, as per the normative requirement of the CTP, 4,54,000 tonnes per annum (tpa) of P Grade coal to the Assured, which shall be subject to review and assessment by the Assurer of the actual coal requirement of the Assured as well as the instantaneous availability of coal from the mines of the Assurer and/or of imported coal. It is expressly clarified that in the 	<p>event that the instantaneous coal supplies available with the Assurer after meeting its own requirements already made) is less than the normative coal demand, such instantaneous availability shall be distributed on pro-rata basis and the balance quantity of coal requirement shall be met through imported coal available with the Assurer, which too shall be distributed on pro-rata basis.</p> <p>* Parameters in case of imported coal shall be as specified by CIL/Master.</p> <ol style="list-style-type: none"> Price of coal The price of coal assessed herein shall be on per the notified price of CIL from time to time. Notwithstanding, in case the quantity of normative requirement as stated in Clause 1.1 above, instantaneous supply of a dedicated mine, then coal shall be sold at the higher of the coal plus instantaneous rebate or such notified price. The quantity of imported coal that may be supplied to the Assured, as mentioned in Clause 1.1, shall be charged at the notified coal plus service charge. Such service charge shall be added by the Assurer from time to time. The Assured shall be liable to pay all applicable taxes and statutory levies. Change in law In the event of an enactment, promulgation, amendment or repeal of any statute, policy, decree, notice, rule or direction by any government instrumentality that would have an impact on the coal supply terms assured herein, the Assurer shall be free to amend or revise the LOA without any liability in damages, whatsoever, payable to the Assured. Force-Majeure affecting the Assurer In the event that development of the coal block identified by the Assurer for the purpose of meeting the normative requirement stated in Clause 1.1 is delayed or terminated for reasons including de-allocation of such block by the Government and resultant delays faced in acquiring land or receiving environmental clearances, or that imports of coal required for the purpose of meeting the portion of normative requirement stated in Clause 1.1 is reasonably without owing to such factors as global shortage or a Force-Majeure event affecting the country of origin of coal, or logistical bottlenecks faced in transportation and unloading, which are not within the control or will not caused by the negligence or lack of the Assurer, the Assurer shall be free to amend or revise this LOA without incurring any liability whatsoever, including the liability for payments of damages to the Assured.



**Compliance Status of Environmental Clearance issued to 90 MW Captive Thermal Power Plant
(EC vide MoEF&CC letter No. J - 13012/20/2004. IA -II (T) dated 15th March and 18th March, 2005)**

		<p>m3/day which is within the permissible quantity 1460 m3/day.</p> <ul style="list-style-type: none"> Our Thermal power plant is Zero Liquid Discharge unit, waste water (RO reject water) generated from thermal power plant is being re-used for cooling purpose and dust suppression in cement plant.
3 (vii)	Ground water will not be extracted/purchased for any purpose / use in captive power plant. Only recycled water and / or stored water in Mine pit reservoirs shall be used.	<p>Complied.</p> <ul style="list-style-type: none"> No ground water is being extracted or purchased for power plant. Harvested rain water stored in our mined out pits/reservoirs are being used for captive power plant operation.
3 (viii)	A regular auditing of ground water availability and use by an independent agency should be put in place.	<p>Complied.</p> <ul style="list-style-type: none"> The ground water is not being used for TPP. Only harvested rainwater is being used in operation of TPP. CSR arm i.e. Ambuja Cement Foundation of Ambuja Cements Limited has constructed various rainwater harvesting structures around the area in association with Ministry of Water Resources (Govt. of Gujarat). As a result of this, Salinity of the area is reduced, and ground water level is augmented. However preliminary scientific Study on ground water potential in 1 km radius zone of captive power plant was carried out in Aug-2004 jointly by Ground Water & Mineral Investigation Consultancy Centre (P) Ltd. Jaipur, Rajasthan. Renewed audit agency M/S DNV is engaged for auditing of groundwater availability & use year 2019 report reveals that we are 21.1 times water positive.

DNV-GL

INDEPENDENT VERIFICATION STATEMENT

Introduction:
DNV GL, Norway, has been engaged by the Client to provide an independent verification of the information provided by the Client regarding the environmental management system (EMS) of the Client. The Client is a captive power plant (CPP) located in the State of Gujarat, India. The Client is a member of the DNV GL Group.

Scope, Boundaries and Limitations of Assessment:
The scope of the assessment is limited to the information provided by the Client regarding the EMS. The assessment is limited to the information provided by the Client regarding the EMS. The assessment is limited to the information provided by the Client regarding the EMS.

Verification Methodology:
The assessment was conducted using the following methodology: 1. Review of the Client's EMS documentation. 2. Interviews with Client personnel. 3. Site visits to the Client's facilities. 4. Review of the Client's records.

Conclusions:
The assessment found that the Client's EMS is in compliance with the requirements of the DNV GL standard. The Client's EMS is in compliance with the requirements of the DNV GL standard.

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DNV-GL

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3 (ix)	Rain water harvesting should be adopted. Central Ground Water Authority / Board shall be consulted for finalization of appropriate water harvesting technology within a period of three months from the date of clearance.	<p>Complied.</p> <ul style="list-style-type: none"> The company has constructed various rainwater harvesting structures around the area in association with Ministry of Water Resources (Govt. of Gujarat). As a result of this Salinity of this area is reduced and ground water level is augmented
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**Compliance Status of Environmental Clearance issued to 90 MW Captive Thermal Power Plant
(EC vide MoEF&CC letter No. J - 13012/20/2004, IA -II (T) dated 15th March and 18th March, 2005)**

		<ul style="list-style-type: none">The company has also well qualified and experienced in-house hydrogeologist. These in house experts are competent to design & develop rainwater harvesting structure. However, as directed, we had consulted CGWB for finalization of appropriate water harvesting technology. Officials from – Central Ground Water Board, Ahmedabad has visited our site.Water conservation measures to augment ground water resources in the area are being done by our CSR arm "Ambuja Cement Foundation" (ACF). A brief about ACF & community development work done by ACF in surrounding areas is enclosed as under and rainwater harvesting measures are enclosed as under.																																																																																																																																																					
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3 (x)	Two stacks of 94 m height each shall be provided with continuous online monitoring system with exit velocity of 20-25m/sec should be maintained.	<p>Complied.</p> <ul style="list-style-type: none">Two stacks are provided with height 95 m each.Continuous online emission monitoring systems for particulate matter (PM), SO₂ and NO_x have been installed at both stack and data are continuously transmitted & reported to CPCB and GPCB.																																																																																																																																																					
3. (xi)	High efficiency Electrostatic Precipitator (ESP) having efficiency of 99.8% should be installed to limit outlet SPM emission at 100 mg/Nm ³	<p>Complied.</p> <ul style="list-style-type: none">03 ESP's have been Installed and designed to restrict the PM emission below 50 mg/Nm³.Average concentration of PM is found to be 12.04 mg/Nm³ against specified limit of 50 mg/Nm³.Stack monitoring results for the period from April 2024 to September 2024 is enclosed as under:																																																																																																																																																					
		<table><tr><th colspan="9">Stack Monitoring Result (April'24 to September'24)</th></tr><tr><th rowspan="3">Month</th><th colspan="8">Stack attached to</th></tr><tr><th colspan="4">Boiler I & II</th><th colspan="4">Boiler III</th></tr><tr><th>PM mg/Nm³</th><th>SOx mg/Nm³</th><th>NOx mg/Nm³</th><th>Hg mg/Nm³</th><th>PM mg/Nm³</th><th>SOx mg/Nm³</th><th>NOx mg/Nm³</th><th>Hg mg/Nm³</th></tr><tr><td>Apr-24</td><td>9.6</td><td>110.6</td><td>40.7</td><td>0.0031</td><td>12.6</td><td>124.3</td><td>56.9</td><td>0.0028</td></tr><tr><td>May-24</td><td>9.1</td><td>90.4</td><td>42.8</td><td>0.0027</td><td>11.3</td><td>105.6</td><td>50.7</td><td>0.0023</td></tr><tr><td>Jun-24</td><td>8.6</td><td>40.2</td><td>68.9</td><td>0.0026</td><td>10.8</td><td>70.8</td><td>62.4</td><td>0.0019</td></tr><tr><td>Jul-24</td><td>16.2</td><td>80.4</td><td>40.7</td><td>0.0032</td><td>15.7</td><td>120.6</td><td>52.9</td><td>0.0024</td></tr><tr><td>Aug-24</td><td>13.8</td><td>114.6</td><td>49.2</td><td>B.D.L.</td><td>12.4</td><td>135.8</td><td>38.7</td><td>0.0018</td></tr><tr><td>Sep-24</td><td>12.8</td><td>120.4</td><td>54.8</td><td>0.0014</td><td>11.6</td><td>132.4</td><td>37.2</td><td>B.D.L.</td></tr><tr><td>Permissible Limit</td><td>50.00</td><td>600.00</td><td>450.00</td><td>0.03</td><td>50.00</td><td>600.00</td><td>450.00</td><td>0.03</td></tr></table>	Stack Monitoring Result (April'24 to September'24)									Month	Stack attached to								Boiler I & II				Boiler III				PM mg/Nm ³	SOx mg/Nm ³	NOx mg/Nm ³	Hg mg/Nm ³	PM mg/Nm ³	SOx mg/Nm ³	NOx mg/Nm ³	Hg mg/Nm ³	Apr-24	9.6	110.6	40.7	0.0031	12.6	124.3	56.9	0.0028	May-24	9.1	90.4	42.8	0.0027	11.3	105.6	50.7	0.0023	Jun-24	8.6	40.2	68.9	0.0026	10.8	70.8	62.4	0.0019	Jul-24	16.2	80.4	40.7	0.0032	15.7	120.6	52.9	0.0024	Aug-24	13.8	114.6	49.2	B.D.L.	12.4	135.8	38.7	0.0018	Sep-24	12.8	120.4	54.8	0.0014	11.6	132.4	37.2	B.D.L.	Permissible Limit	50.00	600.00	450.00	0.03	50.00	600.00	450.00	0.03																																																				
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3 (xii)	The downwind AAQM station is 5 Km to the East. A station in the SE sector at a distance of 1 Km able to capture the impact of the existing & proposed stacks should be set up.	<p>Complied.</p> <ul style="list-style-type: none">We have already setup AAQM stations in 5 Km to the E and 1 Km in SE direction as suggested.Ambient air quality monitoring reports for the period from April 2024 to September 2024 are enclosed as under :																																																																																																																																																					









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Ambient Air Quality Monitoring Results (April'24 - September'24)												
Month	Average Ambient Air Quality Monitoring Results (µg/m3)											
	Inside TPP				Navapara				Devalpara			
	PM2.5	PM10	SO2	NOx	PM2.5	PM10	SO2	NOx	PM2.5	PM10	SO2	NOx
Apr-24	39.20	60.71	21.40	37.45	38.49	61.22	22.49	39.41	33.68	60.13	20.65	34.79
May-24	39.89	61.19	21.05	30.23	39.48	58.74	22.24	30.54	34.65	59.55	20.54	33.05
Jun-24	29.50	49.85	15.36	22.10	28.48	49.86	16.56	20.96	26.31	49.30	16.26	20.16
Jul-24	16.13	36.88	12.20	16.75	16.15	35.63	11.73	15.96	16.81	33.91	10.48	15.14
Aug-24	16.90	35.96	13.06	20.56	18.29	36.79	11.83	19.11	20.65	36.02	11.30	19.35
Sep-24	18.49	45.46	14.21	20.05	19.41	45.26	13.80	19.48	19.51	44.46	16.24	21.09
Average	26.7	48.3	16.2	24.5	26.7	47.9	16.4	24.2	25.3	47.2	15.9	23.9

3 (xiii)	Space for FGD installation shall be kept in the plant premises.	Complied. <ul style="list-style-type: none">Space for FGD installation has been kept in the plant premises itself.																					
3 (xiv)	Ash generation will be 630 TPD. 100% of the fly ash and bottom ash generated shall be utilized in cement manufacturing. Fly ash will be stored in silos only and there shall be no open storage pond.	Complied. <ul style="list-style-type: none">Total average Ash generation including bottom ash is 68.48 TPD which is well 630 TPD.Fly ash is stored in Silo and bottom ash directly (100%) utilized in cement manufacturing along with fly ash at our own cement plant.There is no open storage pond as CPP generated Fly ash is stored in silo only.Total quantity of fly Ash generation at 3*30 TPP for the period from April 2024 to September 2024 as under : <table><tr><th colspan="7">Flyash Generation (October 2023 to March 2024)</th></tr><tr><th>Month</th><th>Apr-24</th><th>May-24</th><th>Jun-24</th><th>Jul-24</th><th>Aug-24</th><th>Sep-24</th></tr><tr><td>Fly Ash</td><td>1456</td><td>2477.18</td><td>2714</td><td>1452.44</td><td>1827</td><td>2395.64</td></tr></table>	Flyash Generation (October 2023 to March 2024)							Month	Apr-24	May-24	Jun-24	Jul-24	Aug-24	Sep-24	Fly Ash	1456	2477.18	2714	1452.44	1827	2395.64
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Fly Ash	1456	2477.18	2714	1452.44	1827	2395.64																	
3 (xv)	Regular monitoring of water quality including heavy metals should be undertaken around ash dyke and the project area to ascertain the change in water quality, if any, due to leaching of contaminants from ash disposal area.	<ul style="list-style-type: none">Not applicable as there is no ash ponds. Fly ash generated is being stored at fly ash silo.																					
3 (xvi)	Noise level should be limited to 75 dB (A) and regular maintenance of equipment will be undertaken. For people working in the area of generator and other high noise area, earplug should be provided.	Complied. <ul style="list-style-type: none">Monitoring of Ambient noise level is done on regular basis and the noise level around thermal power plant is maintained well below 75 dB (A). report are enclosed as under:People working in the area of generator and other high noise areas are provided with necessary PPE's like earplugs and ear muffs.																					



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However the company has done plantation where space is available inside the plant area. The company has already developed 2.10 hectares of greenbelt, more than the requirement.Photographs of the same are enclosed as under:
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	3 (xviii)	<p>Regular monitoring of the air quality should be carried out in and around the power plant and records should be maintained. Periodic six monthly reports should be submitted to this Ministry.</p>	<p>Complied.</p> <ul style="list-style-type: none">Ambient air quality is being regularly monitored at identified AAQM stations and report is being regularly submitted to GPCB on monthly basis and to MoEF on six monthly basis.Ambient air quality monitoring report for the period from April 2024 to September 2024 enclosed as under:																																																																																																																															



**Compliance Status of Environmental Clearance issued to 90 MW Captive Thermal Power Plant
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Ambient Air Quality Monitoring Results (April'24 - September'24)

Month	Average Ambient Air Quality Monitoring Results (µg/m3)											
	Inside TPP				Navapara				Devalpara			
	PM2.5	PM10	SO2	NOx	PM2.5	PM10	SO2	NOx	PM2.5	PM10	SO2	NOx
Apr-24	39.20	60.71	21.40	37.45	38.49	61.22	22.49	39.41	33.68	60.13	20.65	34.79
May-24	39.89	61.19	21.05	30.23	39.48	58.74	22.24	30.54	34.65	59.55	20.54	33.05
Jun-24	29.50	49.85	15.36	22.10	28.48	49.86	16.56	20.96	26.31	49.30	16.26	20.16
Jul-24	16.13	36.88	12.20	16.75	16.15	35.63	11.73	15.96	16.81	33.91	10.48	15.14
Aug-24	16.90	35.96	13.06	20.56	18.29	36.79	11.83	19.11	20.65	36.02	11.30	19.35
Sep-24	18.49	45.46	14.21	20.05	19.41	45.26	13.80	19.48	19.51	44.46	16.24	21.09
Average	26.7	48.3	16.2	24.5	26.7	47.9	16.4	24.2	25.3	47.2	15.9	23.9

3 (xix)

For controlling fugitive dust, regular sprinkling of water in vulnerable areas of the plant should be ensured.

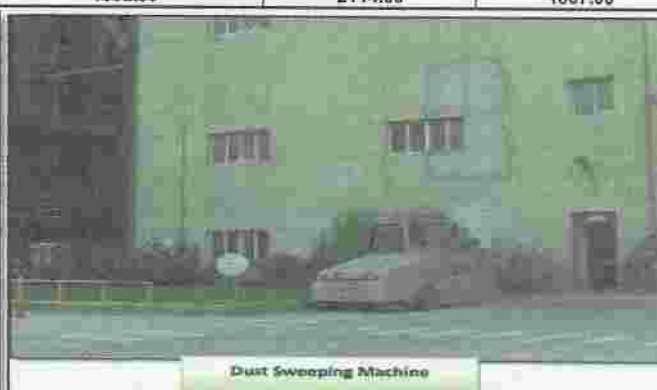
Complied.

- Various measures are being taken to control fugitive emission like construction of RCC roads inside plant premises, closed conveying system for fly-ash handling. Transport roads and internal plant roads are being regularly cleaned using mechanized vacuum sweeping machines.
- Actions are being implemented in a time bound manner for controlling the fugitive dust emissions from all the sources. Regular monitoring of fugitive dust emission is carried out at the prescribed intervals.
- Fugitive Emission monitoring report (Average data) for the period **April-2024 to September-2024** enclosed as under:

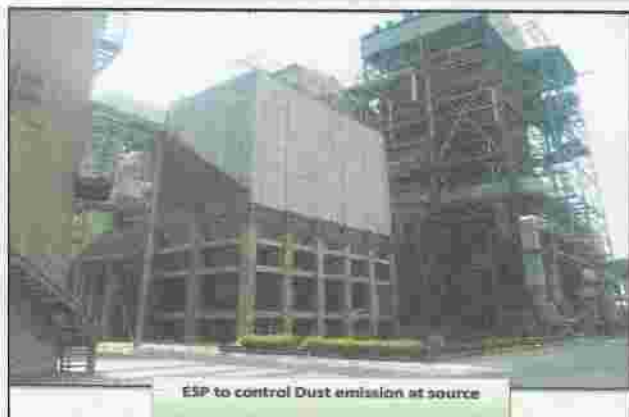
Fugitive Emission Monitoring Results (April'24 - September'24)		
Bottom Ash Collection Area	Fly Ash Loading Area	CPP Main Gate Road
SPM (µg/m3)	SPM (µg/m3)	SPM (µg/m3)
1832.00	2114.00	1807.00



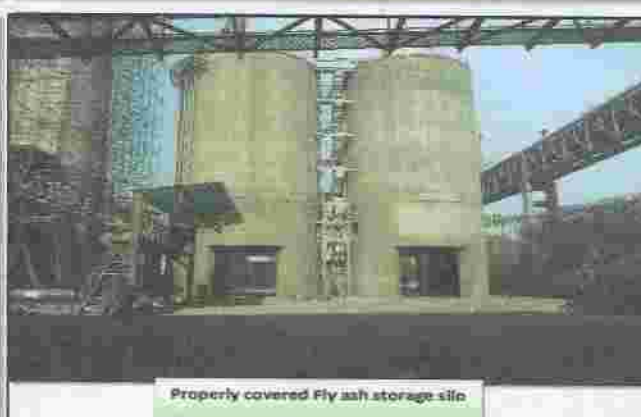
Concrete roads throughout the plant



Dust Sweeping Machine






ESP to control Dust emission at source



Properly covered Fly ash storage silo



**Compliance Status of Environmental Clearance issued to 90 MW Captive Thermal Power Plant
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	 <p align="center">Covered belt conveyor from Coal storage area to Boiler</p>	
3 (xx)	All other mitigative measures shall be taken as enumerated in Chapter 5 of the REIA report.	<p>Complied.</p> <ul style="list-style-type: none"> The main mitigation measures suggested in REIA chapter -5 are as follows. <ul style="list-style-type: none"> ➤ Recycle and reuse of treated effluent for green belt development, ➤ No adverse impact on flora -fauna ➤ Land use pattern of area to be remain unchanged. ➤ Upliftment of socio economic condition of surrounding area ➤ Solid waste management by proper storage facilities. All of the above recommendations are being followed and detail Compliance status has already been submitted to MoEF&CC vide our letter no. ACL/EMD/F-16/2010/55928 dated 25.12.2010.
3 (xxi)	The project proponent should advertise at least in two local newspapers widely circulated in the region around the project, one of which should be in the vernacular language of the locality concerned, informing that the project has been accorded environmental clearance and copies of clearance letters are available with the State Pollution Control Board / Committee and may also be seen at Website of Ministry of Environment and Forests in the http://envfor.nic.in .	<p>Complied</p> <ul style="list-style-type: none"> Advertisement has been published in local newspapers "Jai Hind" and "Indian Express" dated 24.03.2005. Copy of advertisement has already been submitted to MoEF&CC vide our letter no. ACL/EMD/F-16/2010/55928 dated 25.12.2010. Copy of the same is enclosed as under:
	<p align="center">"JAI HIND" DATED-24-03-2005</p> 	<p align="center">"INDIAN EXPRESS" DATED 24-03-05</p> 
3 (xxii)	A separate environmental monitoring cell with suitable qualified staff should be set up for implementation of the stipulated environmental safeguards.	<p>Complied.</p> <ul style="list-style-type: none"> A well-established Environmental Management Dept. (EMD) having qualified staff to carry out environment compliance; Head of environmental management cell directly report to the Unit Head of the organization in order to oversee effective implementation of environment protection measures and to monitor the routine environmental performance within the premises. EMD organization chart is enclosed as under:



**Compliance Status of Environmental Clearance issued to 90 MW Captive Thermal Power Plant
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		<p align="center">Organisation chart</p> <pre> graph TD A[Chief Manufacturing Officer / Unit Head] --> B[Head - Environment] B --> C[Ast. Manager Environment] B --> D[Officer(Env.)] </pre>																																																
3 (xxiii)	Half yearly report on the status of implementation of the conditions stipulated and environmental safeguards should be submitted to this Ministry / Regional office / CPCB / SPCB.	Complied. <ul style="list-style-type: none"> Half yearly compliance status report along with the monitored data are regularly submitted to MoEF&CC /CPCB/SPCB in hard and soft copies, our latest submission was vide Letter No. vide letter ACL/EMD/F-16/2024/2656/May-24/414 dated 15.05.2024 																																																
3 (xxiv)	Regional office of the Ministry of Environment and Forests located at Bhopal will monitor the implementation of the stipulated conditions. Complete set of Environmental Impact Assessment Report and Management Plan should be forwarded to the Regional Office for their use during monitoring.	Complied. <ul style="list-style-type: none"> EIA report and management plan have been submitted vide our letter no. GACL/EMD/44/2005/30623 dated 09/04/2005. 																																																
3 (xxv)	Separate funds should be allocated for implementation of environmental protection measures along with item wise break-up. These cost should be included as part of the project cost. The funds remarked for the environment protection measures should not be diverted for other purposes and year – wise expenditure should be reported to the Ministry.	Complied. <ul style="list-style-type: none"> Capital investment for environment monitoring Rs 65.52 Lakhs. Recurring expenditure for period of from April 2024 to September 2024 is 39.91 Lakhs. Details of capital and recurring expenditure for environmental protection measures are enclosed as under: 																																																
		<table border="1"> <thead> <tr> <th colspan="3">Expenditure incurred In Environment Management Plant - TPP</th> </tr> <tr> <th colspan="3">A. Capital Investment For Environmental Monitoring :</th> </tr> <tr> <th>Sr. No.</th> <th>Particulars</th> <th>Cost (in lacs)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Monitoring Equipments</td> <td>40.14</td> </tr> <tr> <td>2</td> <td>Environment Laboratory</td> <td>15.38</td> </tr> <tr> <td>3</td> <td>Others (Monitoring Van, DG Sets, etc.)</td> <td>10.00</td> </tr> <tr> <td colspan="2">TOTAL (in lacs INR)</td> <td>65.52</td> </tr> <tr> <th colspan="3">B. Recurring Expenditure For The Period Of April'24 to September'24</th> </tr> <tr> <th>Sr. No.</th> <th>Particulars</th> <th>Cost (in lacs)</th> </tr> <tr> <td>1</td> <td>Greenbelt Development & Dust Suppression</td> <td>0.5</td> </tr> <tr> <td>2</td> <td>Manpower Cost*</td> <td>6.23</td> </tr> <tr> <td>3</td> <td>House Keeping*</td> <td>10.10</td> </tr> <tr> <td>4</td> <td>Maintenance Of Pollution Control Equipment</td> <td>15.85</td> </tr> <tr> <td>5</td> <td>Other Env. Protection (Environment Monitoring)</td> <td>6.23</td> </tr> <tr> <td>6</td> <td>Environment Awareness *</td> <td>1.00</td> </tr> <tr> <td colspan="2">TOTAL (in lacs INR)</td> <td>39.91</td> </tr> </tbody> </table> <p align="center">* Expenditure are common for All the Plant & Mines</p>	Expenditure incurred In Environment Management Plant - TPP			A. Capital Investment For Environmental Monitoring :			Sr. No.	Particulars	Cost (in lacs)	1	Monitoring Equipments	40.14	2	Environment Laboratory	15.38	3	Others (Monitoring Van, DG Sets, etc.)	10.00	TOTAL (in lacs INR)		65.52	B. Recurring Expenditure For The Period Of April'24 to September'24			Sr. No.	Particulars	Cost (in lacs)	1	Greenbelt Development & Dust Suppression	0.5	2	Manpower Cost*	6.23	3	House Keeping*	10.10	4	Maintenance Of Pollution Control Equipment	15.85	5	Other Env. Protection (Environment Monitoring)	6.23	6	Environment Awareness *	1.00	TOTAL (in lacs INR)		39.91
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3 xxvi	Full cooperation should be extended to the Scientist/officer from the Ministry / Regional Office of the Ministry at Bhopal / the CPCB/The SPCB who would be monitoring the compliance of environmental stipulations and measures.	Complied. <ul style="list-style-type: none"> Full support and co-operation is being extended during the visit of officer from Ministry of Environment & Forest, CPCB as well as GPCB. Project was monitored by Director (Regional Office, Bhopal) during 12.10.10 to 13.10.10 & 17.08.2016 																																																
4	The ministry reserves the right to revoke the clearance if conditions stipulated are not implemented to the satisfaction of the ministry.	Agreed.																																																
5	The environmental clearance accorded shall be valid for a period of 5 years for construction/operation of the power plant. In case, if the project authorities	Noted. <ul style="list-style-type: none"> The environment clearance was issued on Nov-2005 																																																



**Compliance Status of Environmental Clearance issued to 90 MW Captive Thermal Power Plant
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	fails to do so within this stipulated period, this environmental clearance shall stand lapsed automatically.	and first phase of project was commissioned in 2007 and second phase of project was commissioned in 2010. • Hence condition is complied,
6	In case of any deviation or alteration in the project proposed from those submitted to this Ministry for clearance, a fresh reference should be made to the Ministry to assess the adequacy of the condition (s) imposed and to add additional environmental protection measures required, if any.	Complied. • The company has applied for type of fuel change to MOEF&CC for amendment of EC condition and same has been amended as per MOEF&CC letter dated 03.06.2009 & 03.12.2009.
7	The above stipulations would be enforced among others under the Water (Prevention and Control of pollution) Act, 1974, the Air (Prevention and control of Pollution) Act 1981, the Environment Protection Act, 1986 and rules there under, Hazardous Waste (Management & Handling) Rules, 1989 and its amendments, the Environment Impact assessment Notification of January, 1994 and its amendments.	Complied. • All stipulations under Water (Prevention and Control of pollution) Act, 1974, the Air (Prevention and control of Pollution) Act 1981, the Environment Protection Act, 1986, Hazardous waste Rules, 1989 amendment 2003, 2008, 2016 and EIA Notification 1994 are being complied.

Compliance Status of Environmental Clearance No. J-13012/20/2004- IA, II (T) dated 03.06.2009 issued to Thermal Power Plant [EC 1st amendment]

(i)	The Pet coke shall be blended with Imported coal and the blended fuel shall be used instead of imported/indigenous coal.	Complied. • As per further amendment in CPP EC dated 03.12.2009 we are blending lignite and domestic coal in addition to petcoke and imported coal.
(ii)	Sulphur content in the blended fuel (mixture of Pet coke and Imported coal) should not exceed 3.5%. Quenching of sulphur through limestone dosing should be at least 90 %.	Complied. • Blending of fuels is done in a manner to restrict Sulphur percentage below 3.5%. Limestone dosing is being done along with coal, in order to limit Sulphur dioxide emission.
(iii)	All the waste generated from sulphur quenching shall be used in a cement plant.	Complied. • The fly ash and bottom ash generated from sulphur quenching is being used in cement plant.
(iv)	First aid and sanitation arrangement shall be made for the drivers and the contract workers during construction phase.	Complied. • All required facilities such as first aid, drinking water and sanitation arrangements were made for the drivers and the contract workmen during the construction phase. • All these facilities are also available for workmen presently working in thermal power plant. A multispecialty hospital of 60 beds is established in 2015 at Ambujanagar.
(v)	Regular monitoring of ground level concentration of SO ₂ , NO _x , Hg, SPM and RSPM shall be carried out in the impact zone and records should be maintained. If at any stage these levels are found to exceed the prescribed limits, necessary control measures shall be provided immediately. The location of the monitoring stations and frequency of monitoring shall be submitted to the regional office of the ministry. The data shall also be put on the website of the company.	Complied. • Ambient air quality is being regularly monitored at identified AAQM stations and report is being regularly submitted to SPCB on monthly basis and to MoEF&CC on six monthly basis. Ambient air quality monitoring report for the period from April 2024 to September 2024 enclosed as under:



**Compliance Status of Environmental Clearance issued to 90 MW Captive Thermal Power Plant
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Ambient Air Quality Monitoring Results (April'24 - September'24)												
Month	Average Ambient Air Quality Monitoring Results (µg/m3)											
	Inside TPP				Navapara				Devalpara			
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May-24	39.89	61.19	21.05	30.23	39.48	58.74	22.24	30.54	34.65	59.55	20.54	33.05
Jun-24	29.50	49.85	15.36	22.10	28.48	49.86	16.56	20.96	26.31	49.30	16.26	20.16
Jul-24	16.13	36.88	12.20	16.75	16.15	35.63	11.73	15.96	16.81	33.91	10.48	15.14
Aug-24	16.90	35.96	13.06	20.56	18.29	36.79	11.83	19.11	20.65	36.02	11.30	19.35
Sep-24	18.49	45.46	14.21	20.05	19.41	45.26	13.80	19.48	19.51	44.46	16.24	21.09
Average	26.7	48.3	16.2	24.5	26.7	47.9	16.4	24.2	25.3	47.2	15.9	23.9
(vi)	Provision shall be made for the housing of construction labor within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, creche etc. The housing may be in the form of temporary structure to be removed after the completion of the project.						Complied. <ul style="list-style-type: none">Project has already completed and plant is under operational stage.Presently, all our management staff and wage board employees are residing in company provided residential colony.					
(vii)	The proponent shall upload the status of compliance of the stipulated EC conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of MoEF, the respective Zonal Office of CPCB and the SPCB. The criteria pollutants levels namely: SPM, RSPM, SO2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the project shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.						Complied. <ul style="list-style-type: none">Compliance status reports of the stipulated conditions, including results of monitoring data are being regularly uploaded on company website.Half yearly compliance status report including results of monitored data are being regularly submitted to MoEF&CC/CPCB/SPCB, our last submission was on vide letter ACL/EMD/F-16/2024/2656/May-24/414 dated 15.05.2024. Pollutants level is being uploaded on website and also being displayed on board at main gate of the power plant.					
(viii)	The project proponent shall also submit six monthly reports on the status of compliance of the stipulated EC conditions including results of monitored data (both in hard copies as well by e-mail) to the respective Regional Office of MoEF, the respective Zonal Office of CPCB and the SPCB.											
(ix)	Project proponent will up-load the compliance status on their website and up-date the same from time to time at least on six monthly basis. Criteria pollutants level (Stack & ambient level of NOx) will be displayed at the main gate of the power plant.						Complied <ul style="list-style-type: none">Six monthly compliance status report and pollutants level (Stack & ambient) is being uploaded on website: www.ambujacement.com and also being displayed at main gate of the power plant.					
Compliance Status of Environmental Clearance No. J-13012/20/2004- IA. II (T) dated 03.12.2009 issued to Thermal Power Plant [EC 2nd amendment]												
2	Ministry has no objection in permitting lignite and domestic coal in addition to petcoke and imported coal blended as fuel subject to strict compliance of the following.						Agreed					
(i)	CFBC Boiler shall be installed along with air cooled condenser and ESP having at least 99.8% efficiency.						Complied <ul style="list-style-type: none">CFBC Boilers are installed along with air cooled condensers and highly efficient ESP's to control emission.					
(ii)	Sulphur content in blending fuel shall not exceed 3.5% and 90% SO2 removal shall be achieved by lime dosing or any other suitable mechanism.						Complied <ul style="list-style-type: none">Blending of fuels is done in a manner to restrict % Sulphur below 3.5% in blended fuel. Limestone dosing is done along with coal, in order to limit sulphur dioxide emission.					
(iii)	100% Fly Ash utilization shall be achieved from the date of commissioning of the plants of total capacity.						Complied <ul style="list-style-type: none">All the generated fly ash (including bottom ash) is being stored in Silo and being fully (100%) utilized in cement manufacturing at our own cement plant.					
3	All other conditions earlier prescribed vide this Ministry letters of even no. dated 15.03.2005 and 03.05.2009 respectively shall remain the same.						Complied as all above condition.					

